## **OUTLAW 70 DECAL KIT**

# ENGINEERED PARTS ACCESSORIES & APPAREL

### P/N 2885107

#### **APPLICATION**

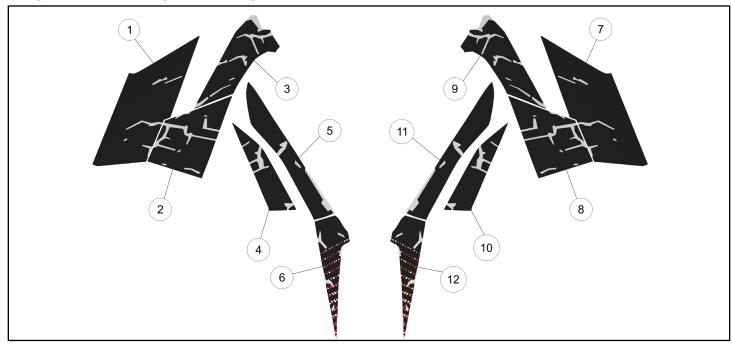
Verify accessory fitment at www.polaris.com.

### **BEFORE YOU BEGIN**

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

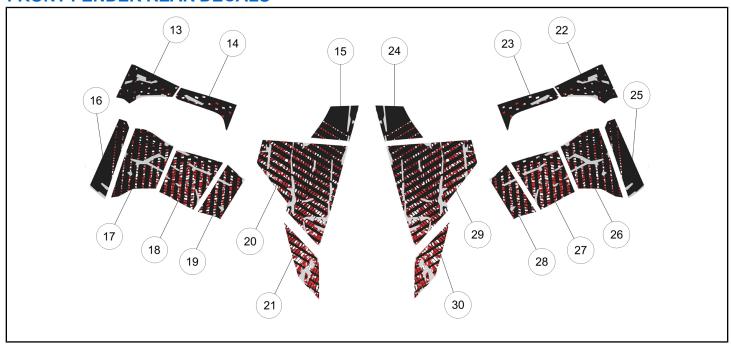
#### **KIT CONTENTS**

#### FRONT FENDER TOP DECALS



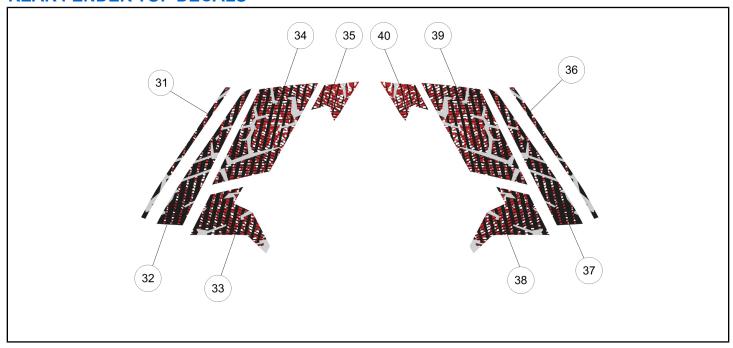
REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY
1	1	DECAL-FRONT FENDER, TOP, LEFT SIDE	7193992
2	1	DECAL-FRONT FENDER, TOP, MID, LOWER LEFT SIDE	7193948
3	1	DECAL-FRONT FENDER, TOP, MID, UPPER LEFT SIDE	7193950
4	1	DECAL-FRONT FENDER, TOP, CENTER, LEFT SIDE	7193952
5	1	DECAL-FRONT FENDER, TOP, CENTER, FRONT LEFT SIDE	7193954
6	1	DECAL-FRONT FENDER, TOP, CENTER, REAR LEFT SIDE	7193956
7	1	DECAL-FRONT FENDER, TOP, SIDE, RIGHT SIDE	7193993
8	1	DECAL-FRONT FENDER, TOP, MID, LOWER RIGHT SIDE	7193949
9	1	DECAL-FRONT FENDER, TOP, MID, UPPER RIGHT SIDE	7193951
10	1	DECAL-FRONT FENDER, TOP, CENTER, RIGHT SIDE	7193953
11	1	DECAL-FRONT FENDER, TOP, CENTER, FRONT RIGHT SIDE	7193955
12	1	DECAL-FRONT FENDER, TOP, CENTER, REAR RIGHT SIDE	7193957

