

HIGH MOUNT SLIP-ON EXHAUST KIT BY AKRAPOVIC



P/N 2883519

INTERNATIONAL INSTRUCTIONS

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NOTICE

Factory approved and certified accessories and calibrations are designed for maximum performance, while protecting the engine over a wide range of operating conditions. Use of aftermarket or unapproved accessories or calibrations will cause abnormal sensor or engine operation, error codes and risks damage to the engine. The Indian Motorcycle® Limited Warranty *excludes* damages or failures resulting from use of aftermarket or unapproved components, accessories, and calibrations.

UNITED STATES REGULATORY NOTIFICATION:



This kit meets EPA and CARB emission limits. Tampering with emission related parts can lead to substantial regulatory penalties.

EUROPEAN UNION REGULATORY NOTIFICATION:



EC / ECE approval certification can be found on the product details page of your country's Indian Motorcycle® website.

IMPORTANT

Due to the technical nature of this kit, Indian Motorcycle® insists this installation be performed by a certified Indian Motorcycle® Technician.

APPLICATION

Verify accessory fitment at www.indianmotorcycle.com.

BEFORE YOU BEGIN

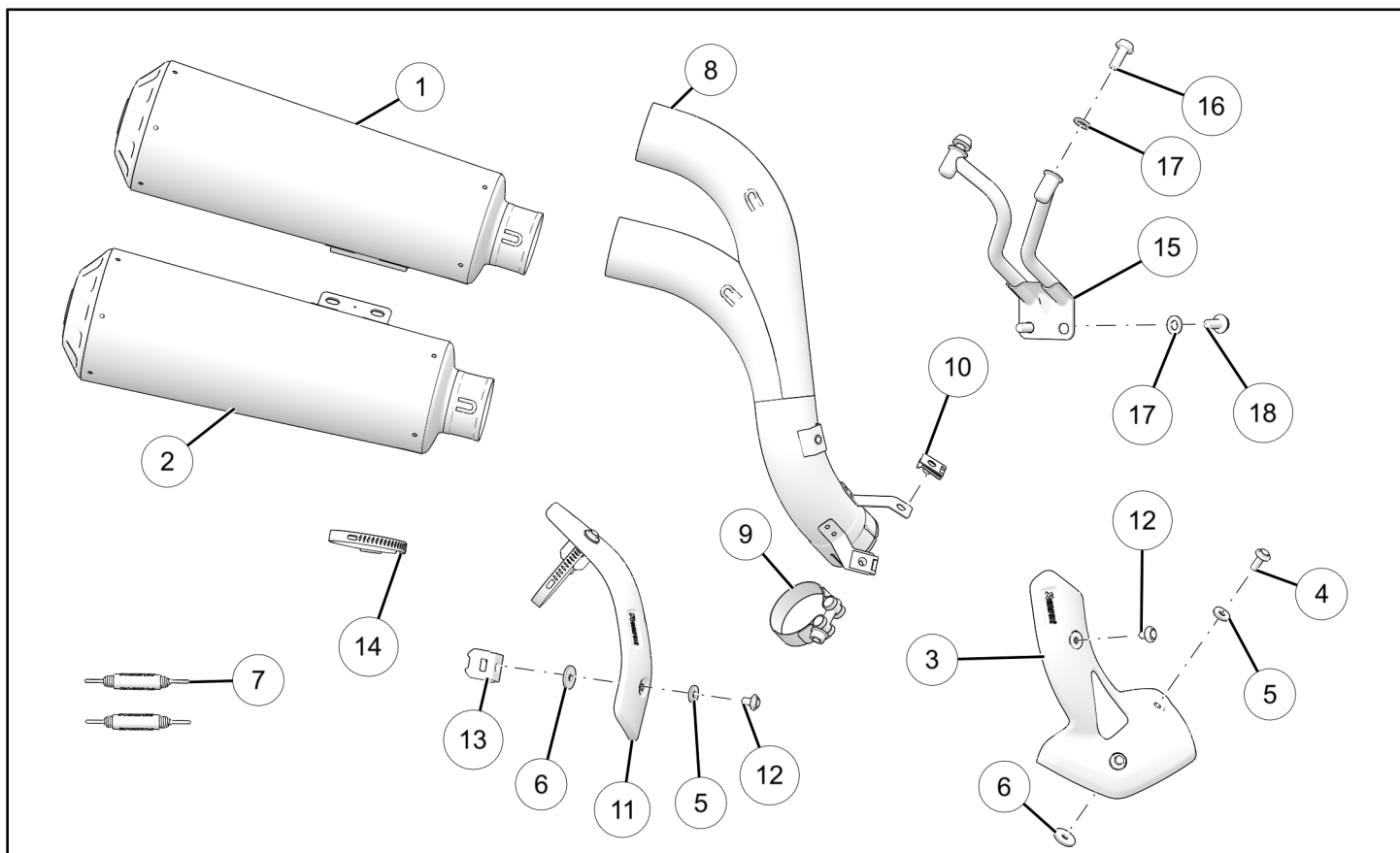
Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

