# **IN-CAB GUN MOUNT KIT**



## P/N 2883263

## **APPLICATION**

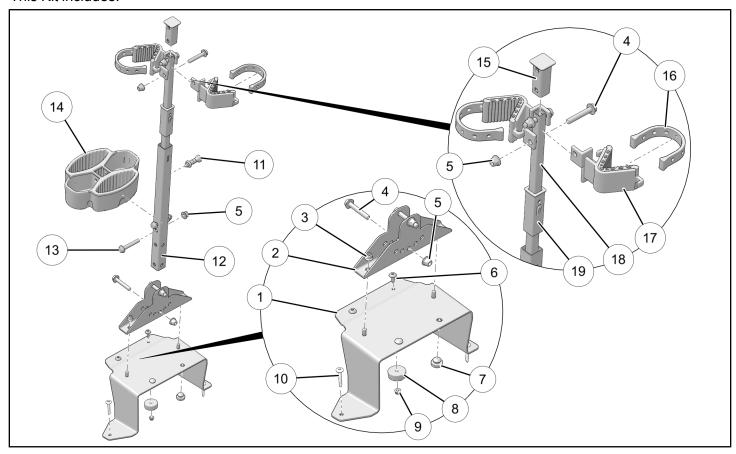
Verify accessory fitment at Polaris.com.

### **BEFORE YOU BEGIN**

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

## **KIT CONTENTS**

This Kit includes:



REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Bracket, Floor	1023757
2	1	Bracket, Pivot	-
3	2	Nut, Hex Flange, Locking - M8 X 1.25	7547332
4	4	Screw, Hex Flange - M10 X 1.5 X 60	7518826
5	6	Nut, Hex Flange, Locking - M10 X 1.5	7547313
6	2	Screw, Torx® Truss Head - M6 X 1.0 X 20	7519112
7	2	Bumper, Rubber (with knob)	5412067

REF	QTY	PART DESCRIPTION	PART NUMBER
8	2	Bumper, Rubber (with through-hole)	-
9	2	Nut, Hex Flange, Locking - M6 X 1.0	7547453
10	2	Screw, Torx® Truss Head - M6 X 1.0 X 45	7519722
11	1	Pin Assembly, Spring	-
12	1	Tube, Outside (Lower)	-
13	2	Screw, Hex Flange - M10 X 1.5 X 65	7519903
14	1	Holder, Gun Butt	-
15	1	Cap, Inside Tube	-
16	2	Belt, Gun Forearm	-
17	2	V-Clamp, Gun Forearm	-
18	1	Tube, Inside (Upper)	-
19	1	Bushing	5450250
20	1	Rivet, Push Pin (not shown)	7661855
	1	Instructions	9928524

#### **TOOLS REQUIRED**

- · Safety Glasses
- Drill
- Drill Bit: 5/16 inch (8 mm)
- Pliers, Push Pin Rivet

- Screwdriver Set, Torx®
- · Socket Set, Metric
- · Wrench Set, Metric

#### **IMPORTANT**

Your In-Cab Gun Mount Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

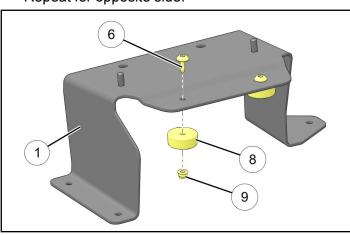
#### **ASSEMBLY TIME**

Approximately 30 minutes

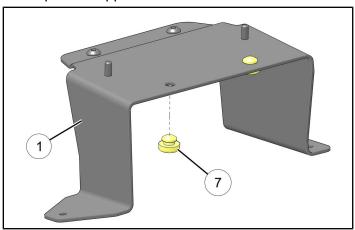
#### INSTALLATION INSTRUCTIONS

#### ASSEMBLE AND INSTALL FLOOR BRACKET

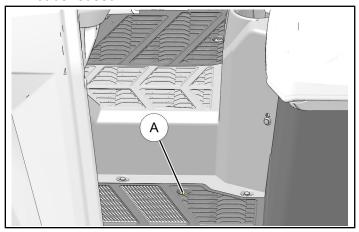
- 1. Shift vehicle transmission into "PARK". Turn key to "OFF" position and remove from vehicle.
- 2. Install rubber bumper ® to FRONT end of floor bracket ① using screw ⑥ and nut ⑨. Tighten nut. Repeat for opposite side.



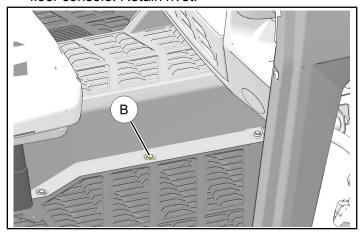
3. Install rubber bumper ① to REAR end of floor bracket ① by pushing button-end up through hole. Repeat for opposite side.



