

STAKE SIDES KIT



P/N 2881503

APPLICATION

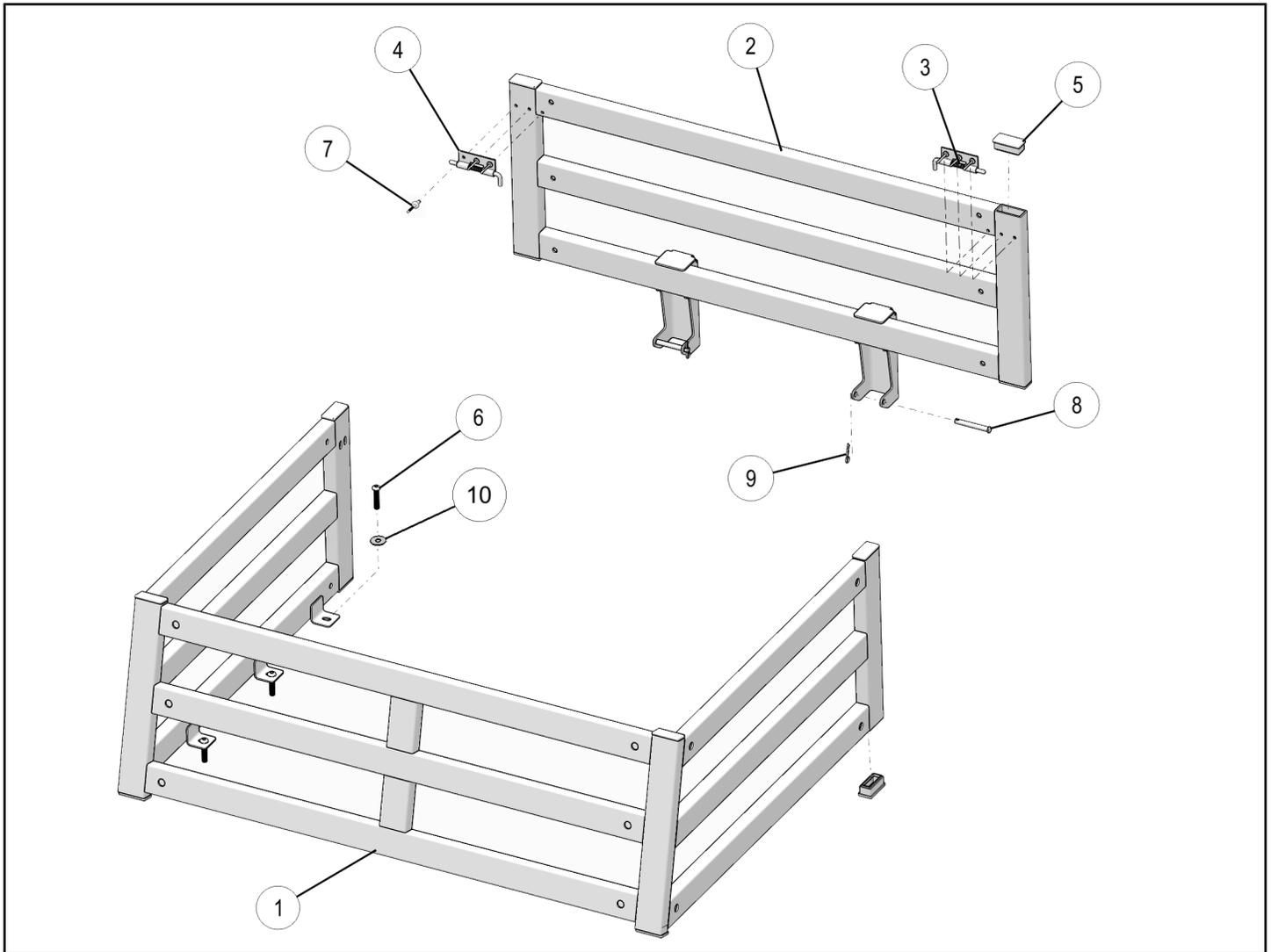
2016 GEM E2, E4 and E6

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

KIT CONTENTS

This Kit includes:



REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Side Weldment Stake	1021504
2	1	Tailgate Weldment Stake	1021505
3	1	Spring Latch, LH	7043869
4	1	Spring Latch, RH	7043870

REF	QTY	PART DESCRIPTION	PART NUMBER
5	12	Rectangle Plug, TB-1 X 2 X 14 – 20 GA	7052543
6	6	Button Screw, M8x40, BLK, RIE	7520160
7	6	Blind Rivet- 5/32	7662292
8	2	Clevis Pin, 5/16 X 2.5	7662098
9	2	Cotter Pin, 5/16"	7662099
10	6	Washer 8.4 X 24.0	7556045
	1	Instructions	9926533

TOOLS REQUIRED

- Safety Glasses
- Metric Hex Bit Set and Ratchet

IMPORTANT

Your STAKE SIDES KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

ASSEMBLY TIME

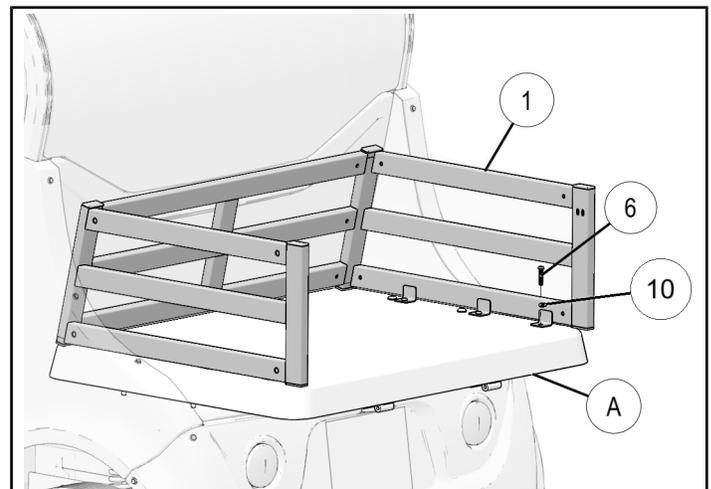
Approximately 10 minutes

INSTALLATION INSTRUCTIONS

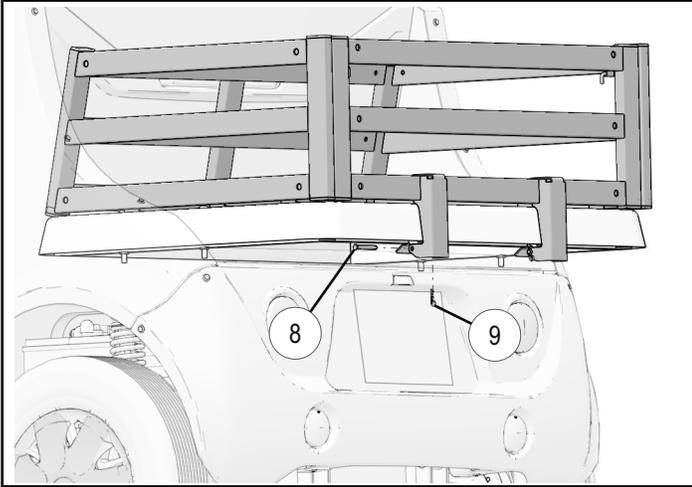
1. Park the vehicle. Turn key to "OFF" position and remove the key from the vehicle.
2. If short bed is not installed on unit, please install by referring to short bed mounting instructions (P/N 9926532). Mount stake side weldment ① onto short bed (A) and install screws ⑥ and washers ⑩. Torque screws to below specification.

TORQUE

18 ft. lbs. (25 Nm)



3. Mount tailgate weldment onto short bed hinge. Slide in Clevis pin ⑧ through hinge and secure with cotter pin ⑨.



4. Swing tailgate up to meet stake sides and secure with latches ③ and ④ on both ends.

