

INNER DOOR KIT



P/N 2884658; 2884831

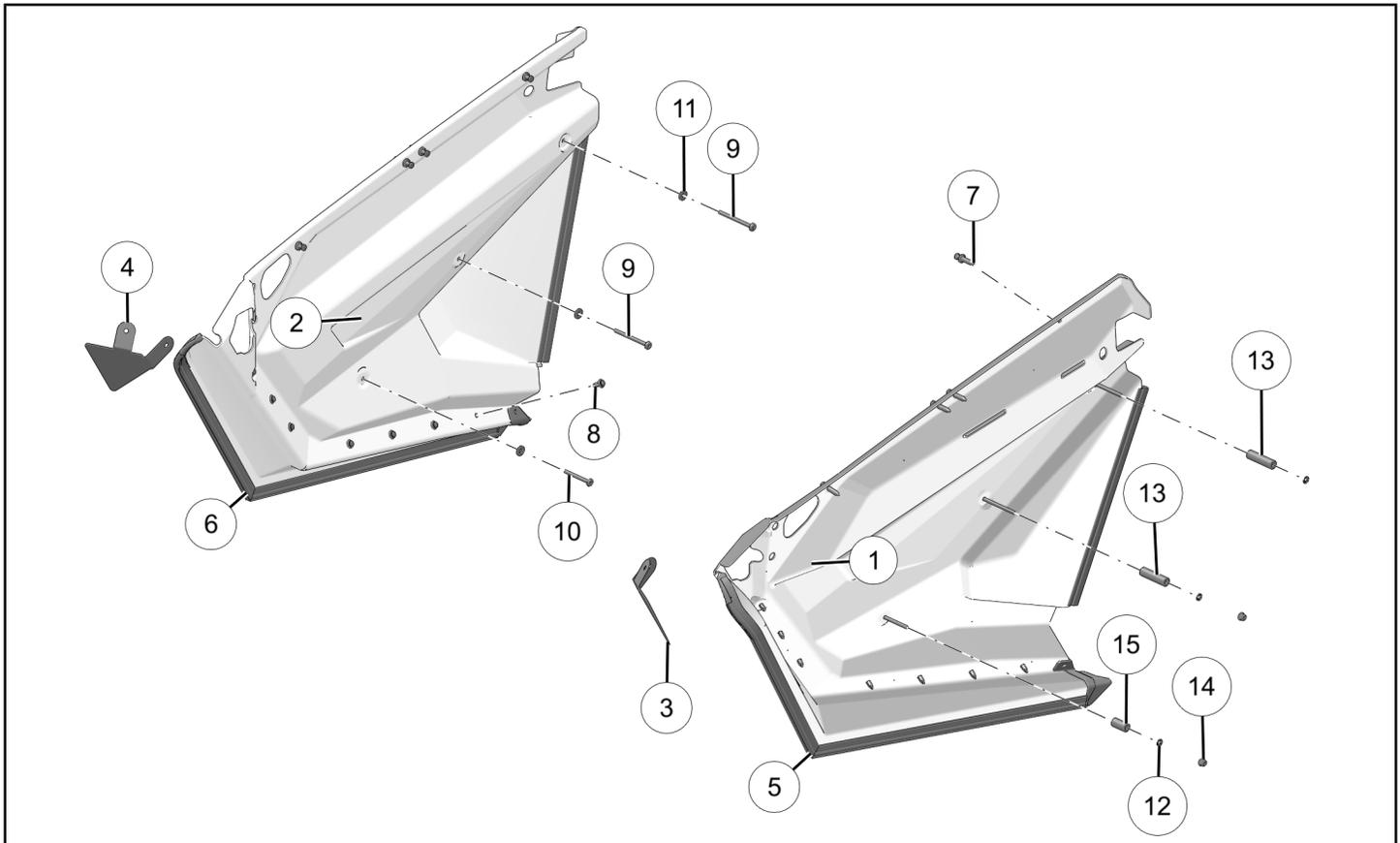
BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

APPLICATION

Verify accessory fitment at www.polaris.com.

KIT CONTENTS



REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE SERVICE KIT
1	1	Panel–Door Inner, Left-Hand, Two Passenger Panel–Door Inner, Left-Hand, Multi-Passenger	n/a n/a	n/a
2	1	Panel–Door Inner, Right-Hand, Two Passenger Panel–Door Inner, Right-Hand, Multi-Passenger	n/a n/a	n/a
3	1	Bracket–Door Interface, Left-Hand	n/a	2208917
4	1	Bracket–Door Interface, Right-Hand	n/a	2208917
5	1	Assembly–Seal, Left-Hand, Two Passenger Assembly–Seal, Left-Hand, Multi-Passenger	n/a n/a	n/a
6	1	Assembly–Seal, Right-Hand, Two Passenger Assembly–Seal, Right-Hand, Multi-Passenger	n/a n/a	n/a

