

STAGE 1 MUFFLER KIT



P/N MULTIPLE

APPLICATION

Verify accessory fitment at www.indianmotorcycle.com.

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

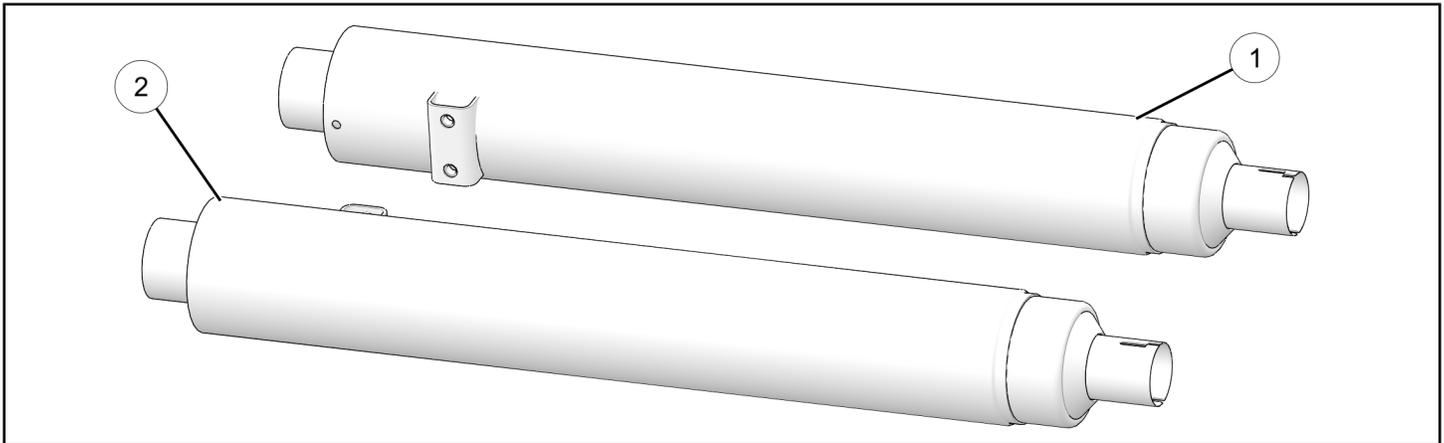
REQUIRED SOLD SEPARATELY

All Muffler Kits (except Kit PN 2884187) require Muffler Tip Kits (various kits available) for complete installation (sold separately).

KIT CONTENTS

CRUISER MOTORCYCLES

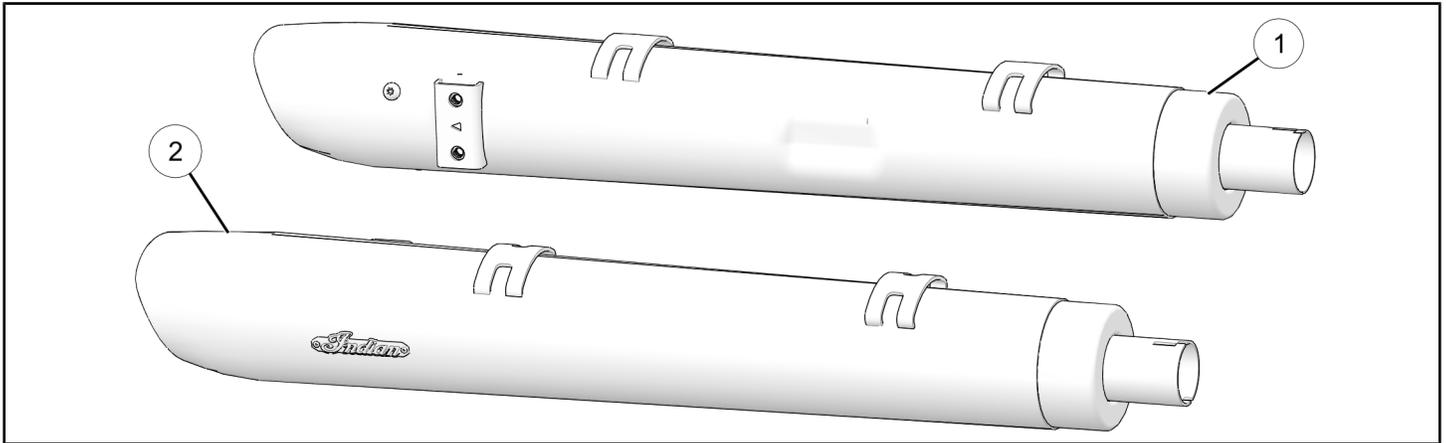
Kit PN 2879529 Shown, other kits similar.



