

ALUMINUM DOOR DECAL KIT



P/N MULTIPLE; SEE KIT CONTENTS FOR DETAIL

APPLICATION

RZR S 900, RZR 4 900, RZR XP 1000, RZR XP 4 1000, RZR XP Turbo

BEFORE YOU BEGIN

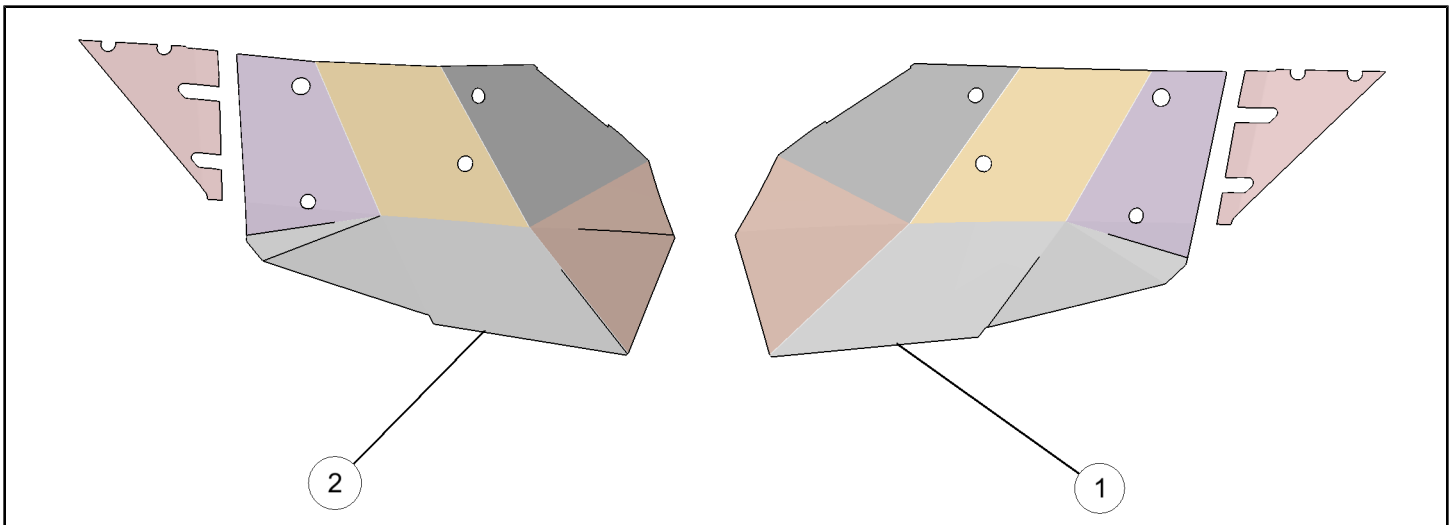
Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

KIT CONTENTS

TWO DOOR VEHICLES

IMPORTANT

This kit contains parts for installation of the aluminum door decals only. Prior installation of Aluminum Door Kit (PN 2879510, sold separately) is also required.



