

SCRAMBLER 850 REAR GUARD KIT P/N 2879138



POLARIS®

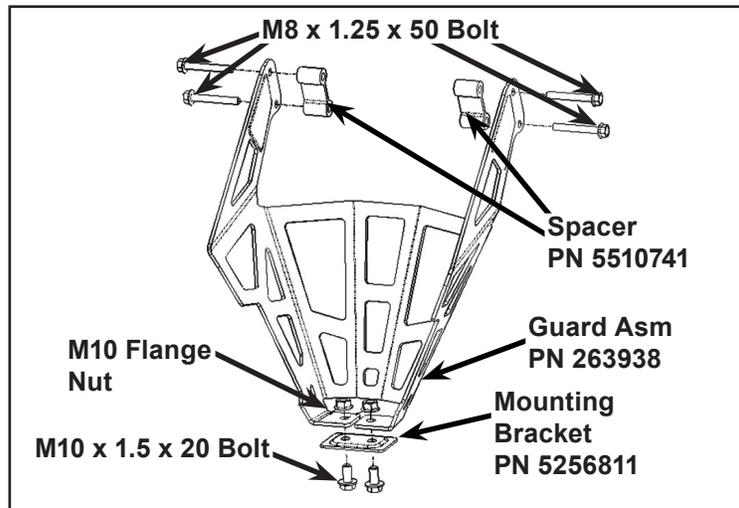
Application

MY13 and newer Scrambler 850

Before you begin, read these instructions twice and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

This Kit Includes:

| <u>Qty</u> | <u>Part Description</u> | <u>Part Number</u> |
|------------|-------------------------|------------------------|
| 1..... | Guard Assembly | 2634938 |
| 1..... | Mounting Bracket | 5256811 |
| 2..... | Extruded Spacer | 5510741 |
| 4..... | M8 X 1.25 X 50 Bolt | In Service Kit 2204837 |
| 2..... | M10 X 1.50 X 20 Bolt | In Service Kit 2204837 |
| 2..... | M10 Flange Nut | In Service Kit 2204837 |
| 1..... | Instructions | 9924202 |



Tools Required:

Metric Socket Set

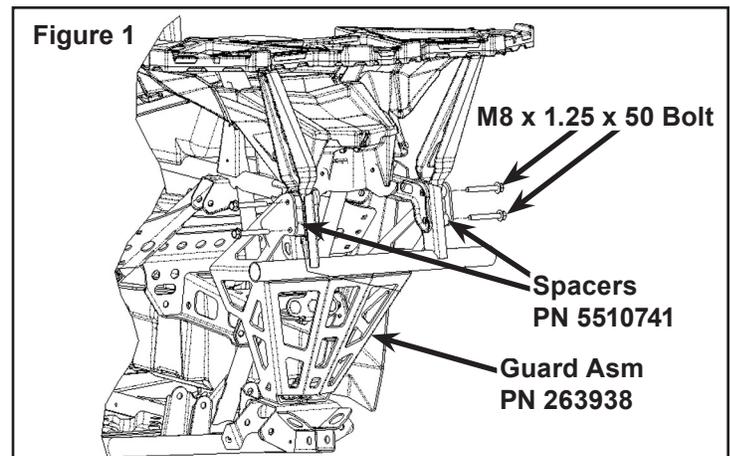
Metric Wrench Set

APPROXIMATE ASSEMBLY TIME (R&R): 15 minutes

IMPORTANT: For your safety and to ensure a satisfactory installation, please read the installation instructions thoroughly before beginning. Perform all installation steps correctly and in the sequence shown.

INSTALLATION INSTRUCTIONS

1. Remove the four M8 bolts holding the rear rack extensions to the main frame.
2. Hold the rear guard (PN 2634938) in place and carefully slide the extrusion spacer (PN 5510741) between the stock rear bumper and the rear guard until the holes line up. Secure the extrusion spacer and guard in place using two of the M8 X 1.25 X 50 mm bolts leaving them finger tight at this time. Figure 1.



3. Repeat Step 2 on the opposite side of the machine.
4. Insert the mounting bracket (PN 5256811) on the inside of the rear lower A-arm bracket with the formed section facing up. The formed section should center the mounting bracket in the correct location as illustrated in Figure 2.
5. Install the two M10 X 1.5 X 20 mm bolts through the mounting bracket and the guard from the bottom side and secure in place using the two M10 flange nuts.
6. Tighten M8 upper hardware until snug and M10 hardware to 20 ft. lbs. (27 Nm).

