

STEERING WHEEL KIT



P/N 2884085

APPLICATION

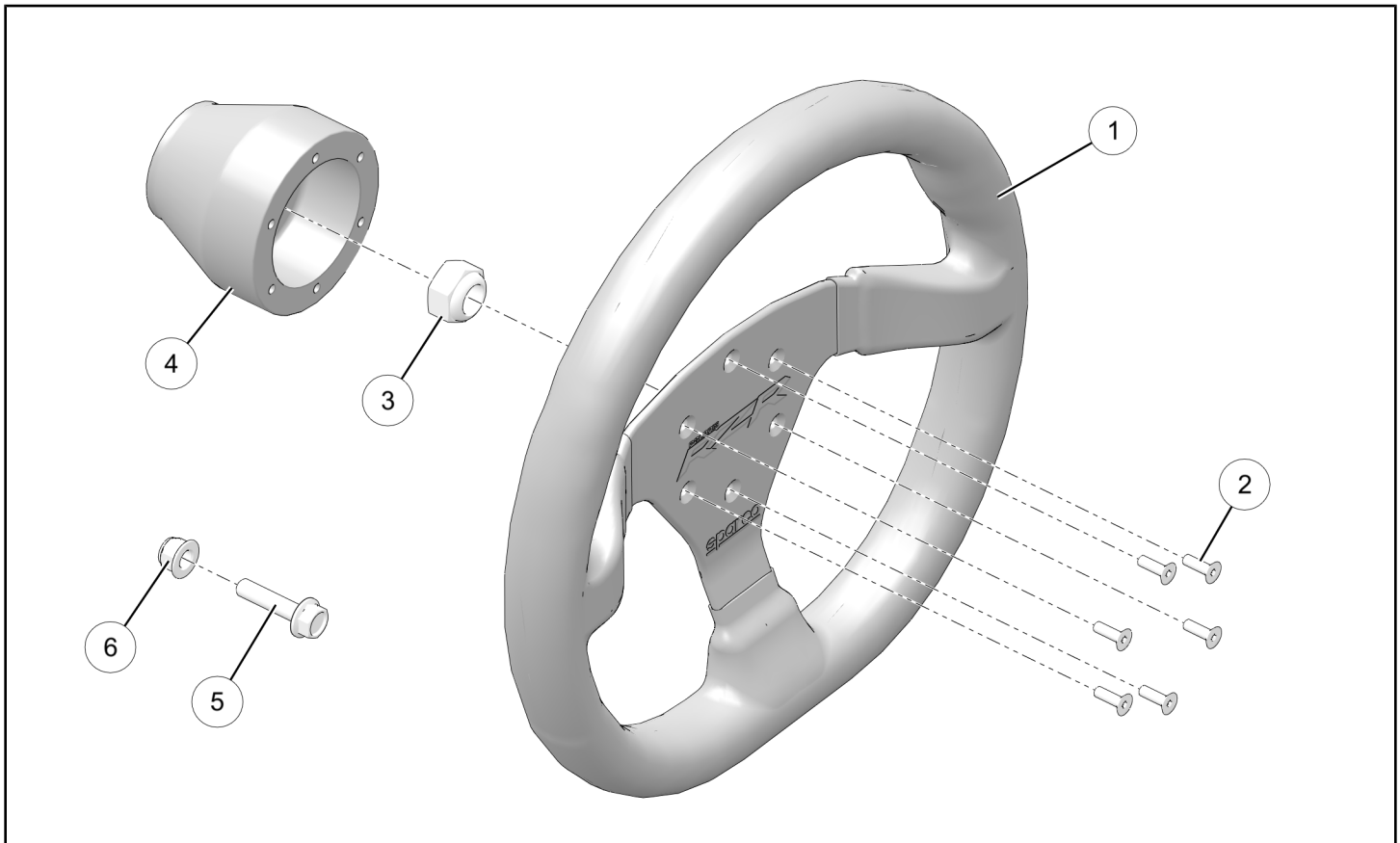
Verify accessory fitment at Polaris.com.