REQUIRED SOLD SEPARATELY

Only parts for installation of the Indian Motorcycle® High Mount Slip-On Exhaust Kit by Akrapovic are included. For complete installation, the following additional kits are also required (sold separately):

- *Accessory Mounting Kit*, P/N 2883842
- Required if passenger is riding:
Passenger Peg Mount for High Exhaust Kit, P/N 2884069

KIT CONTENTS



REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE HARDWARE KIT
1	1	Muffler–Upper, Akrapovič	1233395	N/A
2	1	Muffler–Lower, Akrapovič	1263396	N/A
3	1	Heat Shield–Lower, Akrapovič	N/A	2208035
4	2	Screw–Button Head, Torx®, M6 x 16mm	N/A	2208035
5	5	Washer, M6 15 x 2	N/A	2208035
6	5	Spacer, M6 20 x 2	N/A	2208035
7	2	Spring–Fixation, Akrapovič	N/A	2208037
8	1	Tube–Exhaust Pipe, High Mount	1263397	N/A
9	1	Clamp–Exhaust Pipe	7082546	2208037
10	2	Nut–Clip, M6	N/A	2208035
11	1	Heat Shield–Upper, Akrapovič	N/A	2208035
12	3	Screw–Button Head Flange, Torx®, M6 x 12mm	N/A	2208035
13	2	Gusset–Upper Heat Shield, 1.0 x 25 x 62	N/A	2208035
14	2	Clamp–Upper Heat Shield	N/A	2208035
15	1	Bracket–High Mount	5268273	N/A
16	2	Screw–Button Head, M8 x 20mm	N/A	2208037

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE HARDWARE KIT
17	4	Washer, M8, 16 x 1.6	N/A	2208037
18	2	Screw-Button Head, Torx®, M8 x 16mm	N/A	2208037
	1	Instructions	9929488	

TOOLS REQUIRED

- Safety Glasses
- Pliers, Locking
- Screwdriver Set, Torx®
- Socket Set, Metric
- Socket Set, Torx® Bit
- Torque Wrench

IMPORTANT

Your accessory kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

VEHICLE PREPARATION

GENERAL

1. Turn key or ignition switch to OFF position and remove key.
2. Ensure motorcycle is parked on a flat surface, kickstand is fully extended, and vehicle is stable prior to installation.
3. Install *Accessory Mounting Kit*, P/N 2883842, as per instructions.

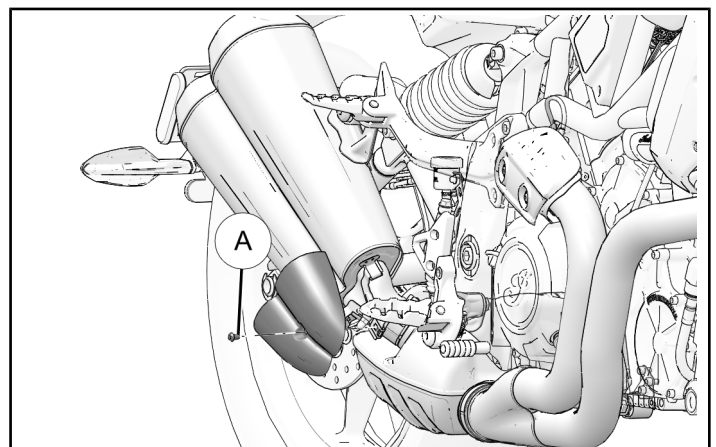
STOCK MUFFLER REMOVAL / INSTALLATION

⚠ WARNING

Engine and exhaust components get hot and remain hot for a period of time after the engine is stopped. Wear insulated protective clothing or wait for components to cool sufficiently before working on the machine.