REF	QTY	PART DESCRIPTION	P/N AVAILABLE SEPARATELY	AVAILABLE SERVICE KIT
7	8	Rivet–Push, 8.0 x 29 mm	n/a	2208576
8	14	Rivet–Push, 0.315 x 0.325 x .787 mm	n/a	2208576
9	4	Screw–Torx® Pan Head, M6 x 1.0 x 80 mm	n/a	2208576
10	2	Screw–Torx® Truss Head, M6 x 1.0 x 60 mm	n/a	2208576
11	6	Washer, 18 x 6.4 x 1.8 mm	n/a	2208576
12	6	Nut–Push, M6	n/a	2208576
13	4	Spacer–Long	n/a	2208576
14	4	Nut–Flange, M6	n/a	2208576
15	2	Spacer–Short	n/a	2208576
16	2	Seal–Door, Rear	n/a	n/a

TOOLS REQUIRED

- Safety Glasses
- Drill
- Screwdriver Set, Torx®
- Socket Set, Metric
- Socket Set, Torx® Bit
- Torque Wrench
- Wrench Set, Metric

IMPORTANT

Your Inner Door Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

VEHICLE PREPARATION

GENERAL

1. Shift vehicle transmission into PARK.
2. Turn key to OFF position and remove from vehicle.

ACCESSORY INSTALLATION

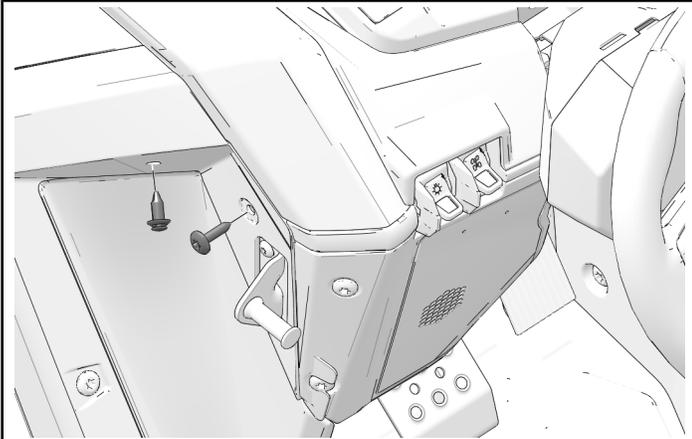
NOTICE

Driver side shown; passenger side similar.

PLASTIC DOOR + INNER DOOR INSTALLATION

DOOR INTERFACE BRACKET INSTALLATION

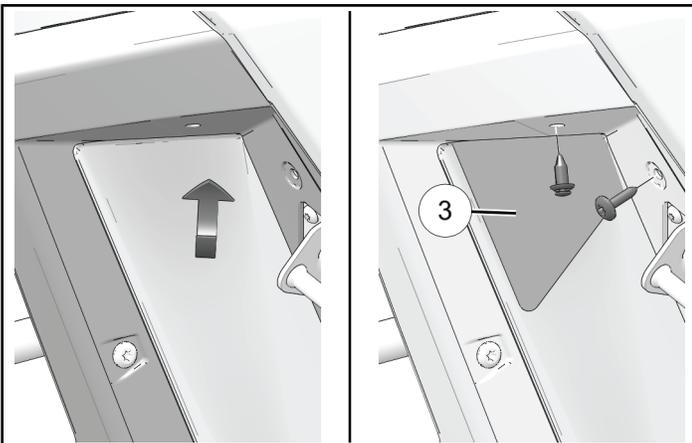
1. Remove and keep one push-pin rivet and one fastener from fender flare.



2. Slide door bracket (3) behind fender flare and install with retained push-pin rivet and one fastener.

TIP

Reach hand inside fender and push fender against bracket to help with push-pin rivet installation.



3. Torque fender flare fastener to specification.

TORQUE

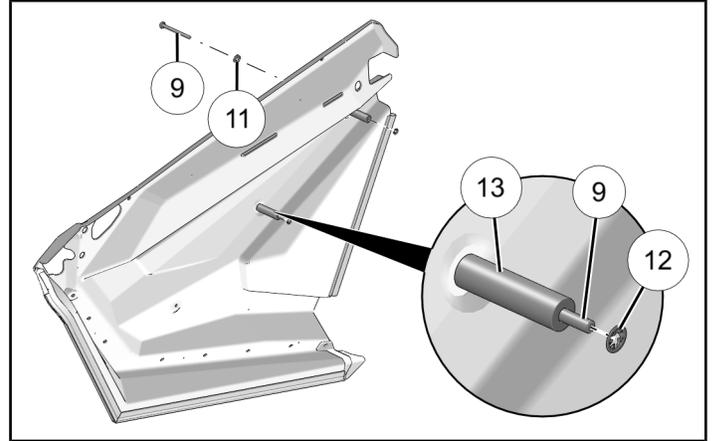
Fender Flare Fastener:
89 in-lbs (10 N·m)

INNER DOOR INSTALLATION

1. From inside inner door panel, insert two fasteners (9) (longer) through washer (11) and inner door panel. From outside of door panel, install spacers (13) and push nuts (12) onto fasteners.