| REF | QTY | PART DESCRIPTION | P/N AVAILABLE SEPARATELY |
|-----|-----|-------------------------------|--------------------------|
| 1 | 1 | Muffler, Stage 1, LH, Cruiser | - |
| 2 | 1 | Muffler, Stage 1, RH, Cruiser | - |
| 3 | 1 | Calibration Card (Not Shown) | 4014490 |

TOURING MOTORCYCLES

Kit PN 2884187 Shown, other kits similar.



| REF | QTY | PART DESCRIPTION | P/N AVAILABLE SEPARATELY |
|-----|-----|-------------------------------|--------------------------|
| 1 | 1 | Muffler, Stage 1, LH, Touring | - |
| 2 | 1 | Muffler, Stage 1, RH, Touring | - |
| 3 | 1 | Calibration Card (Not Shown) | 4014490 |

TOOLS REQUIRED

- Safety Glasses
- Digital Wrench™
- Socket Set, Metric
- Socket Set, SAE
- Torque Wrench

IMPORTANT

Your Indian Motorcycle® Stage 1 Muffler Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

VEHICLE PREPARATION

GENERAL

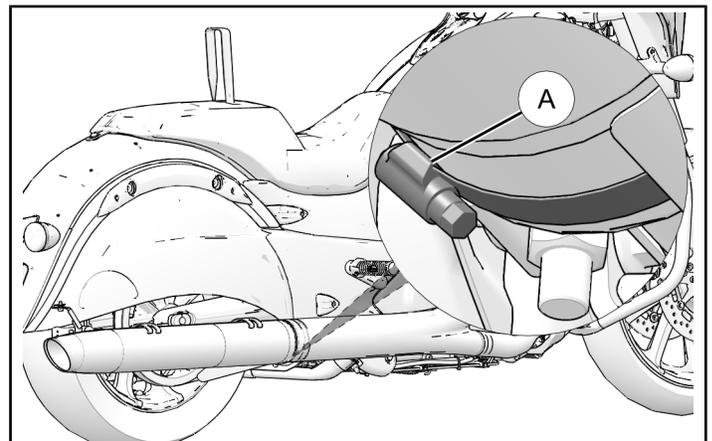
NOTE

Allow exhaust to cool before performing installation.

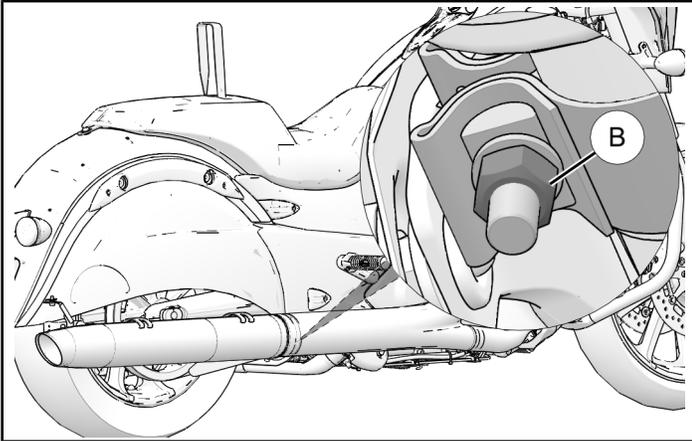
1. Turn key or ignition switch to **OFF** position and remove key. If equipped with keyless fob, remove fob from proximity of vehicle.
2. Ensure motorcycle is parked on a flat surface, kickstand is fully extended, and vehicle is stable prior to installation.
3. Remove saddlebags (if equipped) as per owner's manual.

