

VOYAGER CARGO RACK KIT

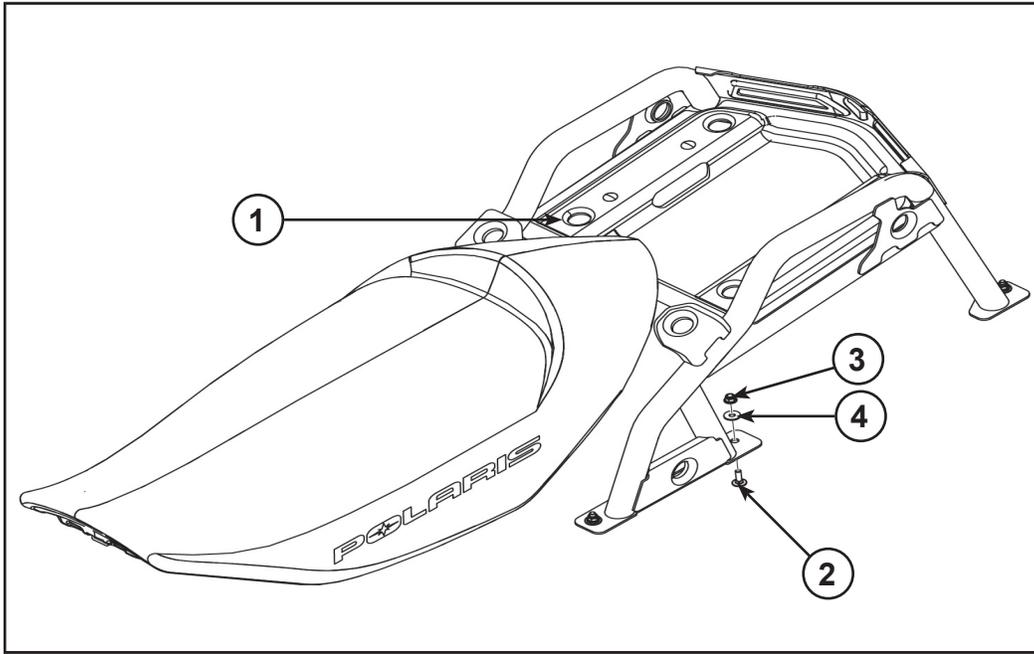
P/N 2879846



Application

VOYAGER 144, INDY 144 AND SWITCHBACK ASSAULT

Before you begin, read these instructions twice and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.



Kit Contents:

<u>Ref</u>	<u>Qty</u>	<u>Part Description</u>	<u>Part Number</u>
1	1	Cargo Rack Assembly	1020105
2	6	Carriage Bolt M6x1.0x20 8.8 Zinc	7519249
3	8	Nut-HXFL-M6x1.0 8 Zinc Nylon	7547487
4	6	Washer-6.4x18.0x1.6 Zinc	7556565
	1	Instructions	9924793

Tools Required:

11mm Wrench or Socket

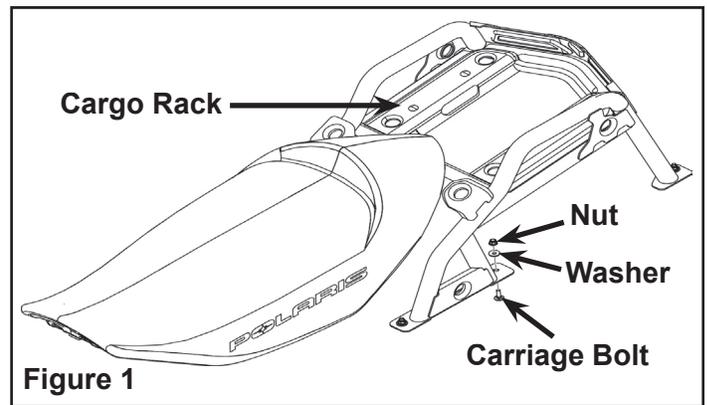
13mm Open End Wrench

APPROXIMATE ASSEMBLY TIME: 15 minutes

IMPORTANT: For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence as shown on the attached instructions. Do not carry sharp or pointed objects.

INSTALLATION INSTRUCTIONS:

1. Remove the existing seat support by removing the two nuts from the seat studs and the four nuts from the seat support.
2. Place the three new carriage bolts (PN 7519249) on each side of the tunnel. Figure 1.
3. Place the cargo rack (PN 1020105) over the bolts (PN 7519249). Figure 1.



4. Slide the cargo rack and the bolts until the seat studs are positioned in rack. Figure 2.
5. Install the washer (PN 7556565) and nut (PN 7547487) on the bolts (PN 7519249) and tighten the bolts. Torque to 8 ft. lbs. (10.85 Nm). Figure 1.
6. Tighten the seat with two nuts (PN 7547487). Torque to 8 ft. lbs. (10.85 Nm).