TIP

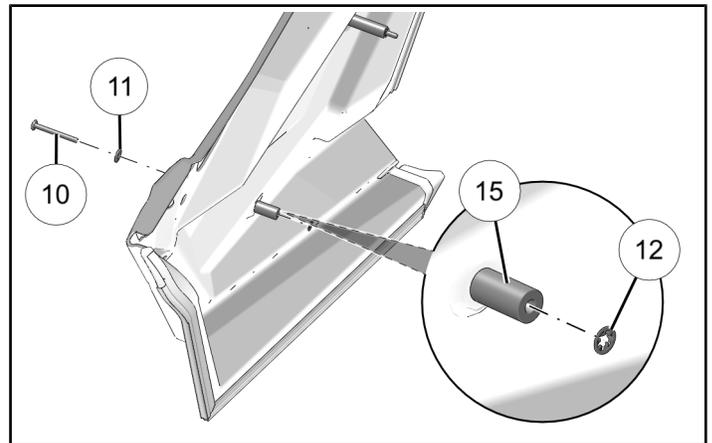
Use small socket to install push nut against end of spacer.



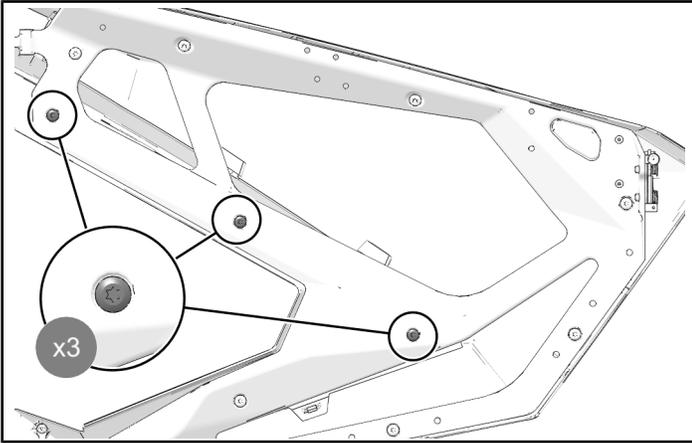
2. From inside inner door panel, insert one fastener (10) (shorter) through washer (11) and inner door panel. From outside of door panel, install spacer (15) and push nut (12) onto fastener.

TIP

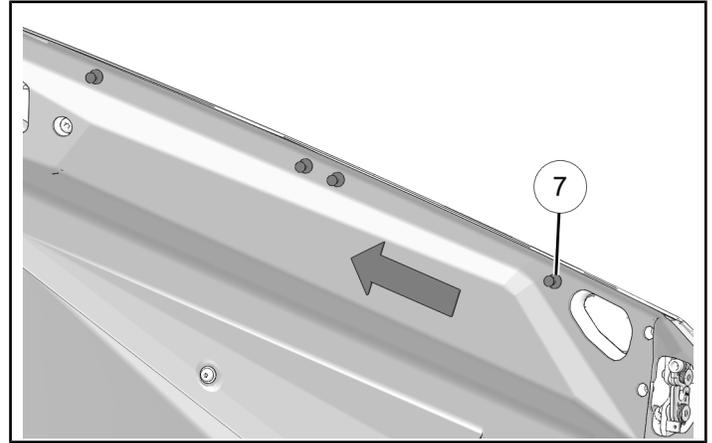
Use small socket to install push nut against end of spacer.



- Remove and discard three fasteners holding plastic door panel to door frame.

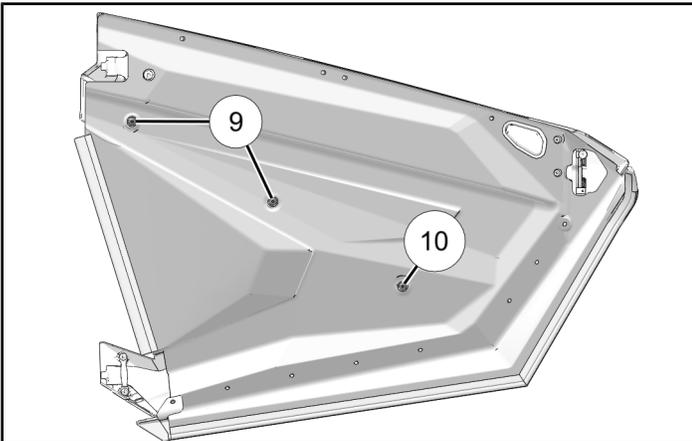


- Beginning from front-most location, install four push-pin rivets ⑦ (longer).

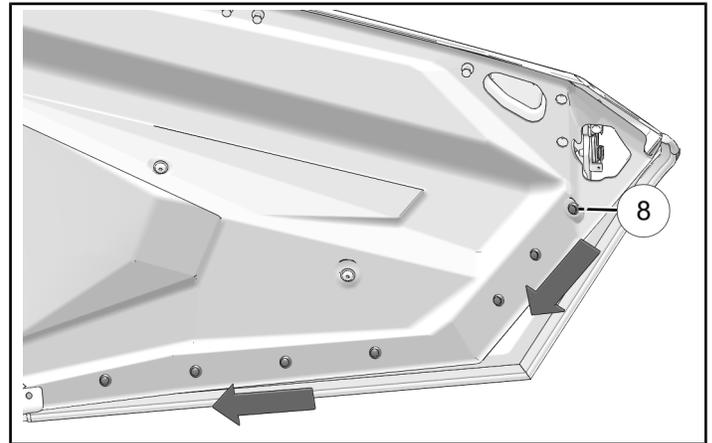


- Align inner door panel with door frame and install inner door fasteners ⑨ and ⑩ to U-nuts in plastic door panel.