### FRONT FENDER REAR DECALS



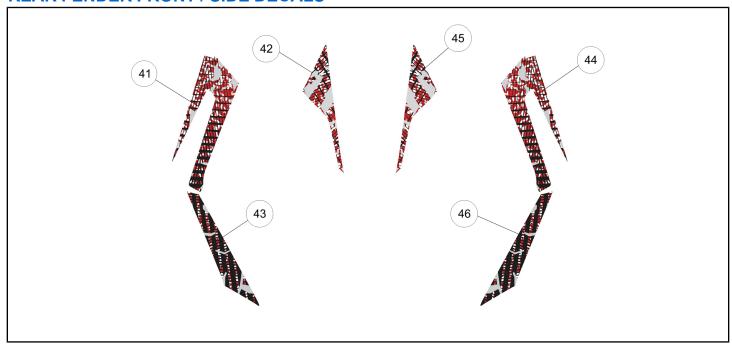
REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY
13	1	DECAL-FRONT FENDER, REAR, LEFT SIDE	7193958
14	1	DECAL-FRONT FENDER, REAR, MID, LEFT SIDE	7193960
15	1	DECAL-FRONT FENDER, REAR, CENTER, FRONT, LEFT SIDE	7193962
16	1	DECAL-FRONT FENDER, REAR, SIDE, LOWER, LEFT SIDE	7193964
17	1	DECAL-FRONT FENDER, REAR, LEFT MID, LOWER, LEFT SIDE	7193966
18	1	DECAL-FRONT FENDER, REAR, MID, LOWER, LEFT SIDE	7193968
19	1	DECAL-FRONT FENDER, REAR, RIGHT MID, LOWER, LEFT SIDE	7193970
20	1	DECAL-FRONT FENDER, REAR, CENTER, MID, LEFT SIDE	7193972
21	1	DECAL-FRONT FENDER, REAR, CENTER, REAR, LEFT SIDE	7193974
22	1	DECAL-FRONT FENDER, REAR, SIDE, RIGHT SIDE	7193959
23	1	DECAL-FRONT FENDER, REAR, MID, RIGHT SIDE	7193961
24	1	DECAL-FRONT FENDER, REAR, CENTER, FRONT, RIGHT SIDE	7193963
25	1	DECAL-FRONT FENDER, REAR, SIDE, LOWER, RIGHT SIDE	7193965
26	1	DECAL-FRONT FENDER, REAR, LEFT MID, LOWER, RIGHT SIDE	7193967
27	1	DECAL-FRONT FENDER, REAR, MID, LOWER, RIGHT SIDE	7193969
28	1	DECAL-FRONT FENDER, REAR, RIGHT MID, LOWER, RIGHT SIDE	7193971
29	1	DECAL-FRONT FENDER, REAR, CENTER, MID, RIGHT SIDE	7193973
30	1	DECAL-FRONT FENDER, REAR, CENTER, REAR, RIGHT SIDE	7193975

### **REAR FENDER TOP DECALS**



REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY
31	1	DECAL-REAR FENDER, TOP, LEFT SIDE	7193976
32	1	DECAL-REAR FENDER, TOP, LEFT MID, LEFT SIDE	7193978
33	1	DECAL-REAR FENDER, TOP, MID, LOWER, LEFT SIDE	7193980
34	1	DECAL-REAR FENDER, TOP, MID, UPPER, LEFT SIDE	7193982
35	1	DECAL-REAR FENDER, TOP, CENTER, UPPER, LEFT SIDE	7193984
36	1	DECAL-REAR FENDER, TOP, SIDE, RIGHT SIDE	7193977
37	1	DECAL-REAR FENDER, TOP, RIGHT MID, RIGHT SIDE	7193979
38	1	DECAL-REAR FENDER, TOP, MID, LOWER, RIGHT SIDE	7193981
39	1	DECAL-REAR FENDER, TOP, MID, UPPER, RIGHT SIDE	7193983
40	1	DECAL-REAR FENDER, TOP, CENTER, UPPER, RIGHT SIDE	7193985

