



COVER SHEET

Fold Down StakeBack Installation Instructions

REV. 1 11/03/2010

* The information contained in the attached document is of the latest released version. Use this as a reference. Insert the document in to the Service Publications Reference Guide Manual (Part # 1010-00223), Section 4 – Installation Instructions.

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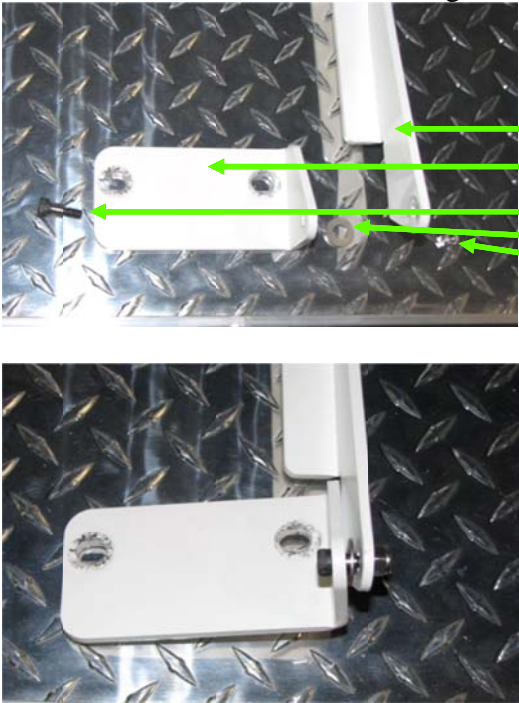
Fold Down Stakeback Installation

Models: All 1999-Current Long Utilities – eL/eLXD

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Procedure:

<p>1. Lay out all materials included in kit on to a clean work area.</p>	<ul style="list-style-type: none"> Unpack hardware and lay out each front, rear and side pieces. <p>Note: Careful not to have any sharp objects or debris lying around so as not to harm the painted finish of the product.</p>
<p>2. Assemble the Side rails and Tailgate.</p> 	<ul style="list-style-type: none"> Assemble the mounting brackets to the side rails and tailgate as shown. <p>Parts: Side Rail/Tailgate Assy.</p> <ul style="list-style-type: none"> Side Rail/Tailgate Mounting Bracket Bolt Washer Nut <ul style="list-style-type: none"> Tighten the bolt and nut with a #4 hex Allen wrench and a 7/16” wrench. Repeat 2X for each side rail and tailgate. See pictures to left.

3. Mount the tailgate.



- Attach the tailgate to the back of the bed using the existing holes.

Parts: Tailgate Assy.

- 4 – bolts
- 4 – nuts
- 8 – washers

- Tighten the bolts with a wrench (17mm).
- See pictures to left.

Note: The tailgate is equipped with latches on the sides. These may not be assembled to the tailgate. Use the hardware provided if assembly is required.

4. Mount the side rails.



- Attach the side rails to the side of the bed using the existing holes.

Parts: Side Rail Assy.

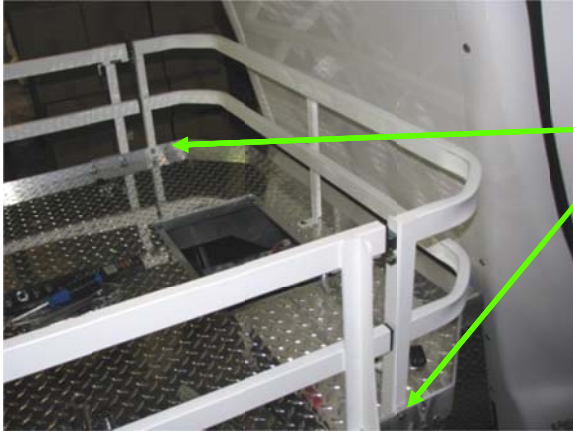
4 – bolts

4 – nuts

8 – washers

- Tighten the bolts with a wrench (17mm).
- See picture to left.

5. Attach the front cab guard.



- Place the cab guard on the bed and make sure that the pins of the side rails will not interfere on the way into position.
- Bolt the cab guard in to place on the sides of the bed only at this time.

Parts: Cab Guard Assy.

- 2 - 1/4-20x1" Phillips Button HD Screw
- 2 - flat washers
- 2 - spring washers
- 2 - 1/4-20 nylock nuts

- Drill the middle mounting hole in the bed once the cab guard is in place on the sides.
- Use a 17/64" Drill Bit.
- Install the fasteners.

Parts: Cab Guard Assy.

- 1 - 1/4-20x1" Phillips Button HD Screw
- 1 - flat washer
- 1 - spring washer
- 1 - 1/4-20 nylock nut

- Tighten the rack down using a #3 Phillips screwdriver and a 7/16" Ratchet/Wrench.
- See pictures to left.

Note: The cab guard is equipped with latches on the sides. These may not be assembled to the cab guard. Use the hardware provided if assembly is required.

6. Align latches.



- Be sure to have all latches lined up accordingly for proper operation.
- Loosen and adjust any mounting hardware necessary to line up the latches properly.
- See pictures to left.

Hint: Shims may be used under the Mounting brackets where necessary for proper alignment (not provided).

7. Installation complete.



- Done.



Parts List:

0107-03579 ASSY, STAKE SIDE KIT, LNG - HINGED

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