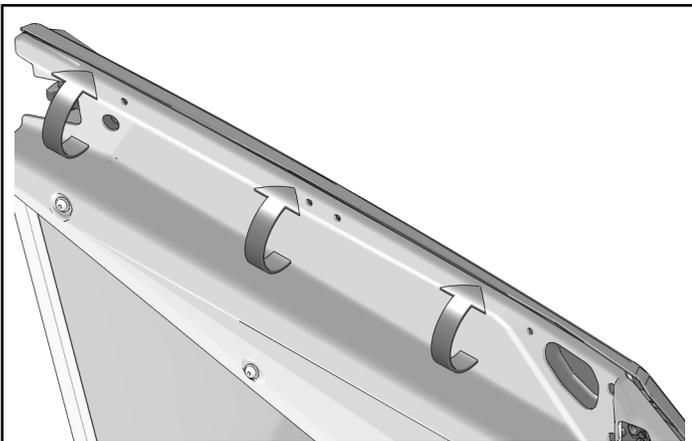
Do not torque fasteners at this time.



- Beginning from front-most location, install seven push-pin rivets ⑧ (shorter).



- Make sure edge of inner door panel is under plastic door panel.



- Torque three inner panel door fasteners to specification.

TORQUE

Inner Door Fastener ⑨:
88 in-lbs (10 N·m)

TORQUE

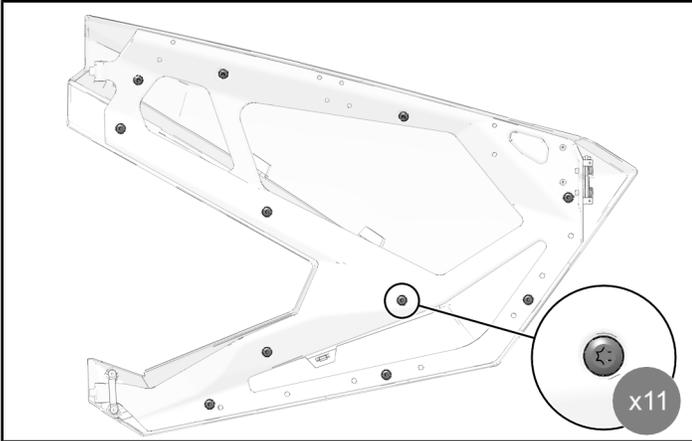
Inner Door Fastener ⑩:
88 in-lbs (10 N·m)

ALUMINUM DOOR + INNER DOOR INSTALLATION

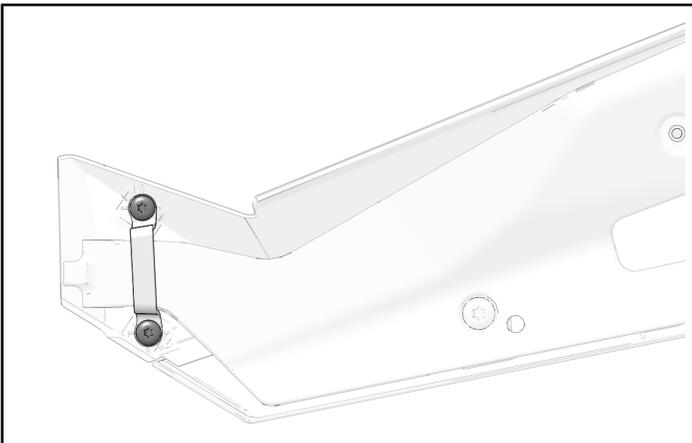
NOTICE

Left-hand door shown; right-hand door similar.

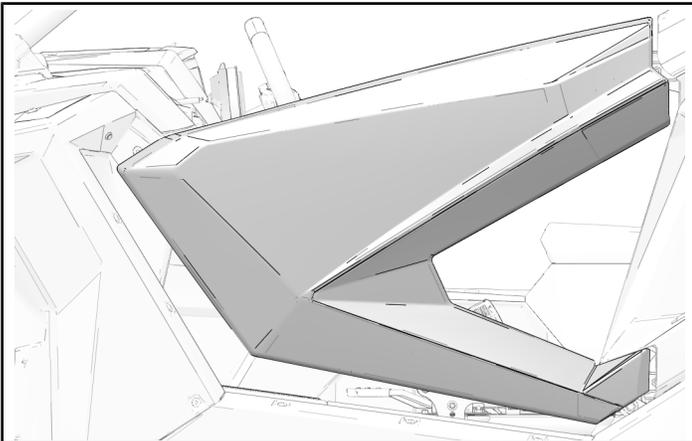
1. Remove eleven door panel fasteners.