#### **REAR FENDER FRONT / SIDE DECALS**



REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY
41	1	DECAL-REAR FENDER, FRONT, LEFT SIDE	7193988
42	1	DECAL-REAR FENDER, FRONT, CENTER, LEFT SIDE	7193990
43	1	DECAL-REAR FENDER, SIDE, REAR, LEFT SIDE	7193986
44	1	DECAL-REAR FENDER, FRONT, RIGHT SIDE	7193989
45	1	DECAL-REAR FENDER, FRONT, CENTER, RIGHT SIDE	7193991
46	1	DECAL-REAR FENDER, SIDE, REAR, RIGHT SIDE	7193987

#### **TOOLS REQUIRED**

- · Heat Gun (or equivalent)
- · Low Friction Squeegee Sleeve
- Plastic Applicator (Squeegee)

#### **CONSUMABLES REQUIRED**

- Adhesive Remover (Goo Gone® or 3M<sup>™</sup> Citrus Base)
- Cloth, Non-Abrasive (Cheesecloth or equivalent)
- Isopropyl Alcohol (IPA)

#### **IMPORTANT**

Your Outlaw 70 Decal Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

#### INSTALLATION INSTRUCTIONS

#### **VEHICLE PREPARATION**

#### **ENVIRONMENTAL REQUIREMENTS**

- Apply decals indoors or in a location free from dust and dirt.
- Decals must reach room temperature prior to application.
- The temperature must be between 40° to 100° F (4° to 38° C).

#### NOTICE

Decals above or below these temperatures may not adhere to the surface properly. Humidity should also be taken into consideration.

• Decals must cure for 72 hours after application.

#### **GENERAL**

- 1. Locate the existing decals on the front and rear fenders.
- 2. Lift up on the edge of each decal and slowly pull the decal away from the vehicle's surface.

#### **IMPORTANT**

Do not remove the front or rear fender reflectors.

- 3. If necessary, remove the residual adhesive with Goo Gone® or a similar adhesive remover.
- 4. Clean the residue from the adhesive remover with a lint-free cloth dampened with isopropyl alcohol.

#### **ACCESSORY INSTALLATION**

#### TIP

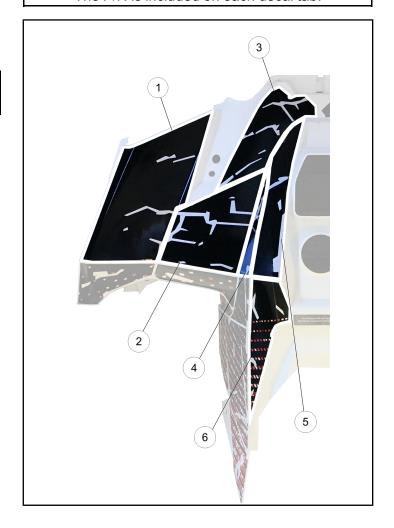
- Apply the large decals first. Then apply the small decals.
- To strengthen the bond between the decal and the vehicle's surface, apply heat to the vehicle's surface before you install each decal.

## INSTALLATION – FRONT FENDER TOP DECALS

- 1. Clean the front fender with a lint-free cloth dampened with isopropyl alcohol.
- 2. Locate the Front Fender Top Left Side decals (labeled ① through ⑥ under Kit Contents).

#### NOTICE

The P/N is included on each decal tab.



3. Apply a heat gun (or equivalent) to the surface of the vehicle where the first decal will be installed.

#### **IMPORTANT**

Do not heat the surface for more than one to two seconds.

