

# HOW TO ORDER GEM® DOORS

## A STEP-BY-STEP GUIDE FOR ORDERING DOORS FOR DEALER INSTALLATION



### STEP 1

**CHOOSE YOUR DOOR MOUNTING KIT.** This kit includes the framing to which the doors mount. The kits vary by vehicle model. All door options except soft canvas doors require a door mounting kit.

	KIT	MODEL
2881857	Door Mounting Kit	e2, eL XD
2881858	Door Mounting Kit	e4
2881859	Door Mounting Kit	e6®

### STEP 2

**CHOOSE YOUR FILLER COLOR.** This part includes the filler panels in the front and rear of the vehicle to close the gaps between the frame and door. The kits need to be ordered to match vehicle model AND door color. This kit is required for mounting all door options except soft canvas doors.

	KIT	MODEL
2881860-666	Black Filler Kit	e2, e4, e6®, eL XD
2881860-520	Red Filler Kit	e2, e4, e6®, eL XD
2881860-599	White Filler Kit	e2, e4, e6®, eL XD
2881860-666	Blue Filler Kit	e2, e4, e6®, eL XD



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**STEP  
3**

**CHOOSE YOUR DOOR TYPE AND COLOR.** Doors are ordered in quantities of one. Ensure you order the same color, door type and appropriate quantities of each door needed. For example, an e4 requires a front left-hand, front right hand, middle/rear left hand and middle/rear right hand full hard doors (e6® model requires 2 of each middle/rear left hand and right hand full hard doors).

\*All half hard doors fit any row position on the respective side of the vehicle (LH doors on driver side, RH doors on passenger side).



**FRONT FULL HARD DOOR**

**FITMENT:** e2, e4, e6®, eL XD

COLOR	PART #
LH Black	2635825-666
LH Red	2635825-520
LH White	2635825-599
LH Blue	2635825-598
RH Black	2635826-666
RH Red	2635826-520
RH White	2635826-599
RH Blue	2635826-598



**MIDDLE/REAR FULL HARD DOOR**

**FITMENT:** e4, e6®

COLOR	PART #
LH Black	2635827-666
LH Red	2635827-520
LH White	2635827-599
LH Blue	2635827-598
RH Black	2635828-666
RH Red	2635828-520
RH White	2635828-599
RH Blue	2635828-598



**HALF HARD DOOR**

**FITMENT:** e2, e4, e6®, eL XD

COLOR	PART #
LH Black	2635867-666
LH Red	2635867-520
LH White	2635867-599
LH Blue	2635867-598
RH Black	2635868-666
RH Red	2635868-520
RH White	2635868-599
RH Blue	2635868-598



**QUARTER HARD DOOR**

**FITMENT:** e2, e4, e6®, eL XD

COLOR	PART #
LH Black	2635863-666
LH Red	2635863-520
LH White	2635863-599
LH Blue	2635863-598
RH Black	2635864-666
RH Red	2635864-520
RH White	2635864-599
RH Blue	2635864-598



**SOFT CANVAS DOOR**

**PART #:** 2881854  
**FITMENT:** e2, eL XD

**PART #:** 2881855  
**FITMENT:** e4

**PART #:** 2881856  
**FITMENT:** e6®

\*Does not require Door Mounting Kit or Filler Kit. Canvas doors are sold as sets



**REAR WINDOW**

**PART #:** 5452161  
**FITMENT:** e2, e4, e6®, eL XD

\*A rear window is recommended to complete the cab enclosure if one wasn't installed at the factory as an option upgrade