



WINCH MOUNT KIT

FOR TEXTRON ARCTIC CAT PROWLER PRO

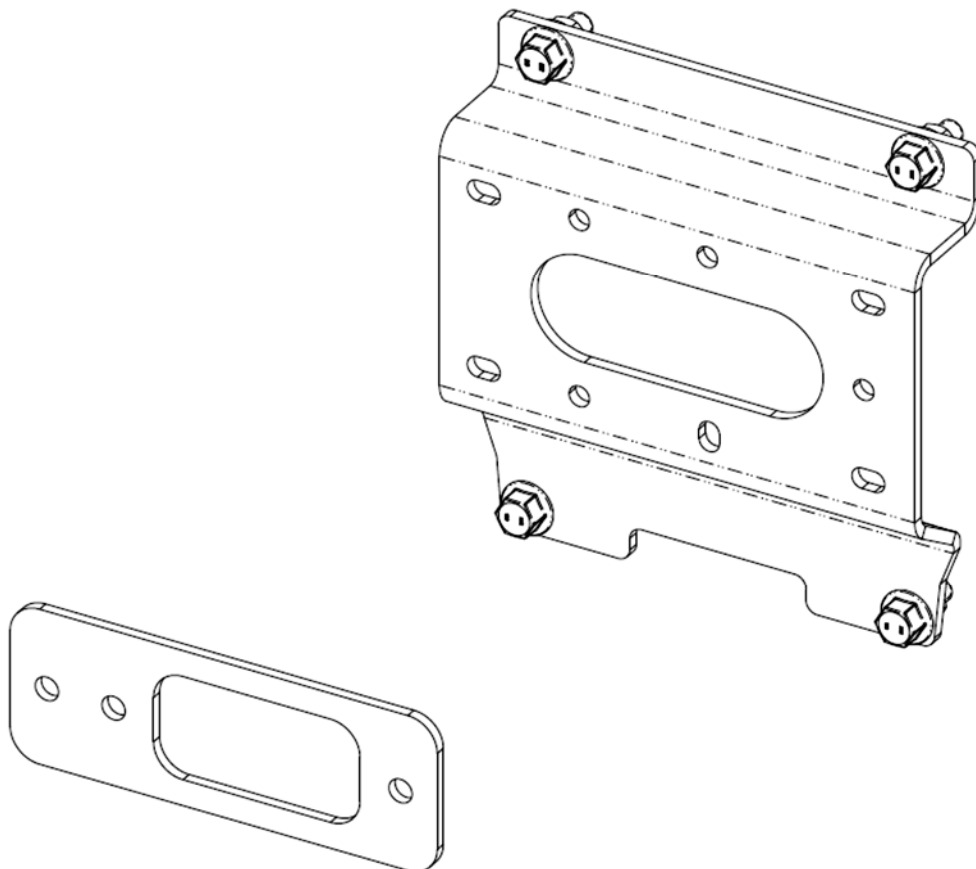
P/N 25-6130

ASSEMBLY / OWNERS MANUAL

Application

WINCH KIT NO. 25-9xxx

Before you begin, please read these instructions and check to be sure all parts and tools are accounted for. The following instructions contain details required to install and service the contents of this kit.



OPERATING INSTRUCTIONS

Congratulations! You've just purchased the most durable accessory component in the industry. Our accessories work great all year round! With proper care and maintenance, your Kolpin accessory will last for years to come! Please read and understand all assembly instructions, notices and warnings before assembling and using your Kolpin accessory.

Follow these guidelines to ensure a successful and satisfactory installation:

Read, understand this manual before beginning installation

Periodically check for wear and tightness of all fasteners.

Replace or re-torque fasteners as necessary.

SAFETY & GENERAL PRODUCT INFORMATION

Kolpin accessories are designed with your safety in mind.

In order to protect you and your vehicle, certain parts of the accessory and/or hardware may be designed to collapse or break when the equipment is over-stressed.