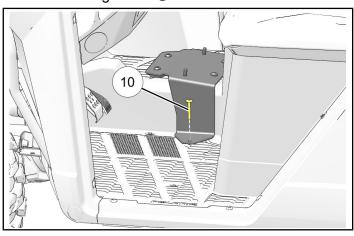
4. Remove screw (A) from LH floor panel. Screw will not be reused.



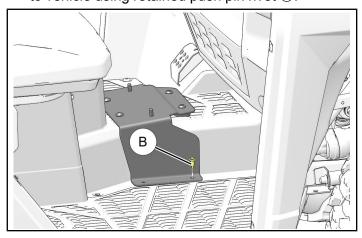
5. Remove push pin rivet ® from RH side of center floor console. Retain rivet.



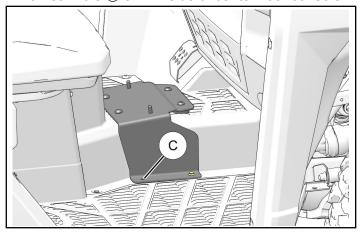
6. Temporarily install LH side of floor bracket ① to vehicle using screw ⑩.



7. Temporarily install RH front side of floor bracket ① to vehicle using retained push pin rivet ⑧.



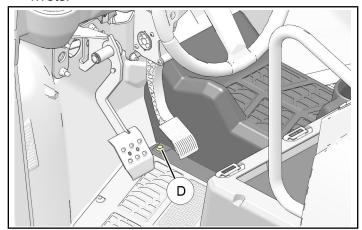
8. Using floor bracket ① as template, mark location of rear hole © on RH side of center floor console.

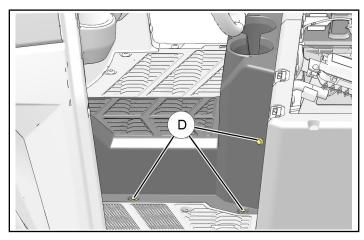


9. Remove floor bracket ① by removing screw ⑩ from LH side of bracket, and push pin rivet ⑧ from RH side of bracket. Retain screw and rivet.

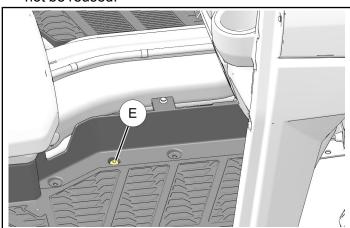
10. Remove four push pin rivets ① from LH side of center floor console, and three remaining push pin rivets from RH side of console.

Lift rear end of console, disengage tab at front end, then remove console from vehicle. Retain rivets.





- 11. Drill 5/16 inch (8 mm) hole through center floor console at marked location.
- 12. Remove screw **(E)** from RH floor panel. Screw will not be reused.

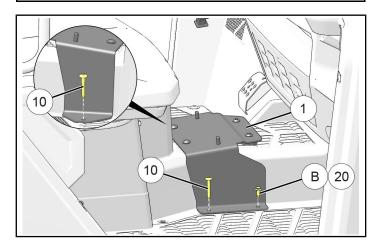


13. Reinstall center floor console by engaging tab at front of console, then lowering back of console. Do not secure console with push pin rivets ① or ⑧ at this time.

14. Reinstall floor bracket ① over center floor console using screw ⑩ on LH side, screw ⑩ on RH rear side, and push pin rivet ⑧ on RH front side.

#### **NOTE**

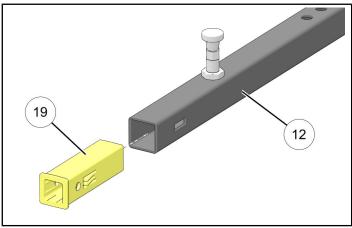
If desired, push pin rivet ® may be replaced with push pin rivet @.



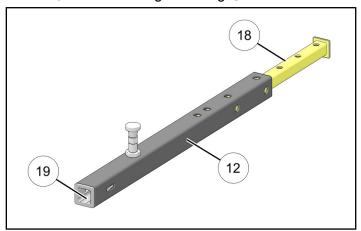
- 15. Reinstall seven retained push pin rivets ① to center floor console LH and RH sides. See previous Step 10.
- 16. Tighten two screws 10.

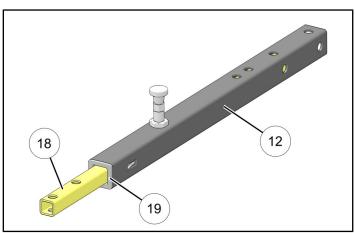
#### **ASSEMBLE AND INSTALL GUN HOLDER**

1. Insert bushing (9) into upper end of outside tube (2) until locking tabs on bushing fully engage mating slots in tube.