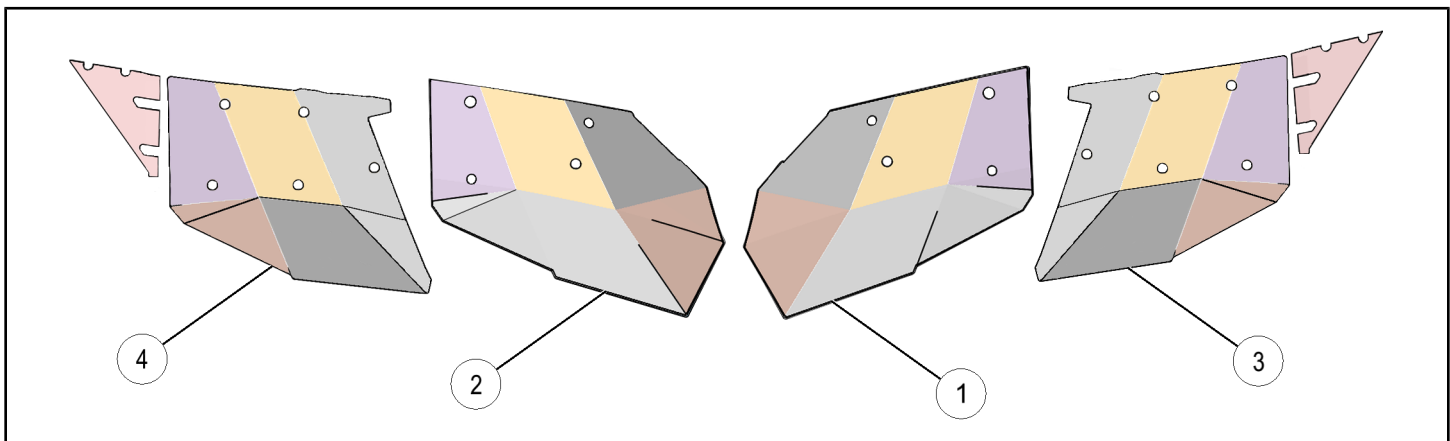
REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Decal, LH, White Lightning (Kit PN 2880498 only)	7181088
		Decal, LH, Orange Titanium (Kit PN 2880499 only)	7181090
		Decal, LH, Havasu Red Pearl (Kit PN 2880872 only)	7181831
		Decal, LH, Voodoo Blue (Kit PN 2880873 only)	7181856
		Decal, LH, White Lightning II (Kit PN 2880874 only)	7181858
		Decal, LH, Orange Madness (Kit PN 2881064 only)	—
		Decal, LH, Lime Squeeze Green (Kit PN 2881065 only)	—
		Decal, LH, Indy Red (Kit PN 2881066 only)	—
		Decal, LH, White Lightning (Kit PN 2881068 only)	—
		Decal, LH, Spectra Orange (Kit PN 2881638 only)	7183337
		Decal, LH, Super Graphite (Kit PN 2881640 only)	7183343
		Decal, LH, Velocity Blue (Kit PN 2881643 only)	7183349
		Decal, LH, Electric Blue Metallic (Kit PN 2881644 only)	7183351
		Decal, LH, Titanium Lime Squeeze (Kit PN 2881645 only)	7183353
		Decal, LH, Matte White (Kit PN 2881938 only)	—
		Decal, LH, Sunset Red (Kit PN 2882096 only)	—

REF	QTY	PART DESCRIPTION	PART NUMBER
2	1	Decal, RH, White Lightning (Kit PN 2880498 only) Decal, RH, Orange Titanium (Kit PN 2880499 only) Decal, RH, Havasu Red Pearl (Kit PN 2880872 only) Decal, RH, Voodoo Blue (Kit PN 2880873 only) Decal, RH, White Lightning II (Kit PN 2880874 only) Decal, RH, Orange Madness (Kit PN 2881064 only) Decal, RH, Lime Squeeze Green (Kit PN 2881065 only) Decal, RH, Indy Red (Kit PN 2881066 only) Decal, RH, White Lightning (Kit PN 2881068 only) Decal, RH, Spectra Orange (Kit PN 2881638 only) Decal, RH, Super Graphite (Kit PN 2881640 only) Decal, RH, Velocity Blue (Kit PN 2881643 only) Decal, RH, Electric Blue Metallic (Kit PN 2881644 only) Decal, RH, Titanium Lime Squeeze (Kit PN 2881645 only) Decal, RH, Matte White (Kit PN 2881938 only) Decal, RH, Sunset Red (Kit PN 2882096 only)	7181089 7181091 7181832 7181857 7181859 — — — — — 7183338 7183344 7183350 7183352 7183354 — —
3	1	Squeegee (not shown)	—
	1	Instructions	9925418

FOUR DOOR VEHICLES

IMPORTANT

This kit contains parts for installation of the aluminum door decals only. Prior installation of Aluminum Door Kit (PN 2879943, sold separately) is also required.



REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Decal, LH Front, Spectra Orange (Kit PN 2881639 only) Decal, LH Front, Super Graphite (Kit PN 2881641 only) Decal, LH Front, Sunset Red (Kit PN 2882095 only)	7183339 7183345 —
2	1	Decal, RH Front, Spectra Orange (Kit PN 2881639 only) Decal, RH Front, Super Graphite (Kit PN 2881641 only) Decal, RH Front, Sunset Red (Kit PN 2882095 only)	7183340 7183346 —
3	1	Decal, LH Rear, Spectra Orange (Kit PN 2881639 only) Decal, LH Rear, Super Graphite (Kit PN 2881641 only) Decal, LH Rear, Sunset Red (Kit PN 2882095 only)	7183341 7183348 —

REF	QTY	PART DESCRIPTION	PART NUMBER
4	1	Decal, RH Rear, Spectra Orange (Kit PN 2881639 only) Decal, RH Rear, Super Graphite (Kit PN 2881641 only) Decal, RH Rear, Sunset Red (Kit PN 2882095 only)	7183342 7183347 —
5	1	Squeegee (not shown)	—
	1	Instructions	9925418

TOOLS REQUIRED

- Heat Gun
- Straight Pin

CONSUMABLES REQUIRED

- Solvent Wipe (99% Isopropyl Alcohol)
- Non-abrasive Cloth (Cheesecloth or equivalent)
- Adhesive Remover (Goo Gone® or 3M™ Citrus Base)
- Cleaning Solution (99% water + 1% mild dishwashing detergent)

IMPORTANT

Your ALUMINUM DOOR DECAL KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

ASSEMBLY TIME

Approximately 25 minutes

INSTALLATION INSTRUCTIONS

PROCESS

1. Environmental Requirements:
 - a. Decals should be applied indoors in a location free from airborne dust and dirt.
 - b. Temperature must be between 40° and 100° F.

NOTE

Decals may break in cold weather.

2. Clean door surfaces to remove dirt, grease, and finger prints. See **TOOLS REQUIRED** for material details.
 - a. Start with cleaning solution and non-abrasive cloth.

WARNING

Follow all manufacturer's instructions for chemical use. Failure to follow instructions may result in severe personal injury or death.

- b. Follow with solvent wipe.

3. Apply decals:
 - a. Follow **DECAL APPLICATION SEQUENCE** as shown below.
 - b. Remove backing from decal at a 180° angle.

IMPORTANT

Do not remove premask until Step 5.

- c. Align decal with door style lines, louvers, and edges, then gently tack down ends.
- d. Apply decal using one of the following methods:
 - i. Method 1: Use squeegee to start strokes from middle of decal. Lift previously tacked ends (one at a time) and squeegee from middle of decal to each end.
 - ii. Method 2: Use squeegee to start strokes from wide end of decal. Lift up opposite (narrow) end and squeegee from where last stroke was taken to end of decal.

e. Tips:

- i. Use long, firm, overlapping strokes.
 - ii. In areas where material buckles, use swooping strokes rather than straight strokes. The fewer strokes taken, the fewer air bubbles will appear.
 - iii. To remove air bubble, pierce edge of bubble with straight pin, then use squeegee to expel air starting from opposite edge of bubble.
4. After decal has been applied re-squeegee all edges.
 5. Remove premask from decal at a 180° angle.