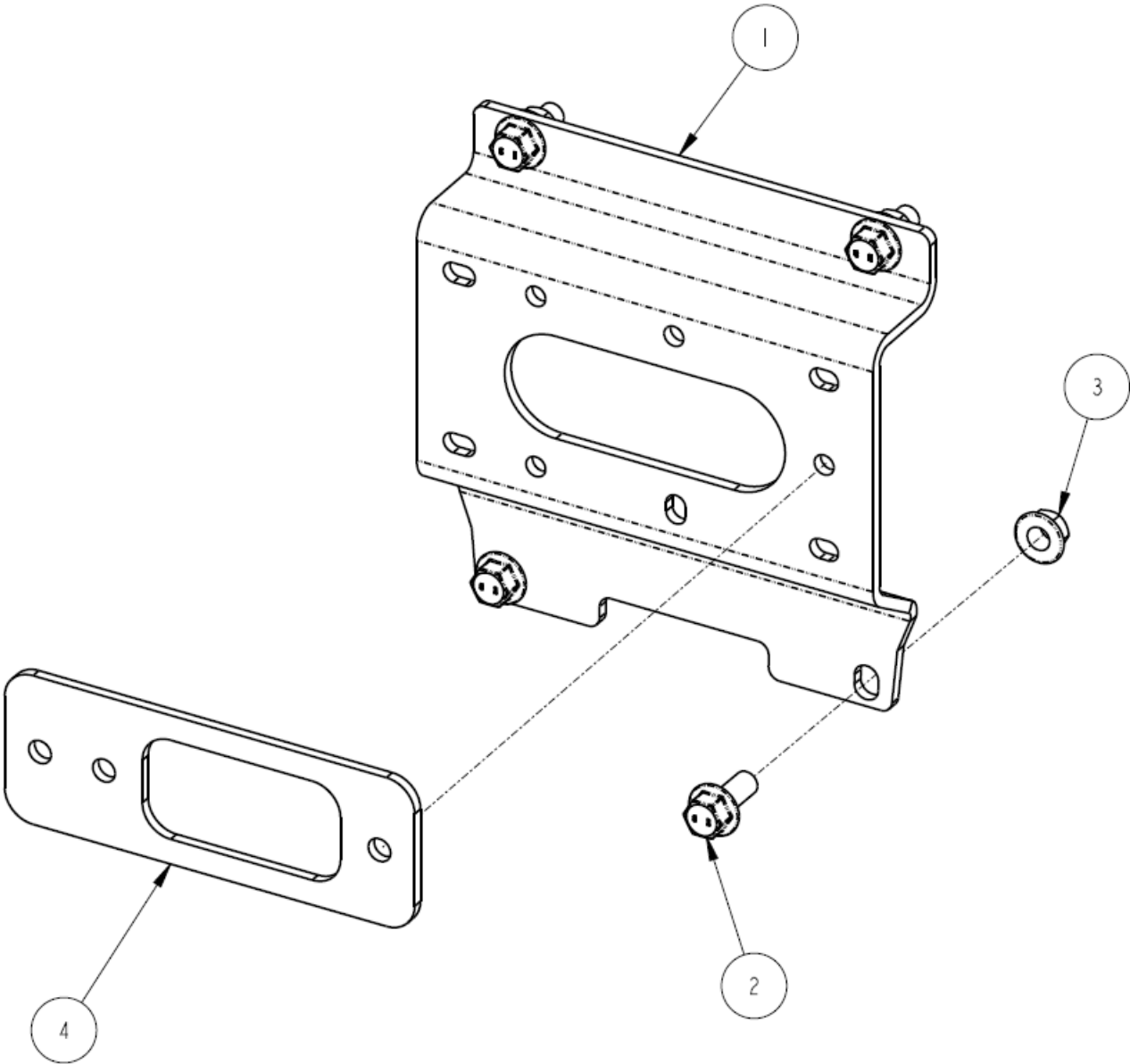
Kolpin winch mount kits are designed to be compatible with Kolpin and Cycle Country winches along with many others, but may not be compatible with some winches. Kolpin winch mount kits have design features that benefit snow plow applications.



