

Scuff Guard Installation


All 2005 – Current Model GEM Vehicles

WARNING! TO PREVENT PERSONAL INJURY OR PROPERTY DAMAGE BE SURE TO TURN THE MASTER DISCONNECT SWITCH (MDS) TO THE ‘OFF’ POSITION BEFORE ATTEMPTING ANY SERVICE TO THE VEHICLE.




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Procedure:

Steps:	Key Points:
1. 2 Pass Coupe Models – e2, eS, eL, eLXD 	<ul style="list-style-type: none"> ▪ Measure down from bolt number three (3) on the front side panel 3-1/2 inches. ▪ See picture to left for measuring location.

Steps:	Key Points:
<p data-bbox="186 241 483 273">2. Mark hole location</p> 	<p data-bbox="836 241 990 273">Key Points:</p> <ul data-bbox="836 241 1438 420" style="list-style-type: none"> ▪ Measure ½ inch from the seam of the panel to get the front bolt hole location. ▪ Drill out the hole to accommodate the size of the bolt using a 17/64” drill bit. ▪ See picture to left.
<p data-bbox="186 781 462 812">3. Place scuff guard</p> 	<ul data-bbox="836 781 1438 924" style="list-style-type: none"> ▪ Set the scuff guard on the car and insert the front bolt into the hole that was previously drilled. ▪ See picture to left.
<p data-bbox="186 1320 560 1352">4. Finishing the scuff guard</p> 	<ul data-bbox="836 1320 1438 1795" style="list-style-type: none"> ▪ Drill out the back hole. ▪ Use the Scuff Guard as a template. Mark the mount location of the holes to be drilled using the predrilled hole of the Scuff Guard as a marking point. ▪ See picture to left. ▪ Insert the bolt. ▪ Secure the ¼” bolts with the provided Keps Lock style nuts. A T27 torx bit screwdriver and 7/16” wrench will be needed. ▪ Tighten the fasteners just tight enough to not deform the scuff guards.

Steps:	Key Points:
<p>5. Finished 2 Pass Coupe Models – e2, eS, eL, eLXD.</p> 	<ul style="list-style-type: none"> ▪ Repeat procedure for opposite side. ▪ Done.
<p>6. 4 Pass Sedan – e4.</p> 	<ul style="list-style-type: none"> ▪ Measure down from bolt number 3 on the front side panel 5 inches. ▪ See picture to left for measuring location.
<p>7. Mark Hole Location</p> 	<ul style="list-style-type: none"> ▪ Measure ½ inch from the seam of the panel to get the front bolt hole location. ▪ Drill out the hole to accommodate the size of the bolt using a 17/64” drill bit. ▪ See picture to left.

Steps:	Key Points:
<p>8. Locating the scuff guard.</p> 	<ul style="list-style-type: none"> ▪ Set the scuff guard on the car and insert the front bolt into the hole that was previously drilled. ▪ See picture to left.
<p>9. Finishing the scuff guard.</p> 	<ul style="list-style-type: none"> ▪ Drill out the remaining two bolt holes. ▪ Use the Scuff Guard as a template. Mark the mount location of the holes to be drilled using the predrilled hole of the Scuff Guard as a marking point. ▪ See picture to left. ▪ Insert the bolts. ▪ Secure the 1/4" bolts with the provided Keps Lock style nuts. A T27 torx bit screwdriver and 7/16" wrench will be needed. ▪ Tighten the fasteners just tight enough to not deform the scuff guards.
<p>10. Finished 4 Pass – e4.</p> 	<ul style="list-style-type: none"> ▪ Repeat procedure for opposite side. ▪ Done.

Parts List:

Item No.	Part No.	Part Description	Qty.
2 Passenger - e2, eS, eL, eLXD			
1	0307-02732	GUARD, SCUFF - RH e2 eS eL eLXD	1
2	0307-02733	GUARD, SCUFF - LH e2 eS eL eLXD	1
3	0521-00071	NUT, KEPS LOCK - 1/4-20 X 1	4
4	0522-00333	BOLT, TORX - TRUSS HEAD 1/4-20 X 1	4
4 Passenger - e4			
5	0307-02734	GUARD, SCUFF - RH e4	1
6	0307-02735	GUARD, SCUFF - LH e4	1
7	0521-00071	NUT, KEPS LOCK - 1/4-20 X 1	6
8	0522-00333	BOLT, TORX - TRUSS HEAD 1/4-20 X 1	6

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