REMOVE STOCK MUFFLERS

1. Loosen screw clamp (A) on both rear muffler heatshields.



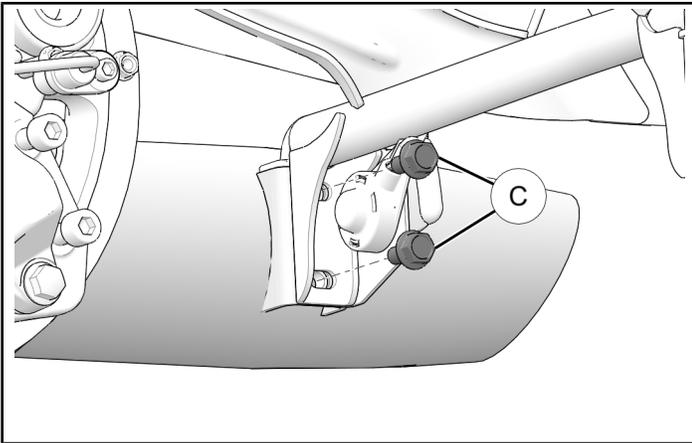
2. Loosen muffler clamp nuts **B** at front of both mufflers.



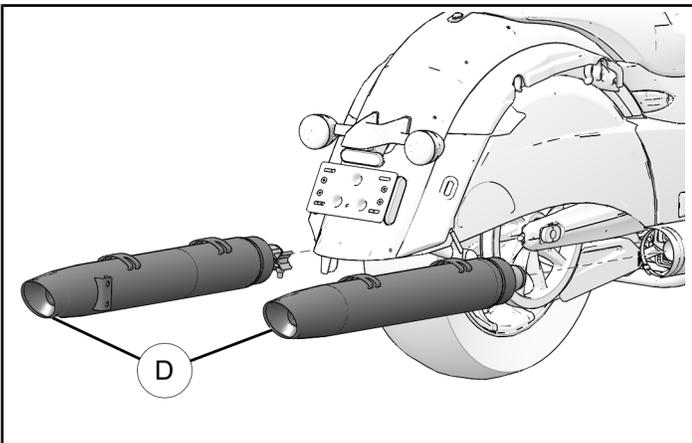
3. Remove and retain two screws **C** from each muffler mount.

NOTE

If equipped, ensure antenna and antenna mount are secured when removing and reattached when assembling.