! DANGER ! ! WARNING ! ! CAUTION !	
To avoid personal injury or damage to your vehicle:	
Read and understand all notices for:	
Caution	
Warning	
Danger	
Follow instructions for your vehicle, winch, winch mount and other items used in combination with this product.	
Do not winch unsecured loads at any time.	
Disconnect battery during winch installation or service to prevent electrical hazards.	
Do not lift loads overhead.	
Do not exceed the load capacity of the winch.	
Always wear gloves when handling wire winch cable.	
Do not use your winch or winch mount for towing.	
Do not shock load the winch, cable or winch mount.	
Keep fingers, hands and loose clothing away from roller fairlead and winch cable drum when in use.	

Kit Contents:

Item	Qty	Part Description	Part Number
1	1	Winch Mount Plate	-
2	4	Hex Flange Screw, Zinc Plated, M10-1.5 x 25mm LG	-
3	4	Hex Flange Locknut, Zinc Plated, M10-1.5	-
4	1	Fairlead Adapter Plate	CYC6425
5	1	Instruction Guide (not shown)	-



BEFORE YOU BEGIN:

- Your Kolpin accessory is exclusively designed for your vehicle
- Please read and understand all instructions
- Verify all parts and tools are accounted for
- To ensure a satisfactory installation, follow all steps correctly and in the sequence described
- Keep these instructions for future reference or for informational requests
- To facilitate installation, make sure that your vehicle is clean and free of debris
- All directions referring to right and left are when the rider is sitting on the machine

TOOLS REQUIRED:

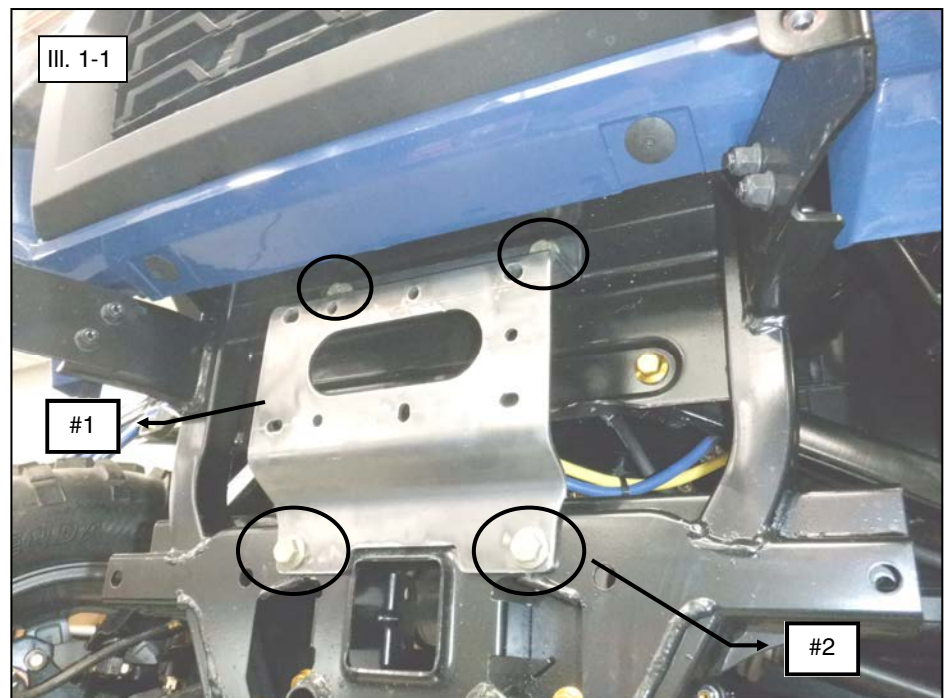
- Basic Metric Wrench Set
- Basic Metric Socket Set
- Torx Screwdriver Set
- Pliers
- Do not use impact tools to install hardware

APPROXIMATE ASSEMBLY TIME: 30 minutes

Note: If any hardware is missing, do not return to the store. Call us to help,
Toll Free 1-877-956-5746.