REMOVAL

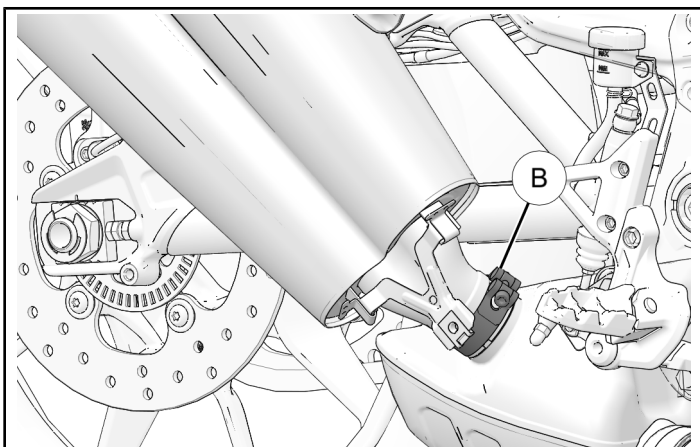
1. Remove muffler heat shield fastener (A) and muffler heat shield.



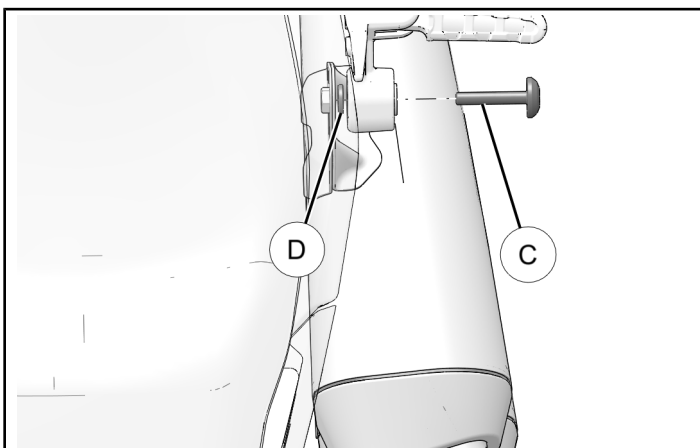
2. Remove exhaust clamp ⑥ retaining muffler to exhaust resonator.

IMPORTANT

Note orientation of exhaust clamp for reinstallation.



3. Remove muffler isolator fastener ③ and spacer ④.



4. Remove muffler from resonator.

INSTALLATION (IF APPLICABLE)

Installation of stock muffler is performed by reversing removal procedure.

TORQUE

Muffler Isolator Fastener ③:
16 ft-lbs (22 N·m)

TORQUE

OEM Exhaust Clamp (Muffler to Resonator) ⑥:
144 in-lbs (16 N·m)

TORQUE

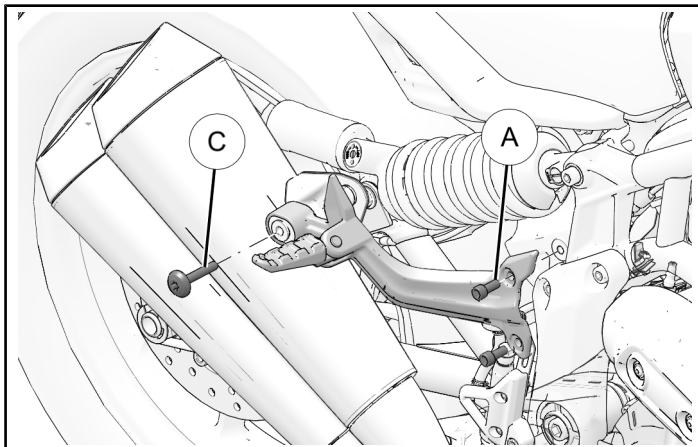
Muffler Heat Shield ①:
88 in-lbs (10 N·m)

RIGHT-HAND PASSENGER FOOT PEG REMOVAL

⚠ WARNING

Engine and exhaust components get hot and remain hot for a period of time after the engine is stopped. Wear insulated protective clothing or wait for components to cool sufficiently before working on the machine.