2. Remove two bracket fasteners and trim bracket from door panel.

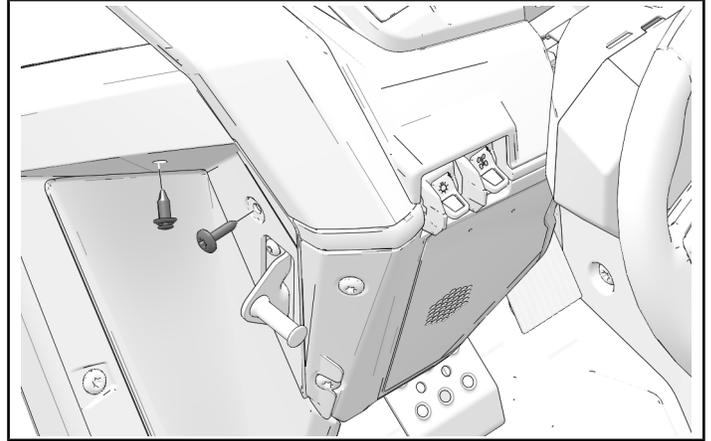


3. Remove door panel from door.



DOOR INTERFACE BRACKET INSTALLATION

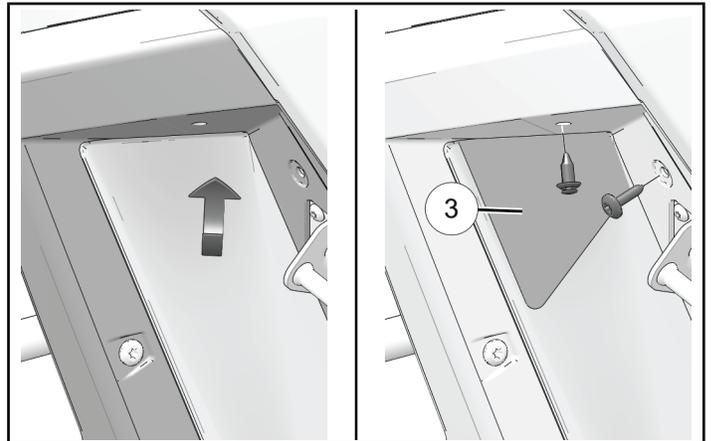
1. Remove and keep one push-pin rivet and one fastener from fender flare.



2. Slide door bracket ③ behind fender flare and install with retained push-pin rivet and one fastener.

TIP

Reach hand inside fender and push fender against bracket to help with push-pin rivet installation.



3. Torque fender flare fastener to specification.

TORQUE

Fender Flare Fastener:
89 in-lbs (10 N·m)

ALUMINUM DOOR INSTALLATION

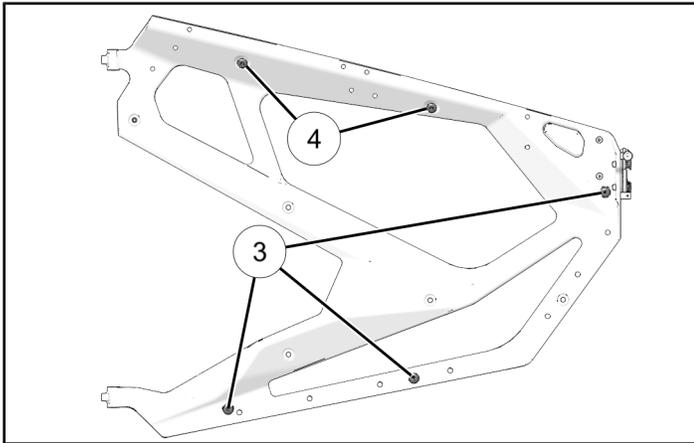
IMPORTANT

The annotations in this section reference the *Kit Contents* section of the aluminum door installation instructions.

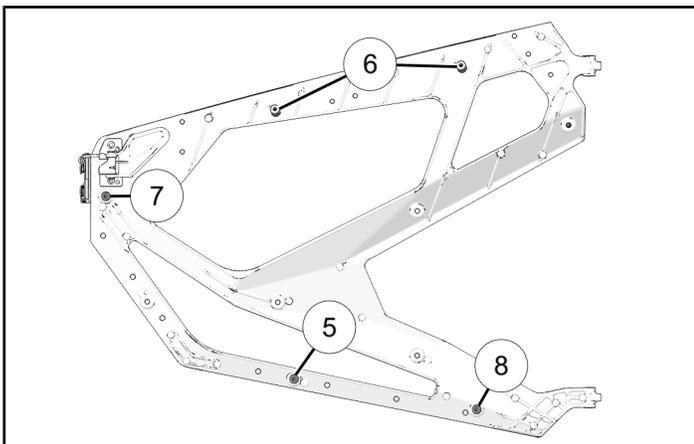
1. Identify spacer and fastener locations.

REF	QTY	PART DESCRIPTION
3	3	Screw-Torx® Truss Head, M6 x 1.0 x 16 mm
4	2	Screw-Torx® Truss Head, M6 x 1.0 x 9.0 mm
5	1	Spacer, 5.0 x 15 x 45 mm
6	2	Spacer, 5.0 x 15 x 15 mm
7	1	Spacer, 5.0 x 15 x 61 mm
8	1	Spacer, 5.0 x 15 x 30 mm