Installation Prep:

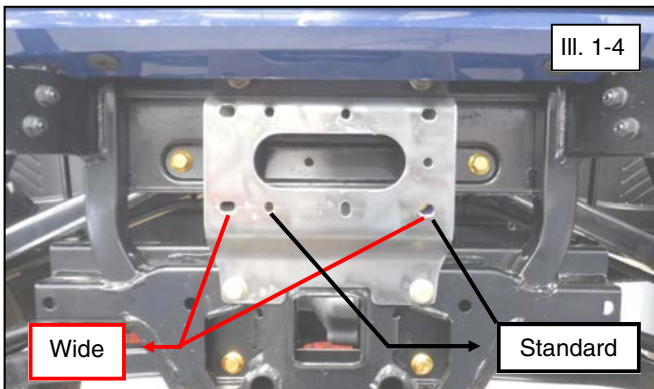
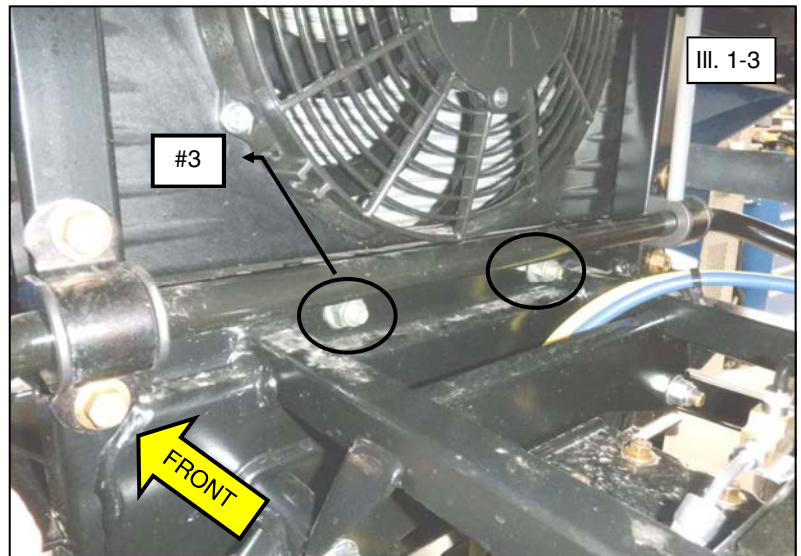
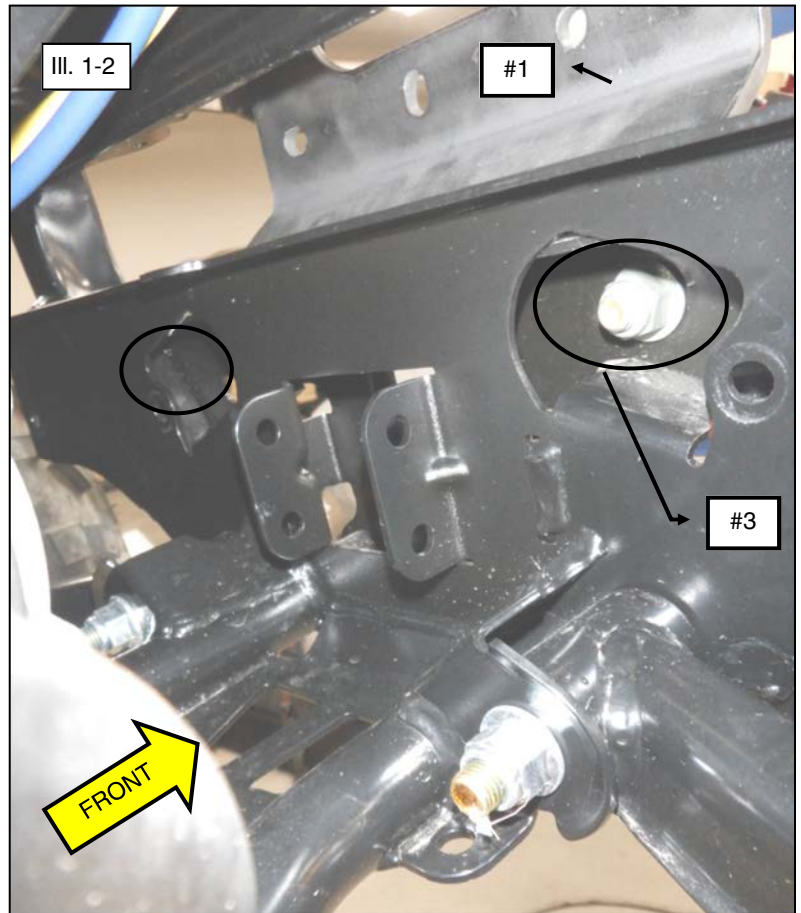
1. Shift vehicle transmission into PARK. Turn ignition key to OFF position and remove from ignition switch. Disconnect black negative (-) cable from battery, located behind passenger side under the cargo box.
2. If equipped, remove the accessory front bumper. Save all fasteners for re-install later. (See illustration 1-2).
Note, depending on vehicle trim, it's possible to install winch and mounting brackets without removing the bumper. The installation fit will be tight.
3. Place the winch mount plate (item #1) into position on the vehicle as shown. Secure the plate on front side using the M10 screws (item #2) and fasten from rear side of frame using M10 locknuts (item #3). The winch mount and winch will fit in front recess just below the upper plastic grille and fascia. (See illustrations 1-1, 1-2 and 1-3). ***Note, it may be easier to assemble the winch to the winch mount plate using M8 hardware provided with winch kit prior to installing onto the vehicle.***
4. Tighten M10 hardware to specification.