1. Remove two frame fasteners ① and one muffler isolator fastener ③.



2. Remove passenger foot peg from vehicle.

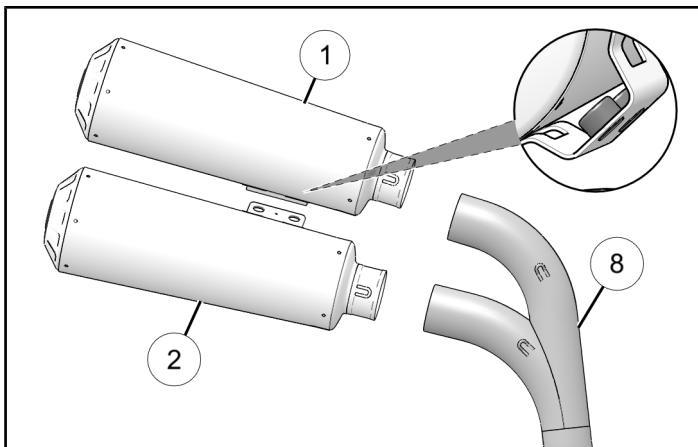
ACCESSORY INSTALLATION

EXHAUST ASSEMBLY

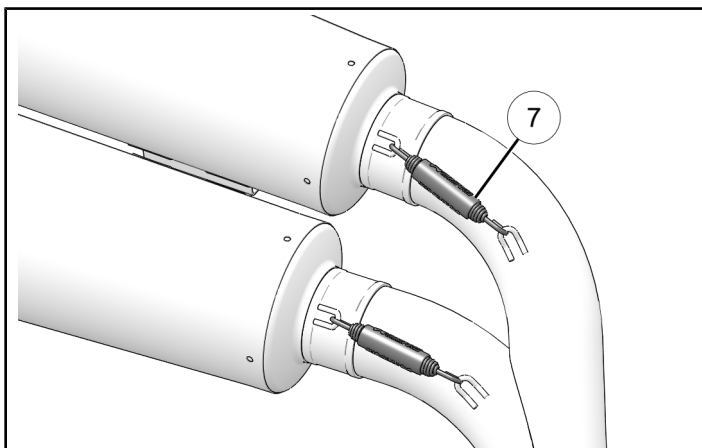
1. Slide upper muffler ① and lower muffler ② onto exhaust pipe ⑧.

NOTE

Upper muffler ① can be identified by weld nuts on rear-side bracket.