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

KIT CONTENTS

This Kit includes:



REF	QTY	PART DESCRIPTION	PART NUMBER
1	1	Steering Wheel	1824729
2	6	Screw, Torx® Flat Head - 10-32 X 5/8	7520731
3	1	Nut, Hex, Locking - M16 X 2.0	7547506
4	1	Hub, Adapter	5141906-067
5	1	Bolt, Hex Flange - M8 X 1.25 X 35	7519052
6	1	Nut, Hex Flange, Locking - M8 X 1.25	7547332
	1	Instructions	9929448

TOOLS REQUIRED

- Safety Glasses
- Drift, Bronze
- Hammer
- Screwdriver Set, Torx®
- Socket Set, Metric
- Socket Set, Torx® Bit
- Torque Wrench
- Vice, Bench
- Wrench Set, Metric

IMPORTANT

Your Steering Wheel Kit is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

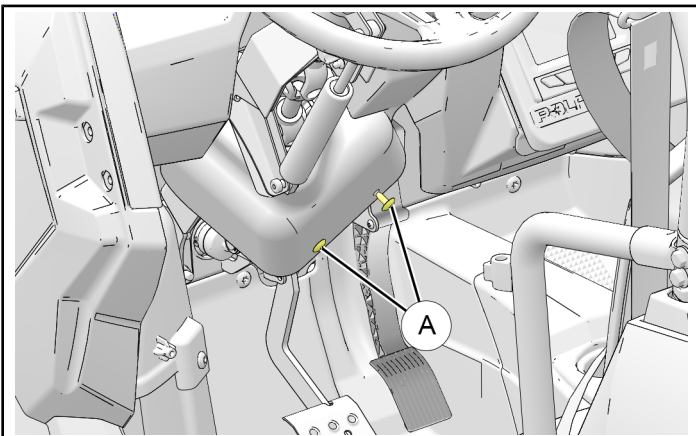
INSTALLATION INSTRUCTIONS

REMOVE EXISTING STEERING WHEEL

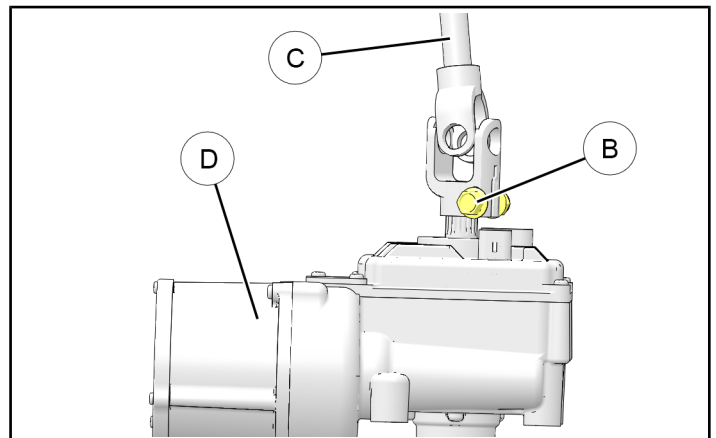
CAUTION

Remove upper steering shaft, steering column, and steering wheel as an assembly BEFORE attempting to remove steering wheel. Striking steering shaft while installed in vehicle can permanently damage power steering unit.

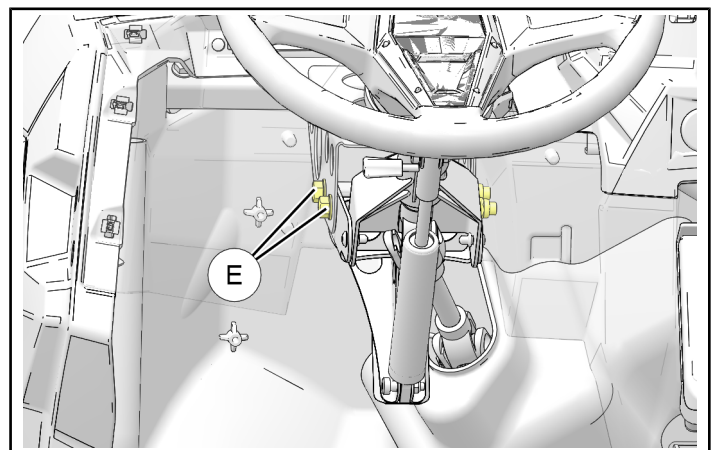
1. Ensure front wheels are straight and steering wheel is centered.
Shift vehicle transmission into "PARK". Turn ignition switch to "OFF" position and remove key.
2. Remove two screws (A) securing plastic cover, then remove cover. Set cover and screws aside for reuse.