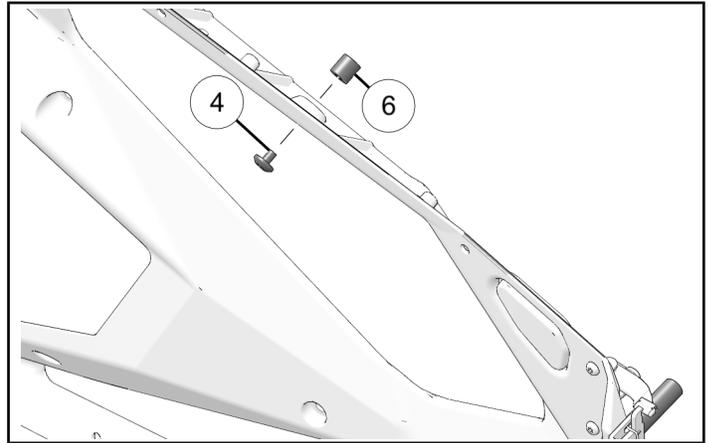
• Inside Fasteners



• Outside Spacers



2. Install fastener and spacer combinations onto door casting. Make sure fasteners and spacers are centered on hole for best fit. Spacer ⑥ and fastener ④ shown; others similar.



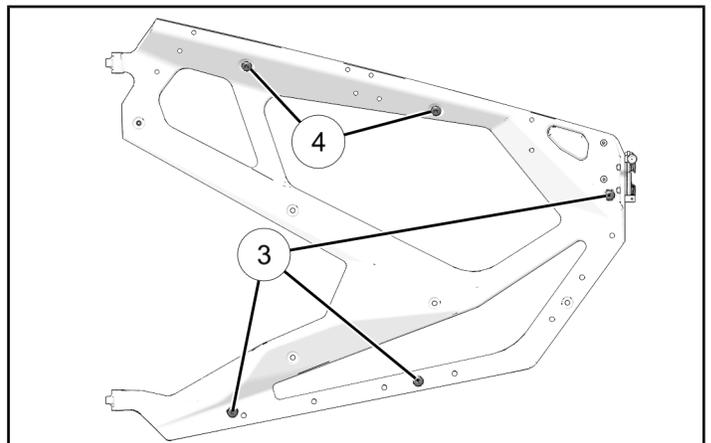
3. From inside of door, torque two shorter fasteners ④ and three longer fasteners ③ to specification.

TORQUE

Door Fasteners (shorter) ④:
8 ft-lbs (11 N·m)

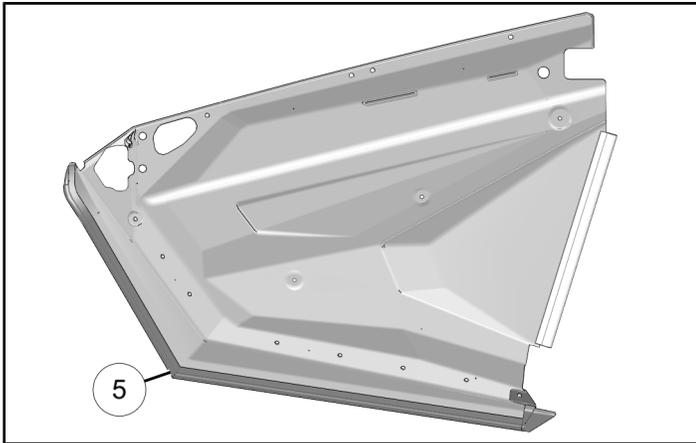
TORQUE

Door Fasteners (longer) ③:
8 ft-lbs (11 N·m)



INNER DOOR INSTALLATION

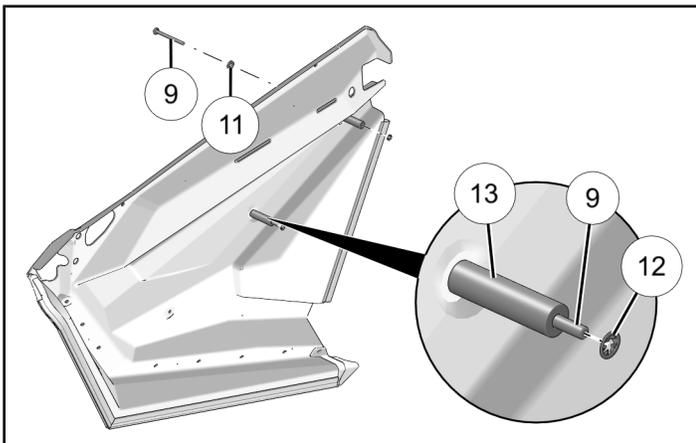
1. Remove front seal ⑤ from inner door panel.



2. From inside inner door panel, insert two fasteners ⑨ (longer) through washer ⑪ and inner door panel. From outside of door panel, install spacers ⑬ and push nuts ⑫ onto fasteners.

TIP

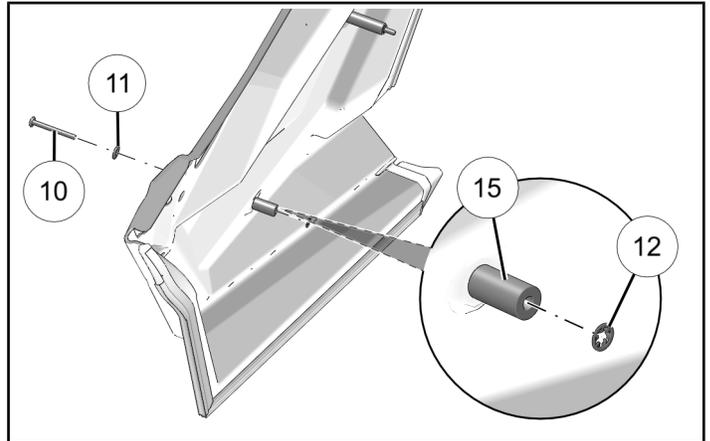
Use small socket to install push nut against end of spacer.