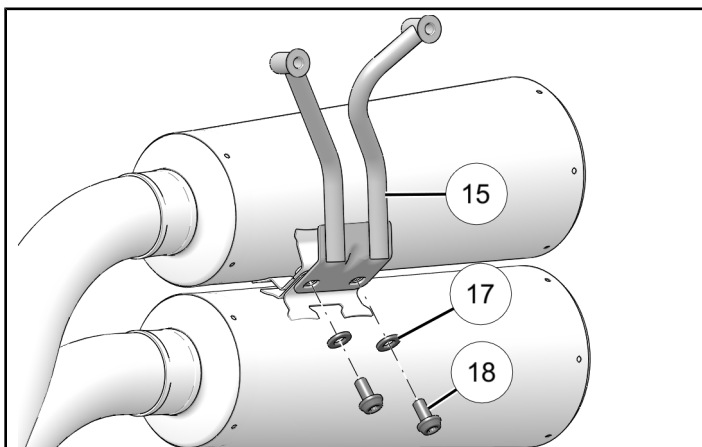


2. Secure mufflers to exhaust pipe with two springs ⑦.



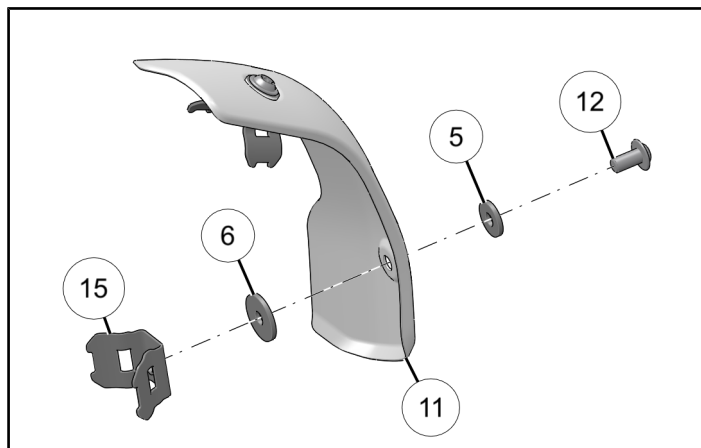
3. Install exhaust mount ⑮ to mufflers with two exhaust mount fasteners ⑱ and two washers ⑰, as shown.

Do not torque exhaust mount fasteners at this time.

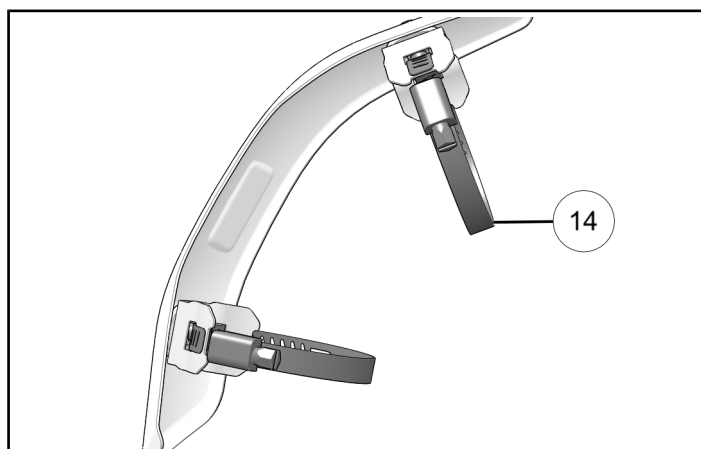


4. Install two gussets ⑮ onto upper heat shield ⑪ with two heat shield fasteners ⑫, two washers ⑤, and two spacers ⑥, as shown. Ensure spacers ⑥ are installed between gusset ⑮ and under-side of heat shield ⑪.

Do not torque upper heat shield fasteners at this time.



5. Pass two heat shield clamps through slots of installed gussets.



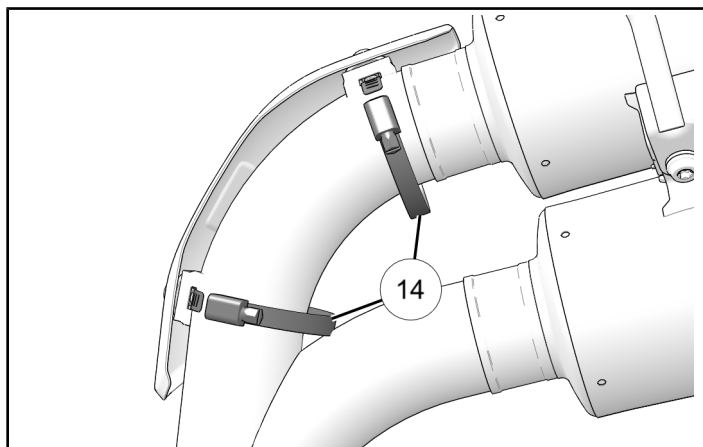
6. Place upper heat shield over upper exhaust pipe tube. Ensure heat shield overlaps connection between upper muffler and exhaust pipe. Tighten clamps to secure heat shield.