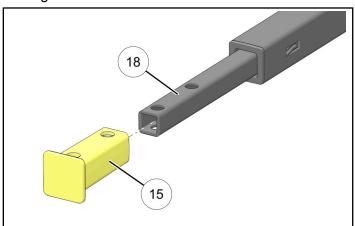


2. Insert inside tube ® into lower end of outside tube ②. Push inside tube completely through outside tube, then out through bushing ⑨.

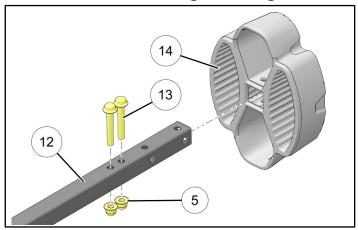


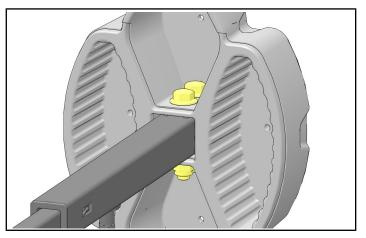


3. Install cap (§) to upper end of inside tube (§). Ensure cap is fully seated so screw holes are aligned.

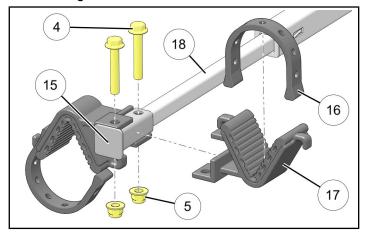


4. Install gun butt holder (4) to outside tube (2) using two each 65 mm screws (3) and nuts (5) as shown.



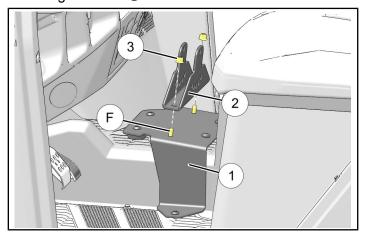


5. Install two V-clamps ① to cap ⑤ and inside tube ⑧ using two each 60 mm screws ④ and nuts ⑤.



6. Attach gun forearm belt 16 to each V-clamp 17.

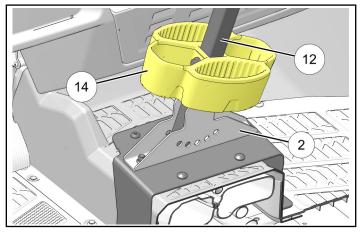
7. Install pivot bracket ② to studs ⑤ in base plate ① using two nuts ③.



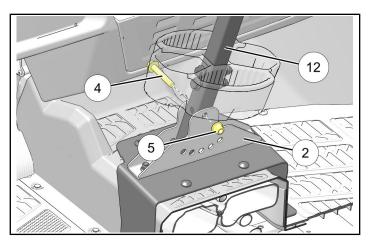
#### **M** WARNING

Adjust gun mount as required to ensure mount does not interfere with vehicle operation or driver visibility. Failure to comply may cause an accident, resulting in serious personal injury or death.

- 8. Assemble outside tube to pivot bracket.
  - a. Insert lower end of outside tube ② into pivot bracket ②. Ensure gun butt holder ⑭ is oriented as shown.

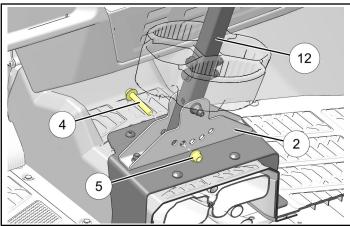


b. Install 60 mm screw (4) through UPPER holes in pivot bracket (2) and outside tube (2). Secure with nut (5), but do not tighten at this time.



c. Pivot bracket ② has five LOWER holes for angle adjustment. Select a hole which ensures gun mount does not interfere with vehicle operation or driver visibility.

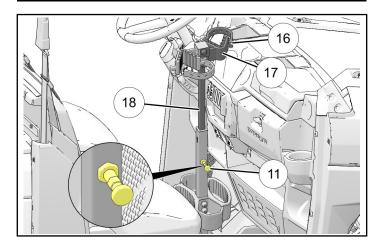
Install 60 mm screw 4 through selected hole and outside tube 1. Secure with nut 5.



- d. Tighten both nuts 5.
- 9. Adjust height of inside tube ® using spring pin 10 to position V-clamp 10 at proper height for gun, then secure gun using belt 16.

#### NOTE

Four height positions are available.



## **FEEDBACK FORM**

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking **HERE** if viewing on a PC.