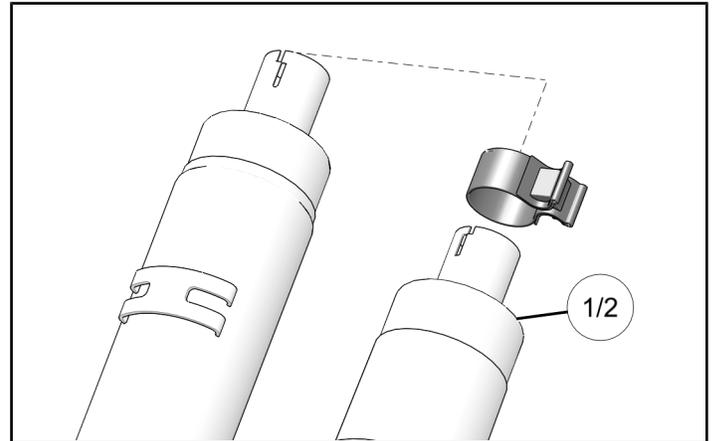


4. Slide muffler assemblies **D** rearward to remove.

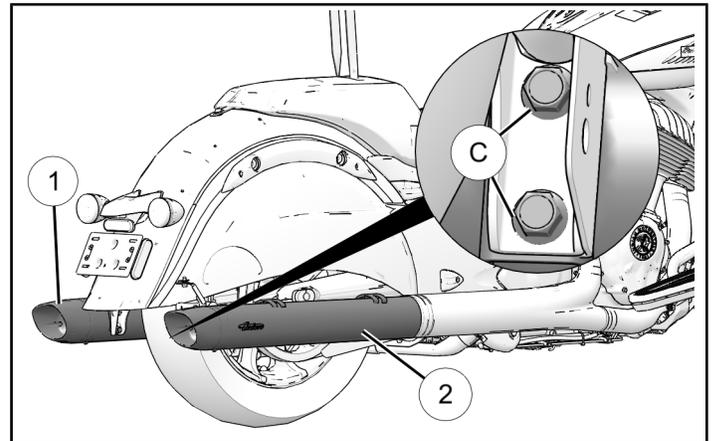


ACCESSORY INSTALLATION

1. Transfer muffler clamps from stock mufflers to new mufflers **1** and **2**.



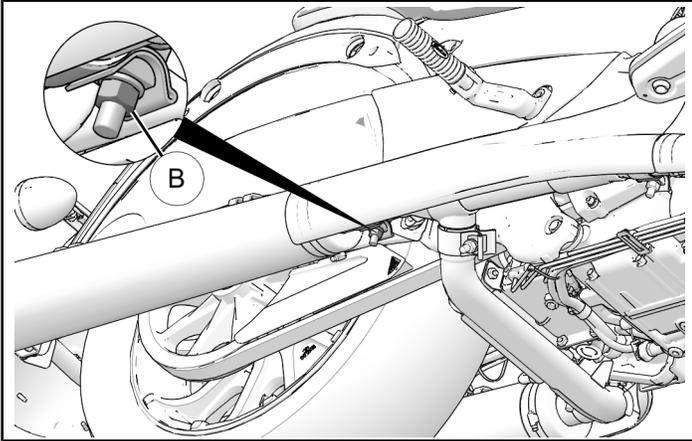
2. Slide new mufflers onto rear head pipe and loosely install two retained screws **C** in each muffler bracket. **DO NOT** torque fasteners at this time.



- Adjust clamps into place as shown. Align mufflers and torque clamp nuts ⑧ to specification.

TORQUE

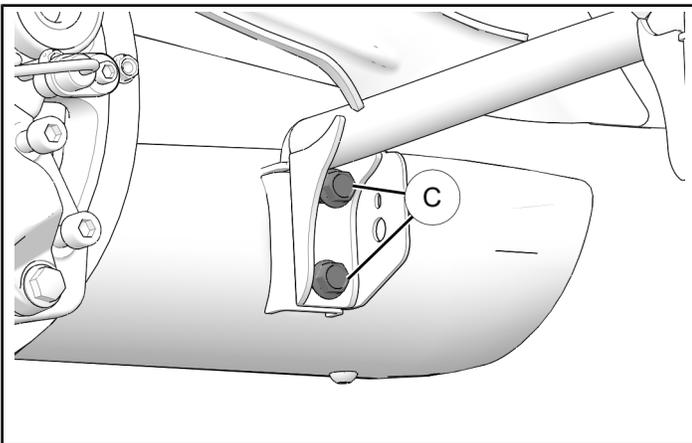
Muffler Clamp Nuts ⑧:
40 ft-lbs (54 N·m)



- Torque muffler bracket screws ⑨ to specification.

TORQUE

Muffler Bracket Screws ⑨:
18 ft-lbs (24 N·m)



FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.



- Position heat shield and tighten screw clamp to specification.

TORQUE

Exhaust heat shield screw clamp:
36 in-lbs (4 N·m)

- Reinstall saddlebags (if equipped) as per owner's manual procedure.
- Update ECM with new calibration software using included Calibration Card ③

IMPORTANT

This step must be completed by an Authorized Indian® Dealer. Do not operate vehicle until recalibration of vehicle is complete.