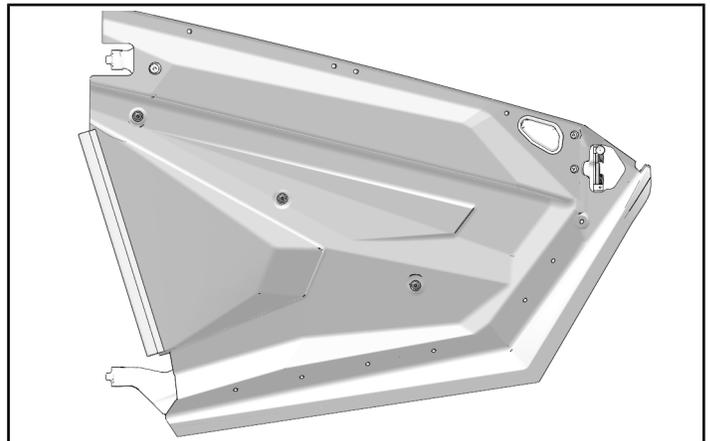
3. From inside inner door panel, insert one fastener ⑩ (shorter) through washer ⑪ and inner door panel. From outside of door panel, install spacer ⑮ and push nut ⑫ onto fastener.

TIP

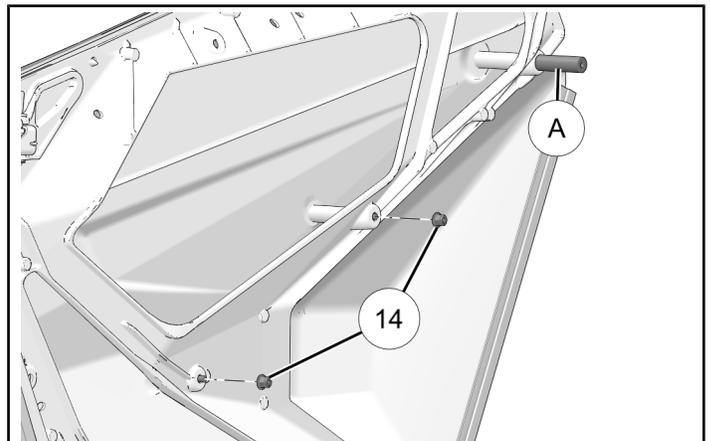
Use small socket to install push nut against end of spacer.



4. Align inner door panel with door frame.



5. Install remaining spacer ①, from *Aluminum Door Kit*, onto rear-most fastener. Install two nuts ⑭ (included with *Inner Door Kit*) on front-most fasteners.



- Counter-hold two nuts ⑭ and torque fasteners ⑨ and ⑩ to specification.

TORQUE

Inner Door Fastener ⑨:
88 in-lbs (10 N·m)

TORQUE

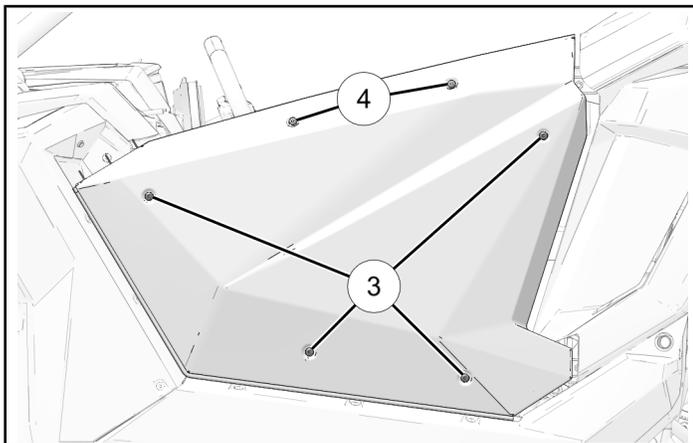
Inner Door Fastener ⑩:
88 in-lbs (10 N·m)

ALUMINUM DOOR INSTALLATION CONTINUED

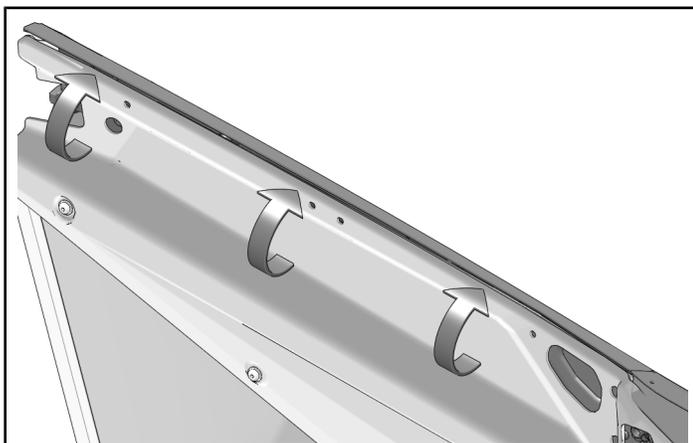
IMPORTANT

The annotations in this section reference the *Kit Contents* section of the aluminum door installation instructions.

