Front Bumper Kit

P/N 2880166, 2881591

Application
Verify accessory fitment at Polaris.com.

Before You Begin
Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

Kit Contents
This Kit includes:
<table>
<thead>
<tr>
<th>REF</th>
<th>QTY</th>
<th>PART DESCRIPTION</th>
<th>PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>Bumper, Front</td>
<td>-</td>
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<tr>
<td>2*</td>
<td>2</td>
<td>Plug</td>
<td>5450305</td>
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<tr>
<td>3*</td>
<td>4</td>
<td>Screw, Hex Flange - M8 X 1.25 X 30</td>
<td>7520234</td>
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<tr>
<td>4*</td>
<td>4</td>
<td>Washer - 0.327 X 0.875 X 0.090</td>
<td>7556341</td>
</tr>
<tr>
<td>5*</td>
<td>4</td>
<td>Expansion Tube, Anchor</td>
<td>5337853</td>
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<tr>
<td>6*</td>
<td>4</td>
<td>Wedge, Anchor</td>
<td>5632958</td>
</tr>
<tr>
<td></td>
<td>1</td>
<td>Instructions</td>
<td>9925153</td>
</tr>
</tbody>
</table>

Items marked (*) are included in Hardware Kit PN 2205505

**TOOLS REQUIRED**

- Safety Glasses
- Pin Punch
- Pliers, Arc Joint
- Socket Set, Metric
- Torque Wrench

**IMPORTANT**

Your FRONT BUMPER KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

**ASSEMBLY TIME**

Approximately 30 minutes
1. Shift vehicle transmission into “PARK”. Turn key to “OFF” position and remove from vehicle.

2. Guide front bumper into position so all four expansion anchor assemblies fully engage vehicle frame mounting holes and as shown.

**IMPORTANT**
Bumper must be firmly seated against vehicle frame at all four locations before tightening screws. Anchor assemblies are not intended to draw bumper and frame together.

3. Ensure expansion anchors are fully seated by slowly rotating each anchor assembly, verifying that flat faces of tube have slipped into and aligned with flat faces of welded socket as shown.

**IMPORTANT**
Failure to properly align anchor flats will result in incomplete fastener engagement and improper torque application.

4. While ensuring bumper is firmly seated against vehicle frame, and anchor flats are properly aligned, tighten four screws as shown. Torque to specification.

**TORQUE**
16 ft. lbs. (22 Nm)

5. Insert two plugs into bumper as shown.

**NOTE**
After anchor begins expanding repositioning may become difficult.
REMOVAL INSTRUCTIONS

NOTE
Bumper re-installation requires new Hardware Kit PN 2205505 (purchased separately).

1. Remove two caps ② from upper attach locations as shown.

CAUTION
Bumper weighs approximately 16 lbs. (7 Kg). Failure to adequately support bumper during removal may result in personal injury or damage to equipment.

2. Remove upper and lower screws ③ and washers ④ from locations shown. Remove bumper.

NOTE
Bumper may need to be wobbled back and forth to allow anchor expansion tubes ⑤ to pass through bumper bracket holes.

3. Using pin punch, drive wedge ⑥ through expansion tube into frame at each attach point as shown.

4. Using arc-joint pliers, grasp expansion tube ⑤ and remove from frame at each attach point. During removal tabs will straighten as shown by ⑥ above. Discard old hardware.