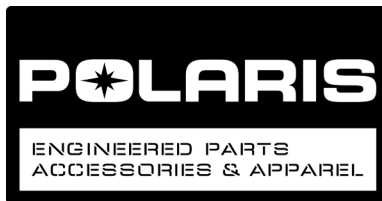


# AXYS REAR BUMPER KIT



P/N 2880382

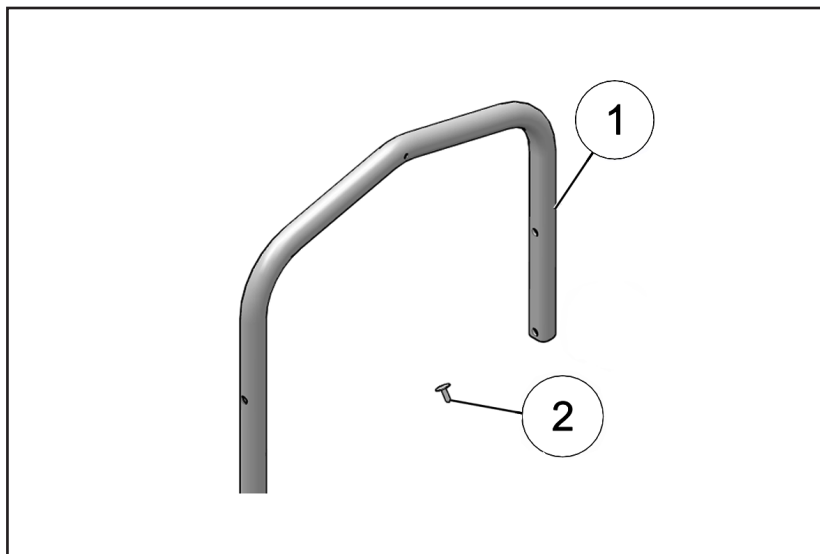
## APPLICATION

AXYS

## BEFORE YOU BEGIN

Read these instructions thoroughly and make sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

## KIT CONTENTS



Ref	Qty	Part Description	Part Number
1	1	Rear Bumper	5337814
2	1	Rivet - 3/16	7621467
	1	Instructions	9925581

## TOOLS NEEDED

Ratchet                      13 mm socket                      Rivet gun                      Drill  
3/16 drill bit                      Torque wrench                      Blue Loctite Thread Locker

## APPROXIMATE ASSEMBLY TIME

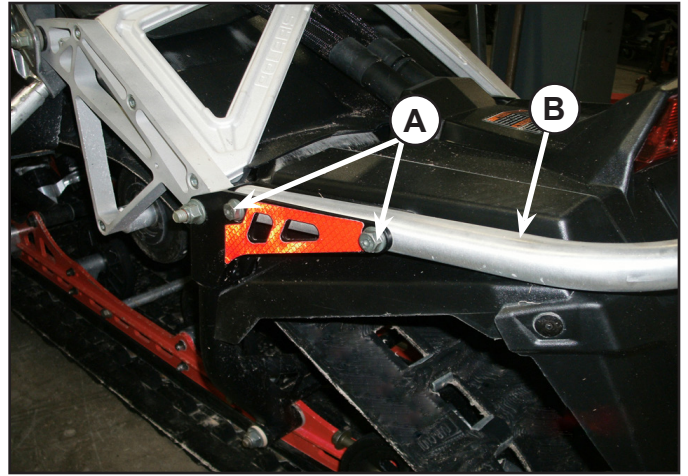
20 mins

## IMPORTANT

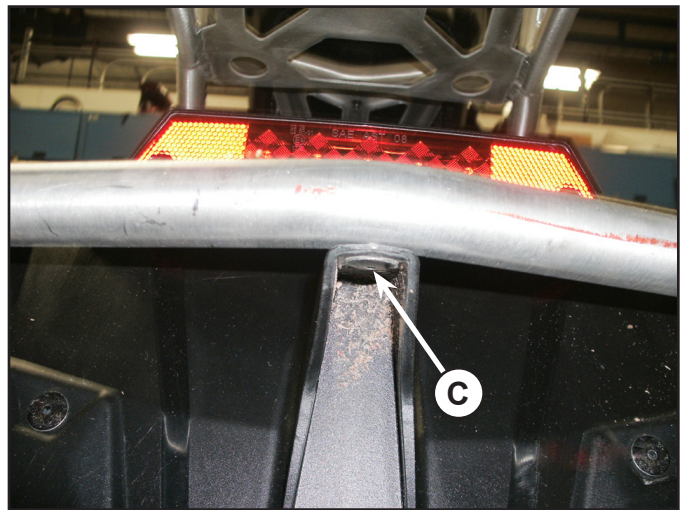
Your Polaris AXYS REAR BUMPER KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

## INSTALLATION INSTRUCTIONS

1. Remove the 4 – 8 mm bolts (A) that fasten the rear bumper (B) to the chassis (two on each side). Retain these fasteners for reassembly.



2. Drill out the rivet (C) that fastens the snow flap to the bumper. Remove the bumper from the vehicle.



3. Install blue Loctite thread locker to the threads of the 4 – 8 mm bolts. Install new bumper (1) and torque the bolts to 17 ft. lbs. (23.05 Nm).
4. Install new rivet (2) through snow flap and into the new bumper.