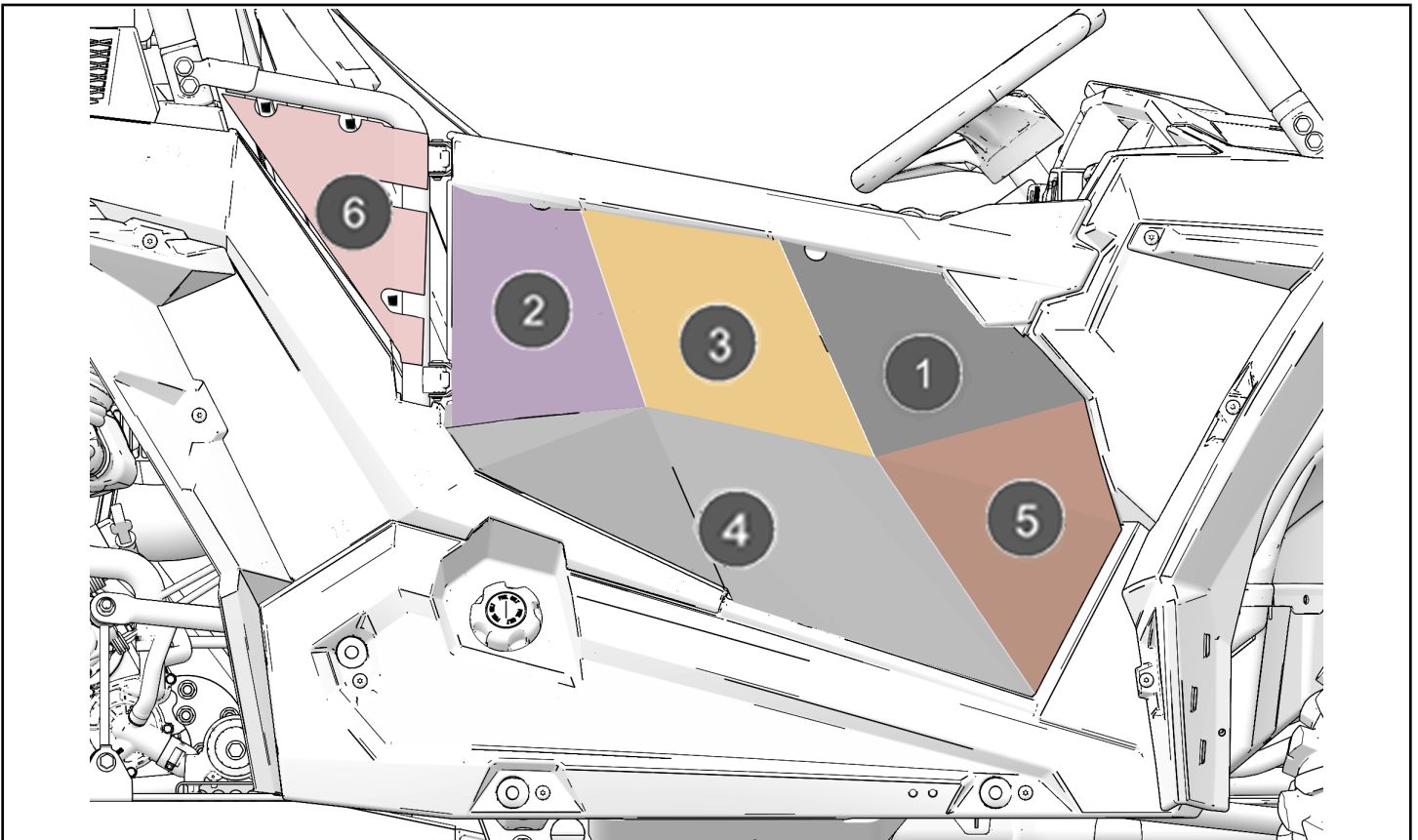
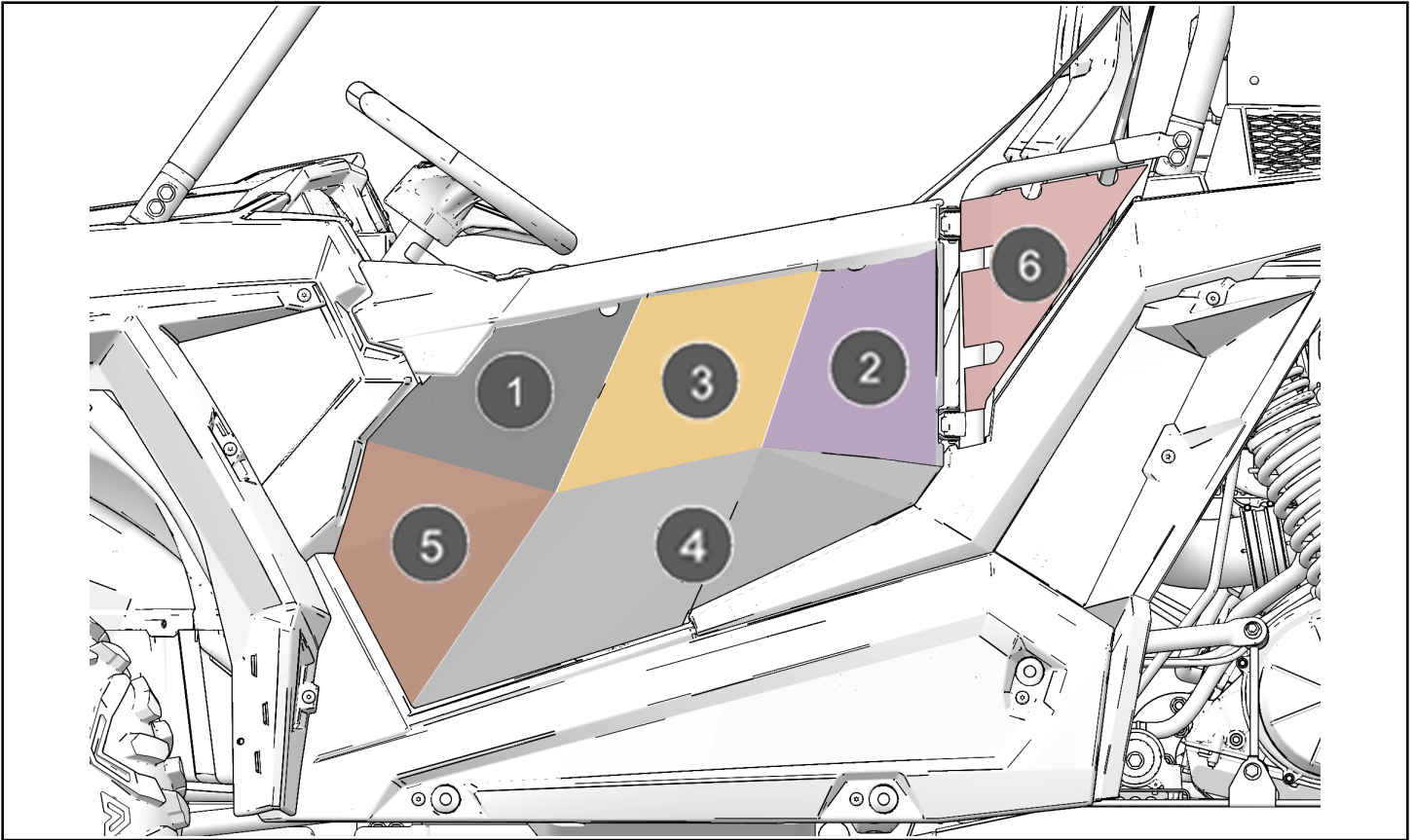
 **WARNING**

Follow all manufacturer's instructions for chemical use. Failure to follow instructions may result in severe personal injury or death.

6. To remove decal, apply heat with heat gun and peel it off. Warming the decal makes it more pliable and easier to peel. Remove residual adhesive with Goo Gone® or 3M™ citrus base adhesive remover. For best results, remove decal shortly after application.

DECAL APPLICATION SEQUENCE

Two Door Vehicles



Four Door Vehicles

