

RMK ACCESSORY REAR BUMPER KIT

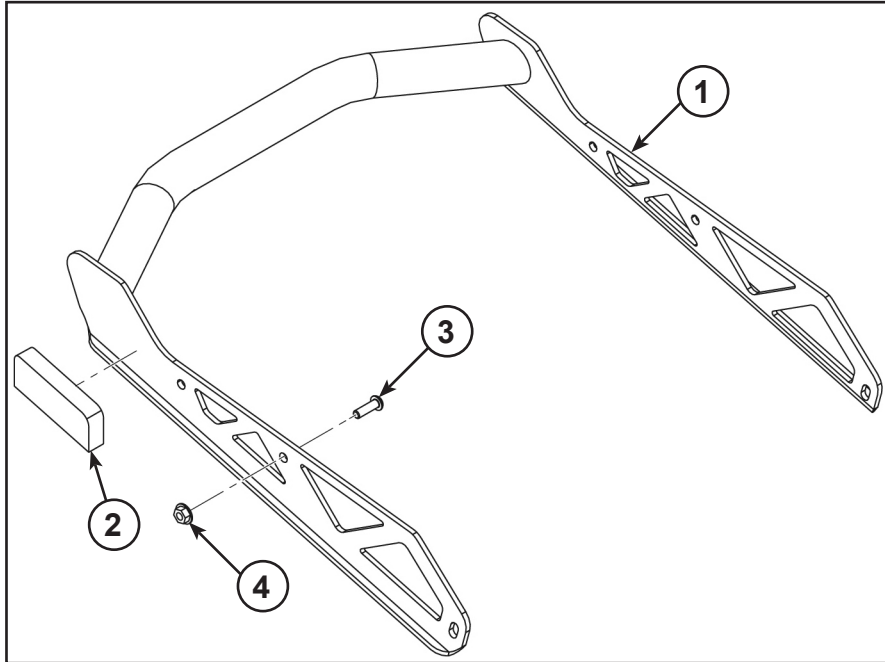
P/N 2879726



Application

RMK, SWITCHBACK ASSAULT

Before you begin, read these instructions twice and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.



Kit Contents:

<u>Ref</u>	<u>Qty</u>	<u>Part Description</u>	<u>Part Number</u>
1	1	RMK Rear Bumper Weldment	1020092
2	2	Red Reflector Assembly	2670133
3	6	Bolt-M6X1.0X20,PH/TX-Olive D	7518616
4	6	Nylon Nut-HXFL-M6X1.0 8 ZC	7547487
	1	Instructions	9924511

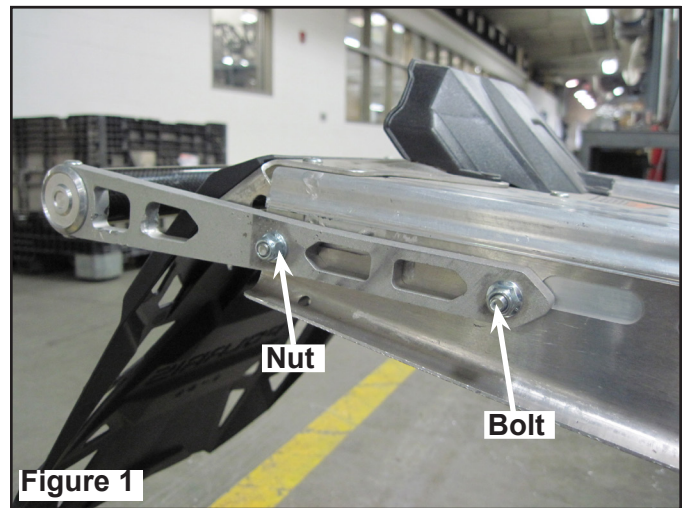
Tools Required:

T-30 Torx	Ratchet Wrench	10 mm Socket	Torque Wrench
Drill	1/4" Drill Bit	Heat Gun	
Acetone Or Other Suitable Cleaner/Degreaser			

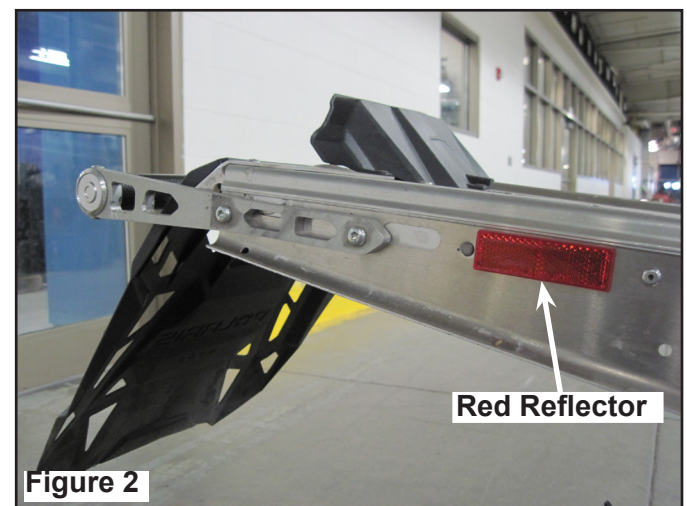
IMPORTANT: For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence as shown on the attached instructions. Please wear safety glasses while performing the steps in the following instructions.

INSTALLATION INSTRUCTIONS:

1. Remove the four nuts (PN 7547487) and bolts (PN 7518616) holding the rear bumper to the tunnel using 10 mm socket, ratchet wrench and T-30 Torx wrench. Remove the rear bumper from the tunnel. Figure 1.



2. Warm the area around the rear red reflector (PN 2670133) using a heat gun, remove the red reflector (PN 2670133) from the tunnel. Reflector is removed by heating the area around the reflector. Clean the remaining residue from the tunnel using acetone or other suitable cleaner. Discard old reflector. Figure 2.



3. Install the rear bumper (PN 1020092) using the fasteners. Install the fasteners with the nuts on the outside of tunnel. Torque fasteners to 7 ft.lbs (9.4 Nm). Figure 3.

NOTE: If the holes do not line up, transfer the drill affected hole with 1/4" drill bit.

4. Clean the rear side of the bumper (PN 1020092) sides with acetone or other suitable cleaner/ degreaser. Install the new reflectors.