3. Remove pinch bolt and nut (B) securing upper steering shaft (C) to power steering unit (D). Bolt and nut will not be reused.



4. Tilt steering wheel up, then remove two each bolts and nuts (E) securing steering column to chassis. Set fasteners aside for reuse.

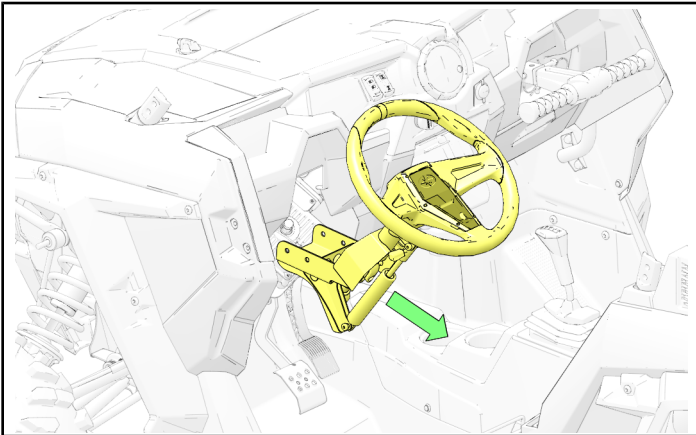


CAUTION

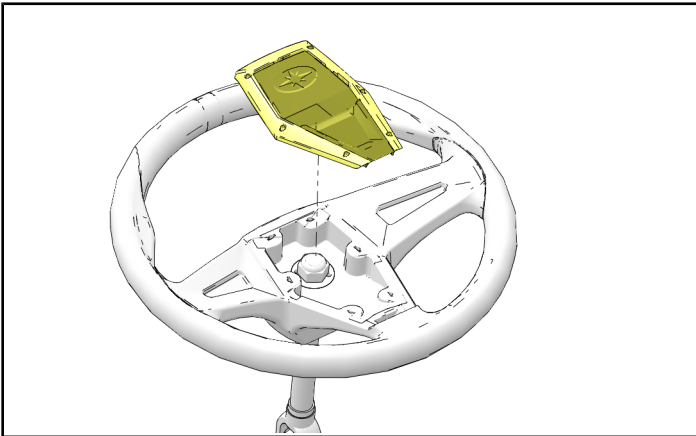
After removing upper steering shaft in next step do NOT rotate stub shaft on power steering unit. Do NOT grasp and turn front wheels (if vehicle is on a lift).

Rotation of power steering unit stub shaft or wheel movement will result in misalignment of the installed steering wheel.

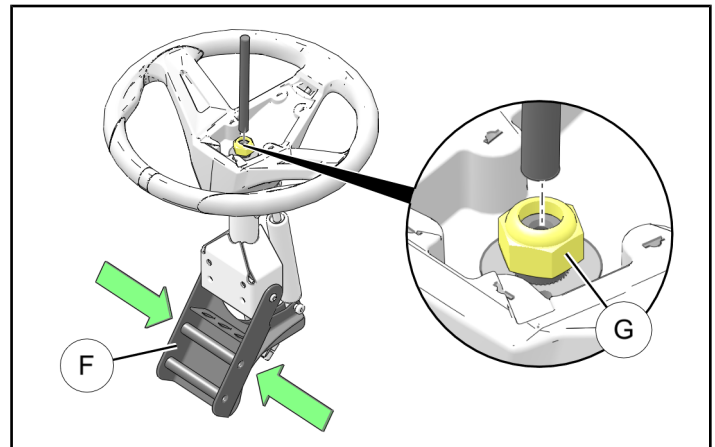
5. Remove steering shaft, steering column, and steering wheel from vehicle as an assembly.