TORQUE

Upper Heat Shield Clamps ⑭:
1.4 ft-lbs (2 Nm)

TORQUE

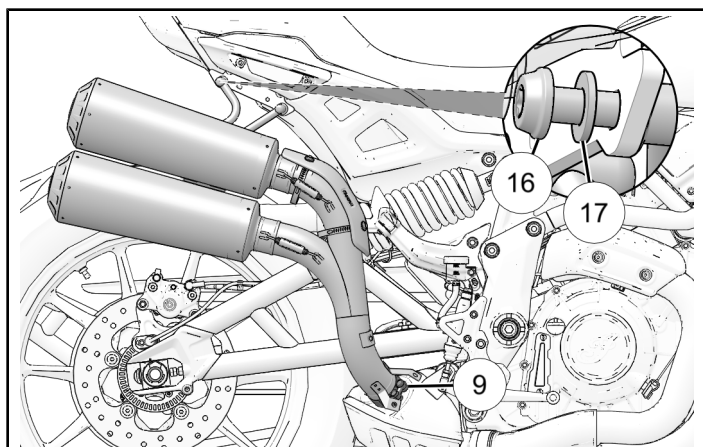
Upper Shield Fasteners ⑫:
7 ft-lbs (10 Nm)



EXHAUST INSTALLATION

1. Slide exhaust pipe clamp ⑨ onto base of exhaust pipe and place exhaust pipe onto exhaust resonator. Align exhaust mount with accessory mounts and install with two mounting fasteners ⑯ and two washers ⑰.

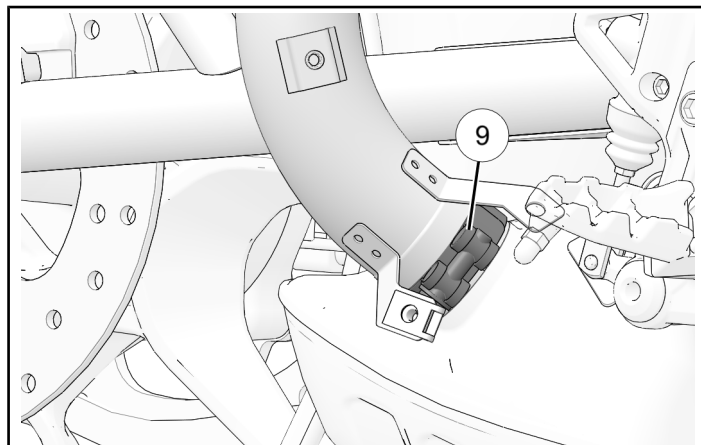
Do not torque two mounting fasteners ⑯ at this time.



2. Tighten clamp ⑨ around base of exhaust pipe.

TORQUE

Exhaust Clamp ⑨ (Muffler to Resonator):
10 ft-lbs (14 Nm)



3. Torque mounting fasteners ⑯, installed in step 1 of this section.

TORQUE

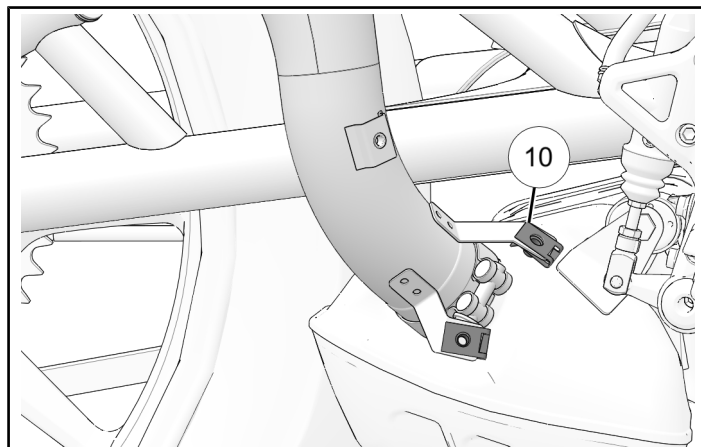
Mounting Fasteners ⑯:
19 ft-lbs (26 Nm)

