

EXTREME FRONT BUMPER KIT

P/N 2878688



POLARIS
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Application

MY10 - MY12 Switchback, RUSH and RMK Models

Before you begin, read these instructions twice and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

This kit includes:

Qty	Part Description	Part Number
1.....	Front Bumper	1018334
2.....	Rivet (long)	7621467
2.....	Rivet (short)	7621472
1.....	Bumper Plug LH	5438627
1.....	Bumper Plug RH	5438628
1.....	Instructions	9923626

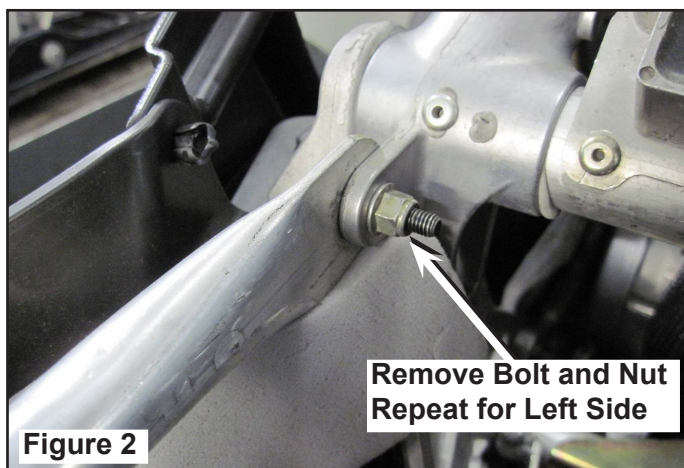
Tools Required:

3/16" Drill Bit	Drill
T-40 Torx Bit	Spring Puller
10 mm Wrench	10 mm Socket
Ratchet Wrench	Torque Wrench

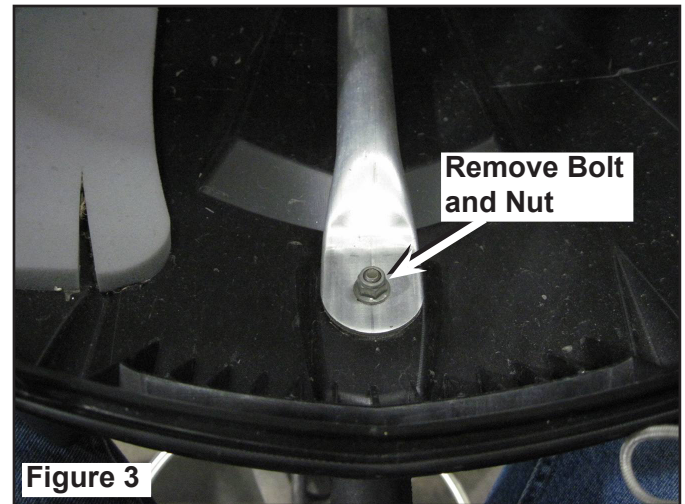
IMPORTANT: For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence as shown on the attached instructions.

INSTALLATION INSTRUCTIONS

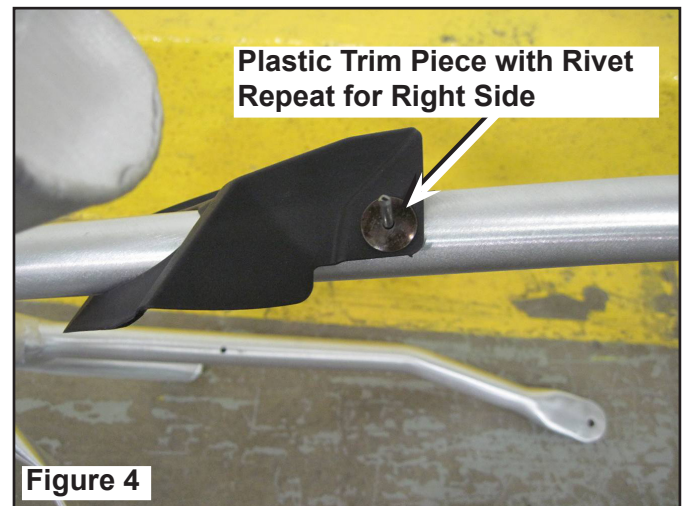
1. Remove side panels and hood from vehicle.
2. Remove exhaust pipe from vehicle.
3. Drill and remove rivets securing left and right bumper to nose pan. Figure 1.
4. Remove left and right bumper to over structure fasteners with a 10 mm wrench and socket. See Figure 2. Save these fasteners for installation of new bumper.



5. Remove the bolt from the center of the bumper connecting it to the nose pan mounting. Figure 3.
6. Remove bumper from vehicle.



7. Install plastic trim piece on the new bumper (both sides) with the supplied rivets (PN 7621472). Figure 4.
8. Loosely install the left and right bumper to over structure mounting bolts and nuts. Loosely install the center, bumper to nose pan bolt and nut. After all fasteners are loosely installed torque all three fasteners to 7.5 ft. lbs.



9. With supplied rivets (PN 7621467), rivet the left and right sides of the nose pan to the new bumper. Figure 5.
10. Reinstall exhaust pipe, hood and side panels.