6. Remove six screws securing steering wheel cap, then remove cap. Screws and cap will not be reused.



7. Place weldment (F) in a vise, clamping against sides as shown.



8. Loosen steering shaft nut (G), backing it half way off steering shaft.

TIP

It may be necessary to have second person hold steering wheel until nut is loosened.

9. Place large bronze drift against upper end of steering shaft, inside cavity created by partially loosened nut (G). Using hammer, strike bronze drift (steering shaft) to loosen steering wheel from tapered shaft.

NOTE

Nut prevents steering shaft thread damage and keeps bronze drift centered on shaft.

10. When steering wheel is loose, completely remove nut and steering wheel from shaft. Steering wheel and nut will not be reused.

INSTALL NEW STEERING WHEEL

⚠ WARNING

Failure to torque fasteners as directed throughout this installation may lead to steering system failure, resulting in an accident that may cause severe injury or death.

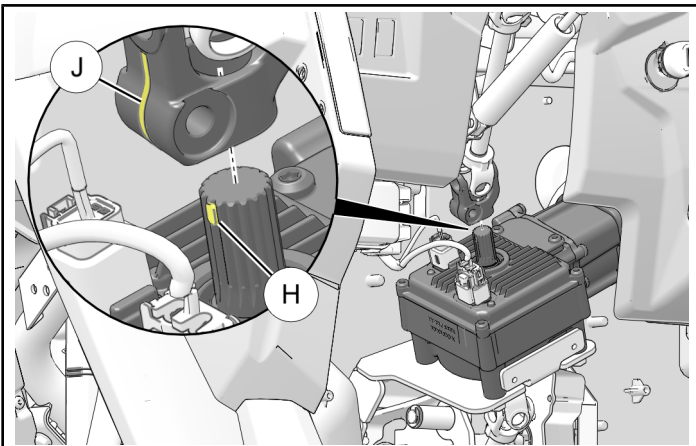
Upper steering shaft (lower fork) and power steering unit stub shaft **MUST** be properly aligned. Failure to align shafts will not provide adequate engagement, which may lead to steering system failure, resulting in an accident that may cause severe injury or death.

CAUTION

When installing upper steering shaft do **NOT** rotate stub shaft on power steering unit. Only rotate upper steering shaft to achieve alignment.

Rotation of power steering unit stub shaft will result in misalignment of installed steering wheel.

1. Install upper steering shaft, aligning slot ① in upper steering shaft (lower fork) with skip-tooth spline ② on power steering unit stub shaft.



2. Reinstall two each bolts and nuts ⑤ (see previous section, **REMOVE EXISTING STEERING WHEEL**, Step 4). Torque to specification.

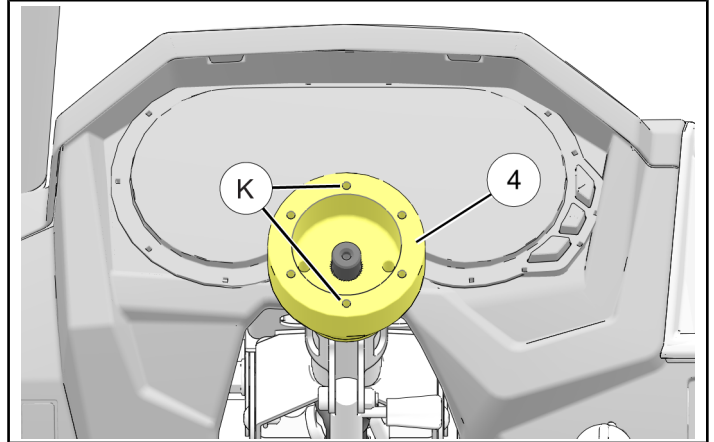
TORQUE

40 ft. lbs. (54 Nm) ± 10%

3. Install steering wheel hub ④ on steering shaft. Ensure two of six fastener holes are located at 12:00 and 6:00 positions ⑥ as shown.

TIP

Hold new steering wheel ① against hub ④, aligning fastener holes ⑥ on steering wheel and hub, to visually confirm hub is centered on shaft.