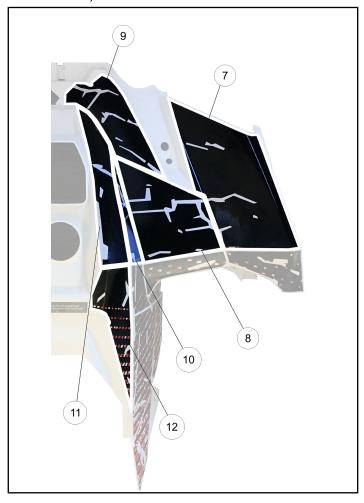
- 4. Lay the decal graphic side down on a clean, flat surface.
- 5. Place your finger over the liner on the back of the decal and peel back the liner at a 180° angle.

#### **IMPORTANT**

Do not place your finger on the corner or edge of the adhesive. Contamination may prevent the decal from adhering to the surface properly.

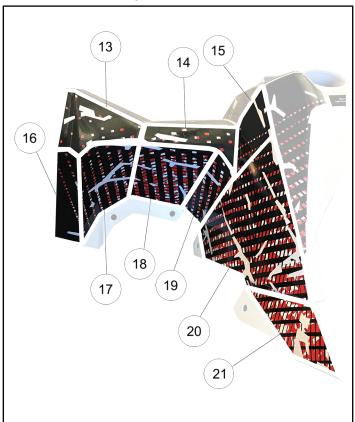
- 6. Gently apply the entire decal to the surface. Using a squeegee, continue to press the decal into place working from the center of the decal outwards.
- 7. You can reposition the decal if it is not completely pressed onto the surface. If necessary, reposition the decal to allow air bubbles to escape. Then, gently reapply the decal to the surface.
- 8. Peel back the transfer tape on the front of the decal at a 180° angle.
  - If you loosen any of the outside edges, gently reapply the squeegee or your finger over the surface of the exposed decal.
- 9. Check the decal for imperfections.
  - If you see air bubbles, use the squeegee or your finger and press firmly to work the air bubbles to the outside edges.
- 10. Let the decals cure for 72 hours after application.

11. Repeat these steps for the Front Fender Top Right Side decals (labeled ① through ⑫ under Kit Contents).



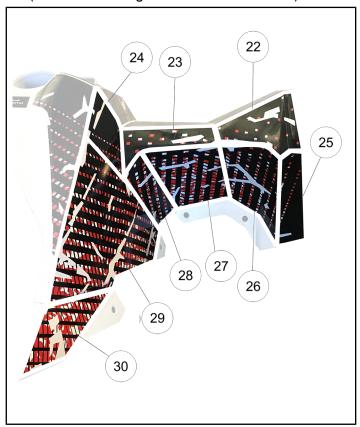
## INSTALLATION – FRONT FENDER REAR DECALS

- 1. Clean the front fender with a lint-free cloth dampened with isopropyl alcohol.
- 2. Locate the Front Fender Rear Left Side decals (labeled ③ through ② under Kit Contents).



3. Repeat steps 3 through 10 under **INSTALLATION** – **FRONT FENDER TOP DECALS**.

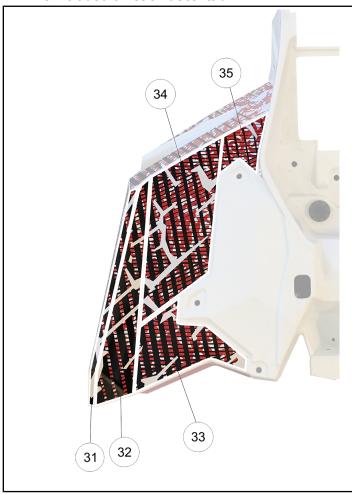
4. Locate the Front Fender Rear Right Side decals (labeled ② through ③ under Kit Contents).



Repeat steps 3 through 10 under INSTALLATION – FRONT FENDER TOP DECALS.