10MM FASTENER TORQUE:
34 ft. lbs. (46 Nm)


Winch Mount Options:

5. The Kolpin winch mount 25-6130 has three winch mounting options. One hole pattern for standard width winches, one hole pattern for wide mount winches and one hole pattern for 2-hole mount winches. (See illustration 1-4).



Winch Assembly:

6. Using the M8 hardware provided with winch kit, install your winch to the mount plate (item #1) as shown. (See illustrations 1-5 and 1-6). **Note, bumper removed for clarity.**
7. Tighten M8 hardware to specification.

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8MM FASTENER TORQUE: 17 ft. lbs. (23 Nm)

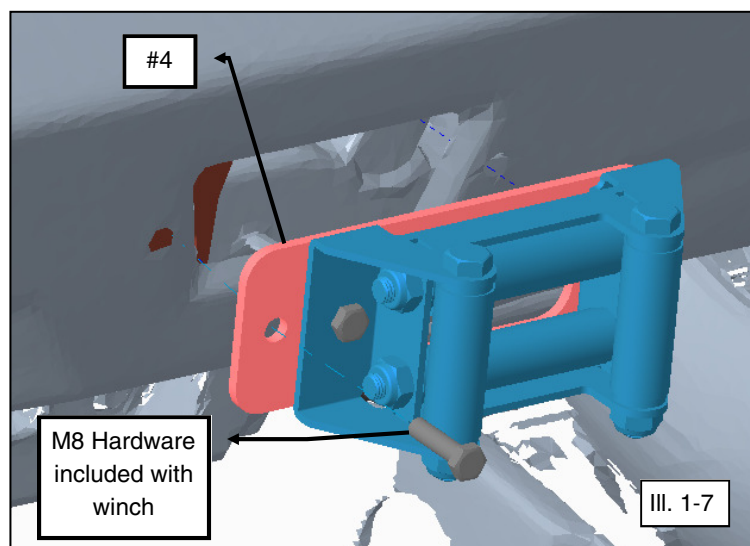
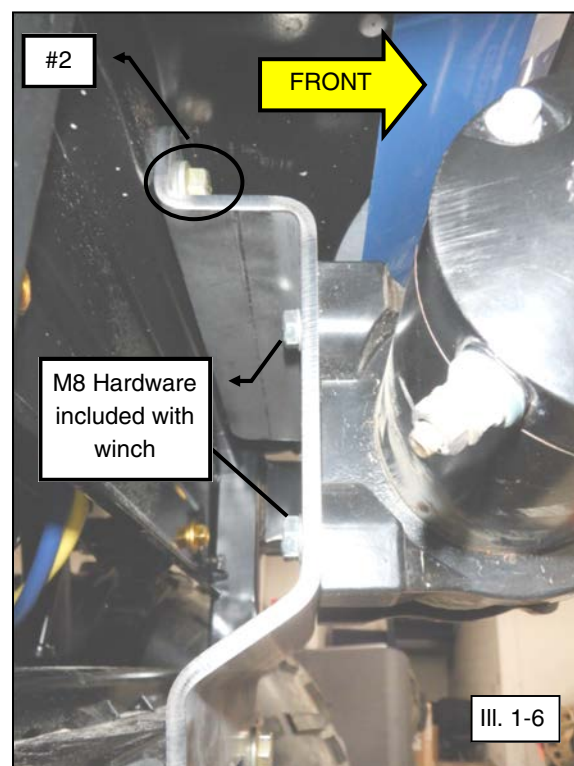
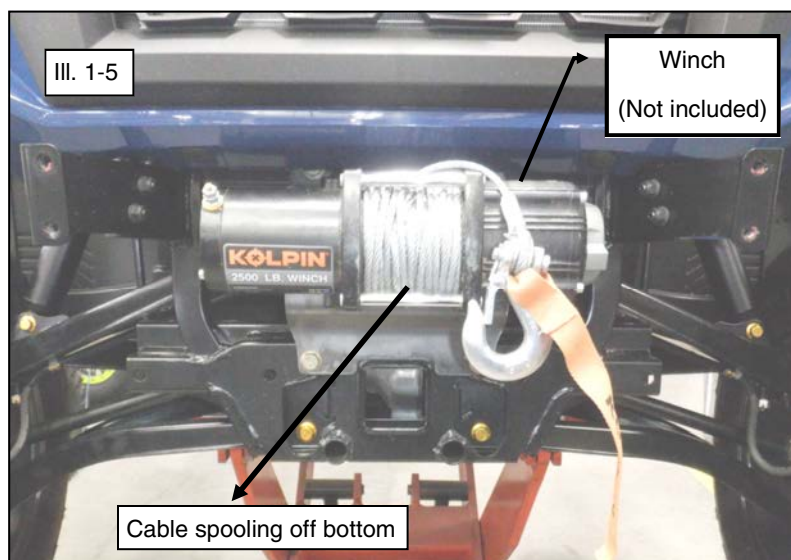
8. If removed, re-install the front bumper and plastic guard using the OEM hardware.
9. Your winch kit should include a roller fairlead and M8 hardware. Mount the roller and fairlead adapter plate (item #4) using the hardware from winch kit to the front bumper as shown. Feed the winch cable through the rollers. (See illustration 1-7). **Note, the vehicle comes with a wide fairlead opening and hole pattern. If you are installing a wide mount winch with wide fairlead, you will not need to install fairlead adapter plate item #4.**
10. Tighten M8 hardware to specification.

Winch Cable Wrap Installation on Spool Drum:

11. The winch cable or rope should be wrapped around spool drum, feeding off the bottom. Spooling the cable as shown will prolong cable life and enhance winch performance. (See illustration 1-5).
12. Connect the hook to cable or rope by using hardware included in winch kit.

Winch Wiring and Connections:

13. Using the winch kit instructions, route and connect the electrical cables and components for the winch system.
14. Secure all harnesses using cable ties (provided with winch kit) to prevent contact with hot components, sharp edges or moving parts.
15. Reconnect black negative (-) cable to battery.





One Year Limited Warranty

For the period of one (1) year from the purchase date, Kolpin will replace for the original purchaser, free of charge, any part or parts found upon examination by Kolpin to be defective in material, workmanship, or both.

All transportation costs incurred submitting product to Kolpin for warranty consideration must be borne by the purchaser. If Kolpin determines that the product must be returned to the factory for credit, please call 1-877-956-5746 for a Return Merchandise Authorization (RMA) number and shipping instructions.

This warranty does not apply to parts that have been damaged by accident, alteration, abuse, improper maintenance, normal wear, or other causes beyond the manufacturer's control. In order to protect you and your ATV, certain parts of the system and/or hardware are designed to fail when the equipment is over-stressed. Parts that are lost due to loosening and improper maintenance are not covered under warranty. This warranty does not cover removal or reinstallation labor fees of the plow system and related components.

Peripheral products such as engines, electric motors, and actuators may carry an original manufacturer's warranty. Most hardware is general in nature and is easily obtained locally. Be sure to replace with minimum metric class 8.8 specification.

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