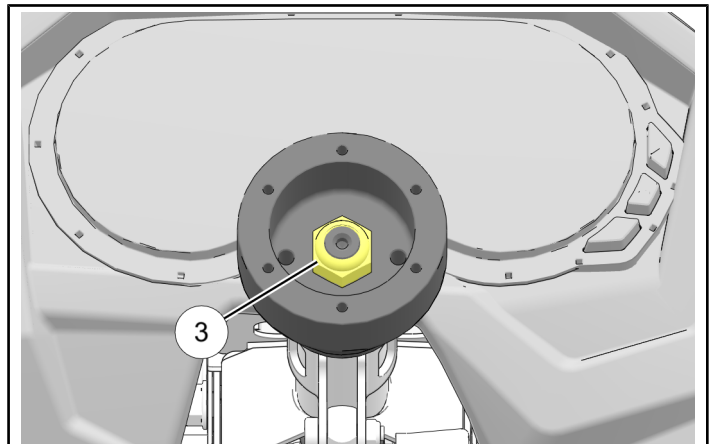
4. Install steering shaft nut ③. Torque to specification.

NOTE

When tightening nut, upper steering shaft (and front wheels) will turn until RH steering stop is reached. Final torque specification can then be applied.

TORQUE

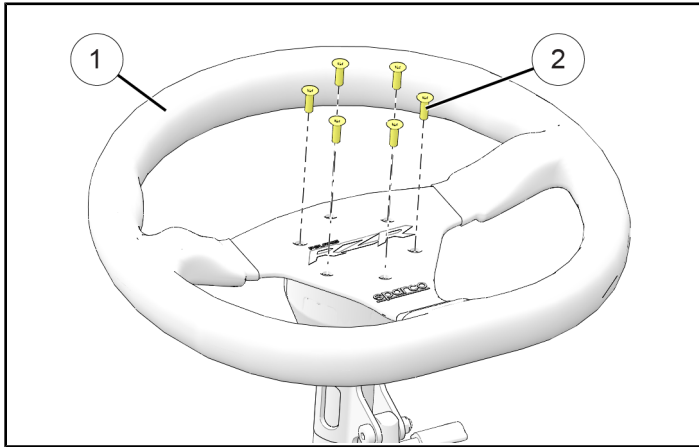
65 ft. lbs. (88 Nm) ± 10%



5. Ensure front wheels are still straight, then install steering wheel ① using six fasteners ②. Torque to specification.

TORQUE

72 in. lbs. (9 Nm) ± 10%



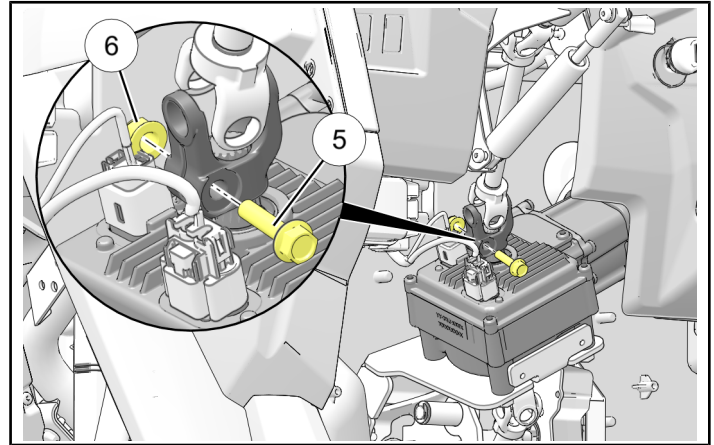
6. Install NEW upper steering shaft pinch bolt ⑤ and nut ⑥. Torque to specification.

NOTE

Pinch bolt can be inserted from either side of upper steering shaft (lower fork).

TORQUE

25 ft. lbs. (34 Nm) ± 10%



7. Reinstall plastic cover using two retained fasteners ① (see previous section, **REMOVE EXISTING STEERING WHEEL**, Step 2).

FEEDBACK FORM

A feedback form has been created for the installer to provide any comments, questions or concerns about the installation instructions. The form is viewable on mobile devices by scanning the QR code or by clicking [HERE](#) if viewing on a PC.

FEEDBACK FORM

