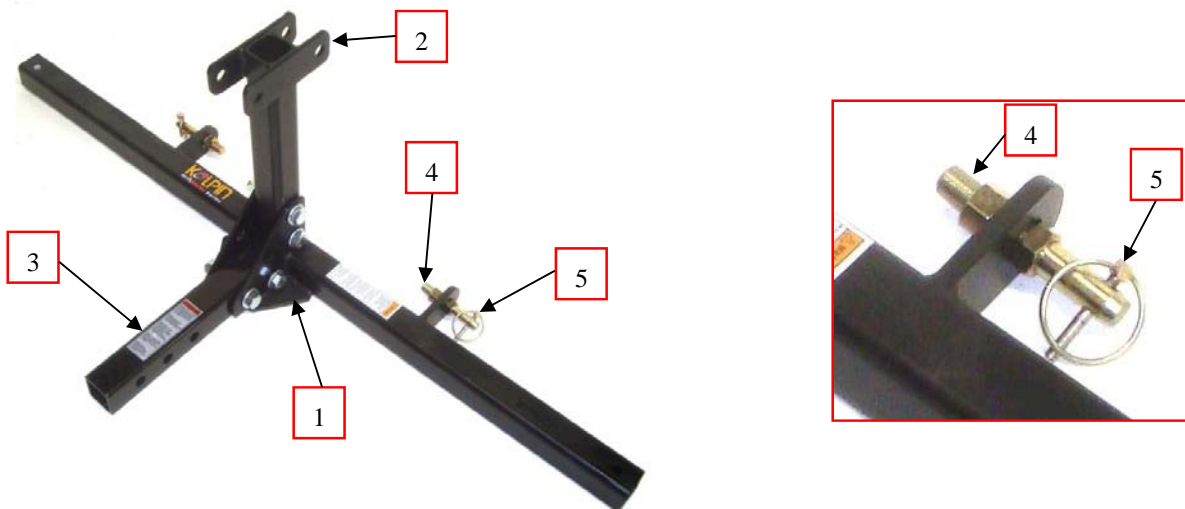




## Polaris Toolbar Instruction Manual

### P/N 2881568

REF	PART DESCRIPTION	QTY
1	Main Weldment	1
2	Vertical Weldment	1
3	Hitch Tube	1
4	Draw Pin Assembly	2
5	Lynch Pin	2
6	Hex Head Bolt, 5/8" X 4.00"	4
7	Nylon Nut, 5/8"	4
8	Washer, 5/8"	8
9	Bent Hitch Pin, 5/8" 3.00"	1
10	R-Clip	1



#### **ASSEMBLY:**

1. Place the vertical weldment (2) into the main weldment (1). Attach using two 5/8" X 4.00" hex head bolts (6), four washers (8), and two nylon nuts (7).
2. Next, place the hitch tube (3) into the weldment as shown above, and attach using two 5/8" X 4.00" hex head bolts (6), four washers (8), and two nylon nuts (7).
3. Now, attach the draw pins (4) to the tabs on the main weldment (1). Be sure the smaller of the two nuts is on the outside of the tab as shown above. The lock washer is placed on the inside part of the tab. Tighten securely making sure the hole location is vertical to allow easy placement of the lynch pin (5).