## INSTALLATION – REAR FENDER TOP DECALS

- 1. Clean the rear fender with a lint-free cloth dampened with isopropyl alcohol.
- 2. Locate the Rear Fender Top Left Side decals (labeled ③) through ③) under Kit Contents). The P/N is included on each decal tab.



3. Apply a heat gun (or equivalent) to the surface of the vehicle where the first decal will be installed.

#### **IMPORTANT**

Do not heat the surface for more than one to two seconds.

- 4. Lay the decal graphic side down on a clean, flat surface.
- 5. Place your finger over the liner on the back of the decal and peel back the liner at a 180° angle.

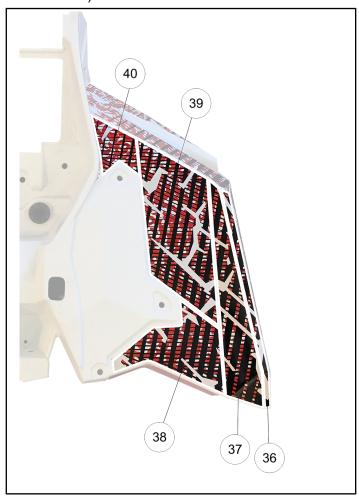
#### **IMPORTANT**

Do not place your finger on the corner or edge of the adhesive. Contamination may prevent the decal from adhering to the surface properly.

- 6. Gently apply the entire decal to the surface. Using a squeegee, continue to press the decal into place working from the center of the decal outwards.
- 7. You can reposition the decal if it is not completely pressed onto the surface. If necessary, reposition the decal to allow air bubbles to escape. Then, gently reapply the decal to the surface.
- 8. Peel back the transfer tape on the front of the decal at a 180° angle.

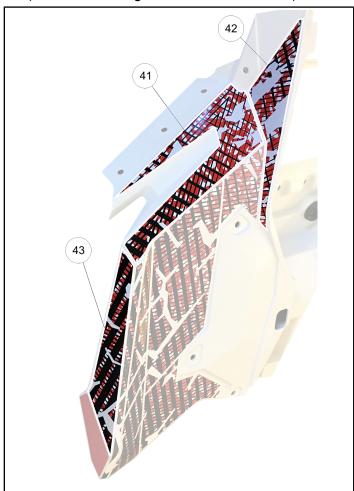
If you loosen any of the outside edges, gently reapply the squeegee or your finger over the surface of the exposed decal.

- Check the decal for imperfections.
  If you see air bubbles, use the squeegee or your finger and press firmly to work the air bubbles to the outside edges.
- 10. Let the decals cure for 72 hours after application.
- 11. Repeat these steps for the Rear Fender Top Right Side decals (labeled 36 through 40 under Kit Contents).



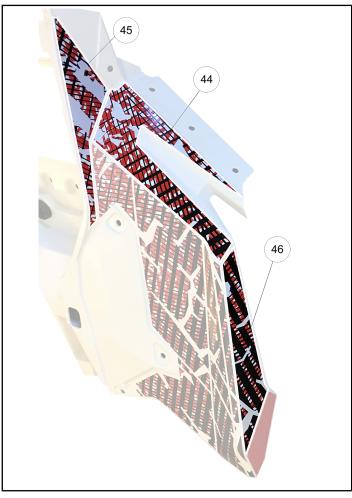
#### INSTALLATION - REAR FENDER FRONT / SIDE DECALS

- 1. Clean the rear fender with a lint-free cloth dampened with isopropyl alcohol.
- 2. Locate the Rear Fender Front / Left Side decals (labeled 4) through 43 under Kit Contents).



3. Repeat steps 3 though 10 under INSTALLATION - REAR FENDER TOP DECALS.

## 4. Locate the Rear Fender Front / Right Side decals (labeled 44 through 46 under Kit Contents).



5. Repeat steps 3 though 10 under INSTALLATION - REAR FENDER TOP DECALS.

#### INSTRUCTION FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking **HERE** if viewing on a PC.

