BEFORE YOU BEGIN

Read these instructions thoroughly and make sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

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ITEM MARKED (*) IS INCLUDED IN HARDWARE KIT PN 2205560.
IMPORTANT

Your Polaris CAB HEATER KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

TOOLS NEEDED
Safety Goggles   Pliers   Utility Knife   3" Hole Saw   Saw/Air Saw
Torx Wrench Set   Drill   Deburring Tool or Sandpaper

APPROXIMATE ASSEMBLY TIME
30-40 mins

INSTALLATION INSTRUCTIONS
1. Park the vehicle. Turn the key to “OFF” position and remove from the vehicle.

2. Remove the upper dash panel (A) by removing seven tuflok rivets (B).

3. Remove the lower dash panel by removing four rivets (B) and two M6 bolts (C) as shown in figure.
4. Make cutouts (D) on scribe marks on upper dash panel (A).

5. Install vent (6) and adapter vent (11) on upper dash panel (A).
   **NOTE:** Vent should be fitted properly into snap fits of vent adapter (11).

6. Make cutouts (D) on scribe marks on lower dash panel.
7. Install vent (6) and adapter vent (11) on lower dash panel.  
   **NOTE:** Vent should be fitted properly into snap fits of vent adapter.

8. Make cutout (D) on front floor using supplied template (template 1). See figure.
9. Using supplied templates mark hole locations for drilling two 2” holes (E) (templates 3 and 4), two 11/16” holes (F) and four 5/16” holes (G) (template 2) onto the dash panel as shown in figure. Drill holes using hole saw.
10. Install upper (H) and lower (J) manifolds of heater assembly. Install heater assembly (4), vent-SQ (K), lower air-manifold (J), and upper air manifold (H) with self-tapping screws (L) on floor front.
11. Install washers (M) and nuts (N) on back side of floor panel to install heater cab. Tighten the nuts (M).

12. Connect the hose (P) and hose (R) to the back of heater assembly (4). Clamp the hoses if required. See Figure.
13. Connect the hose (2) to the engine and connect the other end to the hose (P) from through the splice butt (3) as shown in Figure. Connect the other hose (R) to the hose (2). See Figure.

14. Route the power wires up along the frame cross member and through the grommet in the fire wall. Route switch connectors so they are in the area of the center control panel at reassembly.

15. Install keyed yellow wire, ground black and red wire onto the appropriate terminals on the terminal block. See Figure.
16. Install three short air heater duct (9) and one long air heater duct (10) between upper air manifold and adapter vents with four panduit straps (1).

17. Install heater control (5) and heater cab cover (7) with Hi/Lo screws (8).
TOP MOUNTING TEMPLATE FOR DISTRIBUTOR ADAPTER

This template is not drawn as per scale and should be used only for reference.

Template 1

DRILL Ø 20.64 [.81] HOLE

TOP EDGE OF DASH
FIREWALL MOUNTING TEMPLATE

This template is not drawn as per scale and should be used only for reference.
This template is not drawn as per scale and should be used only for reference.

Template 3

CUT Ø 52.3 [2.06] HOLE

64.9 [2.55]

39.5 [1.56]
2" ROUND LOUVER DRILL TEMPLATE

This template is not drawn as per scale and should be used only for reference.

Template 4