4. Torque exhaust mount fasteners ⑱, installed in step 3 of *Exhaust Assembly* section.

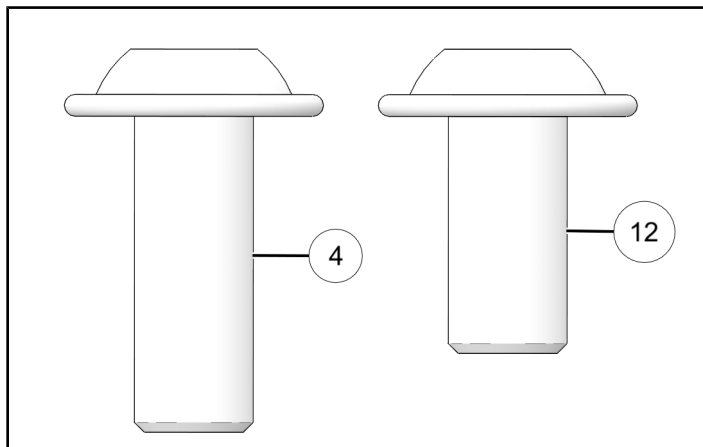
TORQUE

Exhaust Mount Fasteners ⑱:
19 ft-lbs (26 Nm)

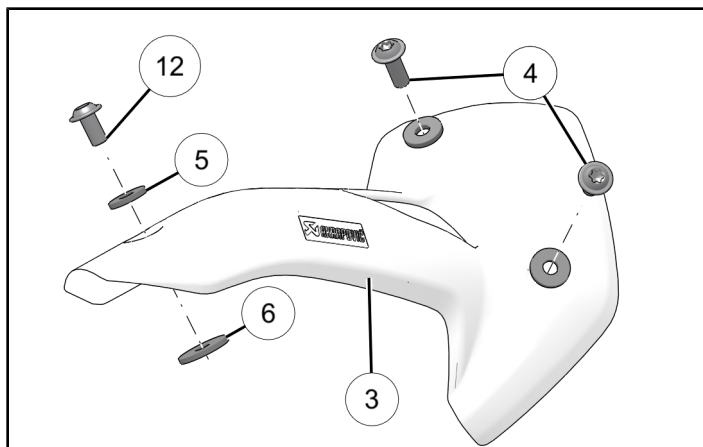
5. Slide two clip-nuts ⑩ onto lower heat shield mounts.



6. Ensure two heat shield fasteners ④ (long) are used at lower mounting locations. Using fasteners ④ (long) instead of fastener ⑫ (short) at upper mounting location may result in fastener being installed into exhaust pipe and causing damage.



7. Pass heat shield fasteners ④ and ⑫ through three washers ⑤, heat shield ③, and three spacers ⑥.



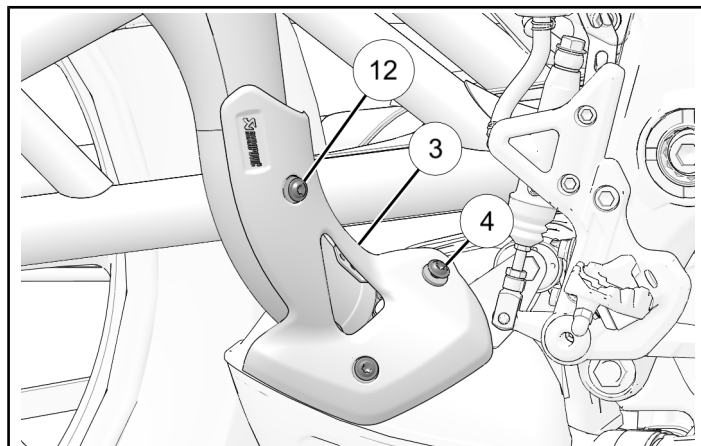
8. Install lower heat shield ③ onto exhaust pipe mounts. Ensure spacers are aligned with clip-nuts underneath heat shield.

TORQUE

Upper Heat Shield Fastener ⑫:
84 in-lbs (10 Nm)

TORQUE

Lower Heat Shield Fasteners ④:
84 in-lbs (10 Nm)



FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.

