

**BRAKE DISC AND PAD KIT
KIT P/N 2201894, 2201895, 2201896,
2201897, 2201898**



Application

- 2201894 - 1998-2000 Sportsman 335 and Sportsman 500
- 2201895 - 1999/2000 Magnum 500 and 2000 Xpedition 425
- 2201896 - 2000 Magnum 325 2x4 and 4x4, 2000 Trail Boss, 1999/2000 Trail Blazer, 2000 Xplorer SP, 1997-2000 Scrambler 500, 1997-2000 Scrambler 400, 2000 Xpedition 325
- 2201897 - 2000 Xplorer 400
- 2201898 - 2000 500 6x6

IMPORTANT: Due to the technical nature of this kit, Polaris insists that the installation be performed by a Certified Polaris Technician.

Before you begin, read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

Kit Components:

| Quantity | Description | Part Numbers Per Kit | | | | |
|----------|--------------------------|----------------------|---------|---------|---------|---------|
| | | 2201894 | 2201895 | 2201896 | 2201897 | 2201898 |
| 2 | Front Brake Disc | 5243676 | 5243676 | 5246832 | 5243676 | 5243676 |
| 1 | Rear Disc Assy | 1910440 | 5243678 | 5243678 | 5243679 | 5244425 |
| 4 | Front Brake Pad Assembly | 1910678 | 1910678 | 1910678 | 1910678 | 1910678 |
| 1 | Rear Brake Pad Kit | 2202411 | 2202411 | 2202411 | 2202411 | 1910450 |
| 8 | Bolt | 7512325 | 7512325 | 7512325 | 7512325 | 7512325 |
| 3 | Bolt * | -- | 7515481 | 7515481 | -- | -- |
| 3 | Nut * | -- | -- | 7542439 | 7542439 | 7542439 |
| 1 | Instructions | 9916967 | 9916967 | 9916967 | 9916967 | 9916967 |

IMPORTANT: Perform all items correctly and completely.

INSTALLATION INSTRUCTIONS

1. Keep the discs and pads free of contaminants. Follow procedures as outlined in the Master Repair Manual to install the new discs and pads.

NOTE: Loctite 242® is recommended for use on the Magnum and Xpedition rear disc hardware.

- * Concentric drive models must use nut to retain rear disc.
- * Magnum / Xpedition models must use bolt to retain rear disc.

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