- Align door panel with spacers and loosely install with two shorter fasteners ④ and four longer fasteners ③.



- Make sure edge of inner door panel is under aluminum door panel.



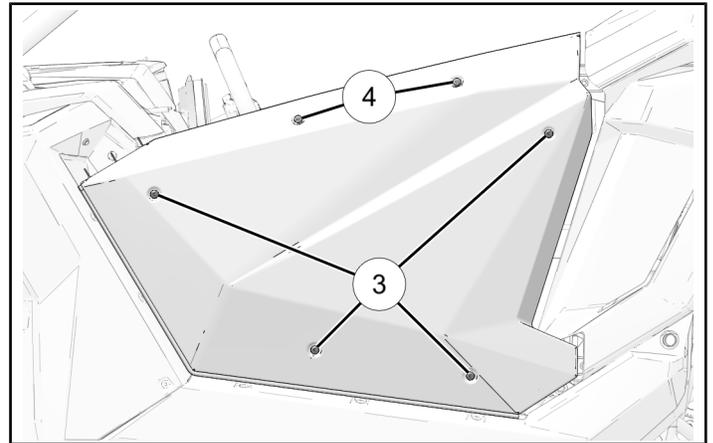
- From outside of door, torque two shorter fasteners ④ and four longer fasteners ③ to specification.

TORQUE

Door Fasteners (shorter) ④:
8 ft-lbs (11 N·m)

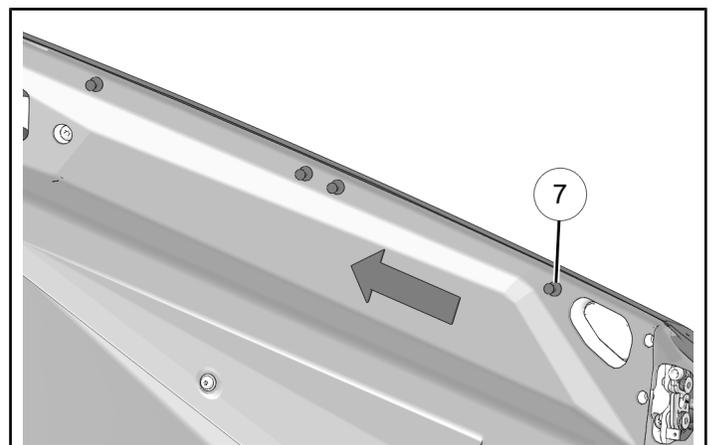
TORQUE

Door Fasteners (longer) ③:
8 ft-lbs (11 N·m)

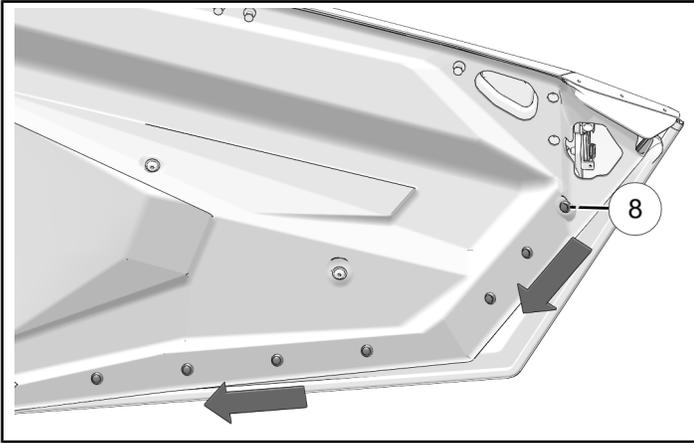


INNER DOOR INSTALLATION CONTINUED

- Beginning from front-most location, install four push-pin rivets ⑦.



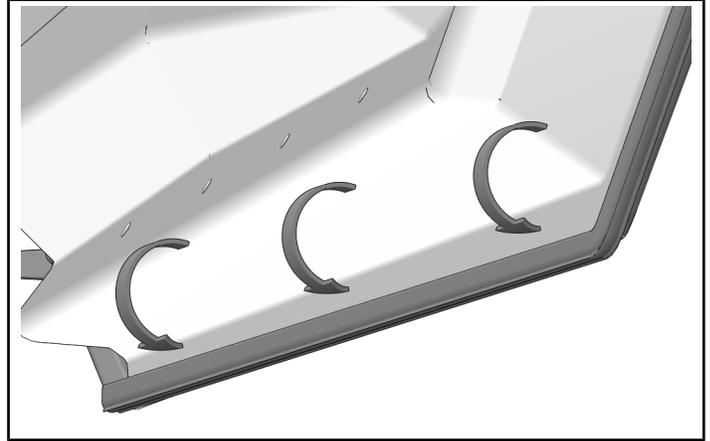
2. Beginning from front-most location, install seven push-pin rivets ⑧.



3. Make sure edge of inner door panel is under aluminum door panel.

TIP

Remove aluminum door seal while tucking inner door panel inside aluminum door panel. Reinstall seal after installation is complete.



INSTRUCTION FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.

