

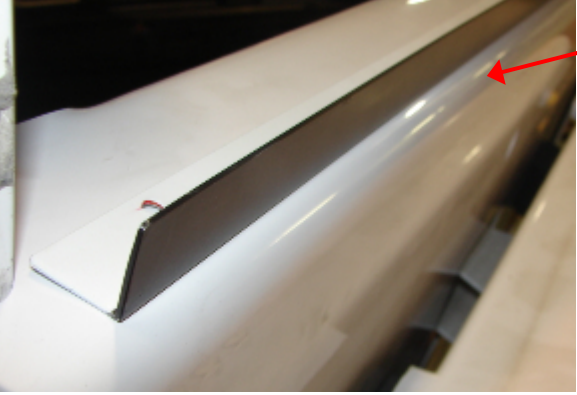


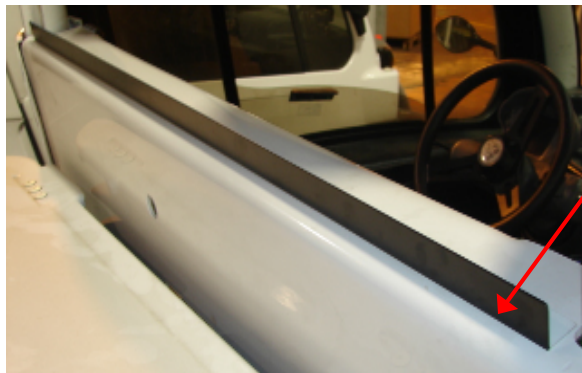
Rear Window Support Bracket Installation Instructions

Models: 2006 e6, All 2007-crnt

NOTE: THIS INSTRUCTION IS WRITTEN FOR THE PRIMARY INSTALL OF JUST THE SUPPORT BRACKET. THIS DOES NOT INCLUDE THE REAR WINDOW INSTALLATION. FOR FURTHER INFORMATION ON THE REAR WINDOW SEE INSTRUCTION ‘ACRYLIC REAR WINDOW INSTALLTION’ PROCEDURE. THE SUPPORT BRACKET IS INTENDED AS EXTRA SUPPORT FOR THE LOWER PORTION OF THE REAR WINDOW.

Procedure:

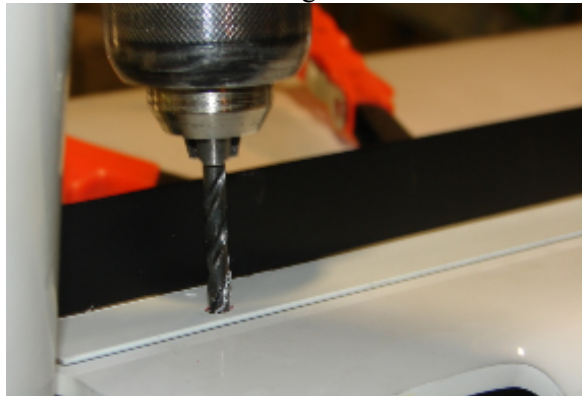
Steps	Key Points
1. Remove the rear window if necessary.	<ul style="list-style-type: none">• It may be necessary to remove the acrylic rear window if it is already installed. USE CARE SO AS NOT TO CRACK THE WINDOW.• If the window is not installed, continue with the procedure following in Step 2.
2. Locate the mounting position for the support bracket. 	<ul style="list-style-type: none">• Align the bracket to the outer edges of the panel, the rear edge of the panel (about 3/8-1/2”) and the sides of the roof rails. USE PICTURES AS A REFERENCE.• See pictures to left and on next page for Step 2.• NOTE: THE MOUNTING LOCATION IS SOMEWHAT CRITICAL. SETTING THE PLACEMENT TOO FAR FORWARD MAY BE TOO TIGHT FOR THE WINDOW AND MAY CREATE OVER-PRESSURE, CAUSING THE WINDOW TO CRACK.



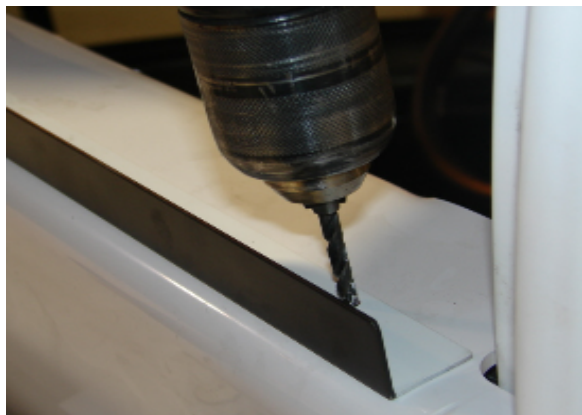
3. Mark the hole location.

- Mark each of the four (4) mounting hole locations using a pen/pencil or marker.

4. Drill the mounting holes.



- Using a 3/16" drill bit, drill out the mounting holes.
- Repeat for each mounting location, (x4).
- See pictures to left.

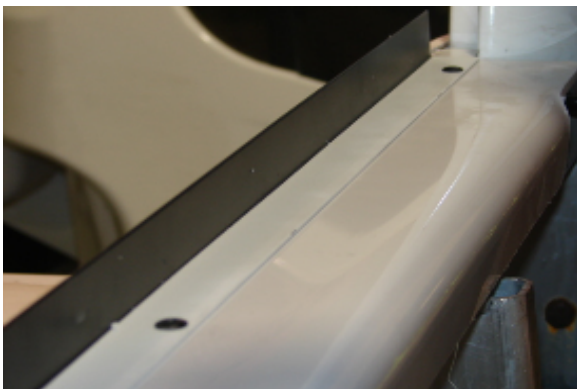
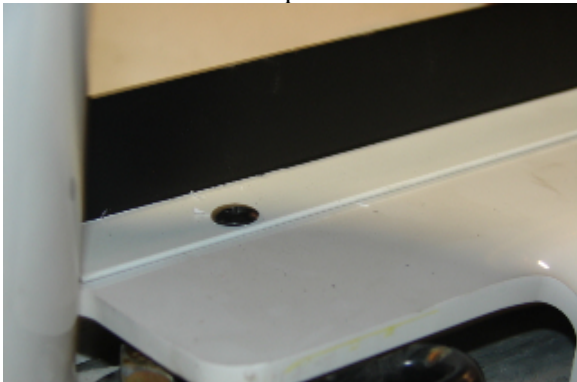


5. Mount the Rear Window Support Bracket.



- Secure the bracket with the provided blind rivets in the kit.
- Place the support bracket in its home position to where it will be mounted.
- Place the rivets in to their home positions (x4).
- Using a rivet gun, set and pull the rivets in to place.
- Repeat for each mounting location, (x4).
- See picture to left.

6. Installation complete.



- Done.
- See pictures to left.
- The Acrylic Rear Window can now be installed. **USE INSTRUCTION 'ACRYLIC REAR WINDOW INSTALLATION' PROCEDURE.**

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Parts List:

0105-03190 ASSY, ANGLE - REAR WINDOW

ITEM	PART NO.	DESCRIPTION	QTY.
1	0351-03014	ANGLE, WINDOW - REAR	1
2	0520-00158	RIVET, POP - 3/16 X 1/2 ALUMINUM BLACK	4

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