

AXYS RECEIVER HITCH KIT



P/N 2880369

APPLICATION

AXYS SNOWMOBILE

BEFORE YOU BEGIN

Read these instructions thoroughly and make sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information.

KIT CONTENTS

Qty	Part Description	Part Number
1	Weld Receiver Hitch	1020983
1	Bumper Plate Support, LH	5260667
1	Bumper Plate Support, RH	5260668
1	Decal - Reflector Red, LH	7180085
1	Decal - Reflector Red, RH	7180086
1	Rivet - 4.8 mm	7662230
1	Instructions	9925592

TOOLS NEEDED

13 mm Socket	Torque Wrench	Rivet Gun	Blue Loctite Thread Locker
15 mm Socket	3/16 Drill Bit	Ratchet	Drill

APPROXIMATE ASSEMBLY TIME

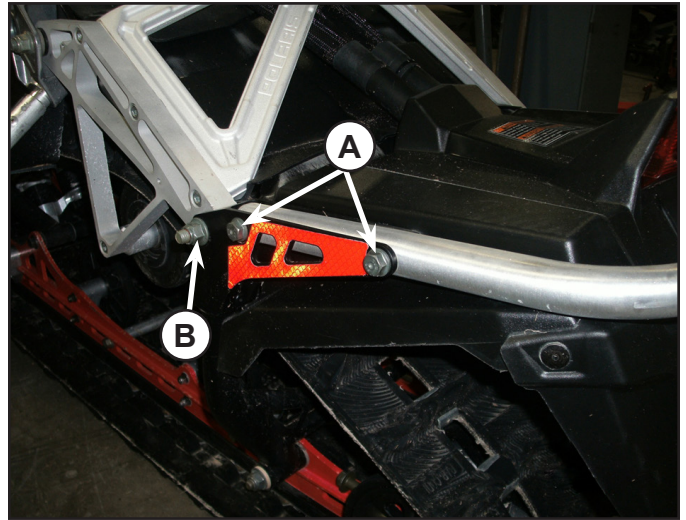
20 mins

IMPORTANT

Your Polaris AXYS RECEIVER HITCH KIT is exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

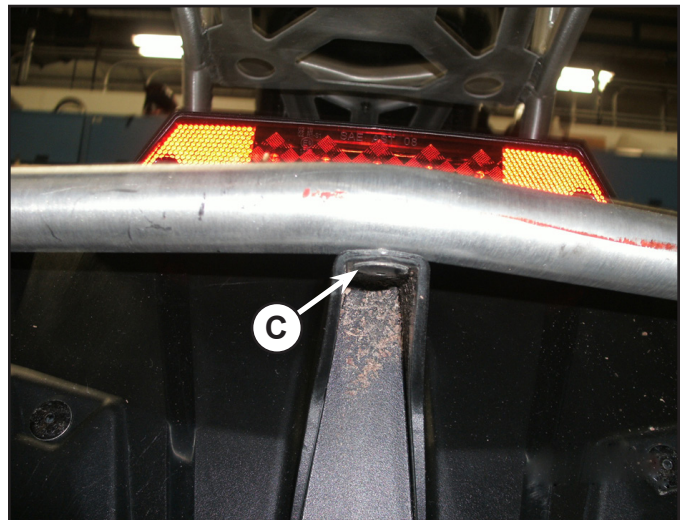
1. Remove the 4–8 mm bolts (A) that fasten the rear bumper to the chassis (two on each side). Remove the 10 mm nut (B) from the rear pivot bolt leaving the bolt in place (one on each side). Save these fasteners for reassembly. See figure.



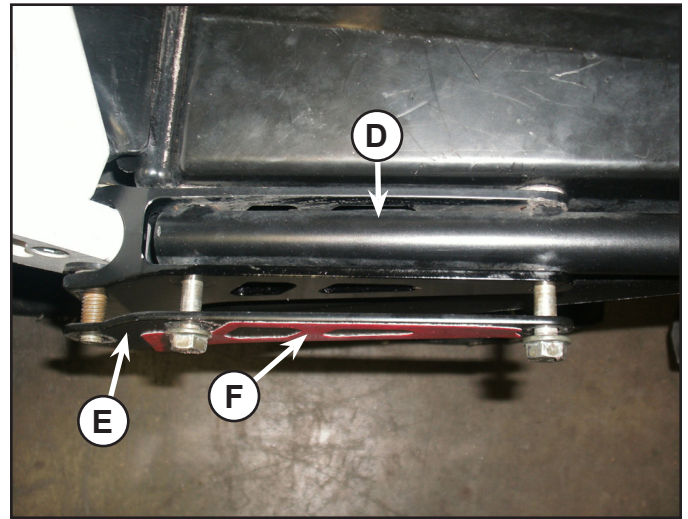
2. Remove the reflective decal from the rear pivot and clean off any remaining adhesive as shown in figure.



3. Drill out the rivet (C) that fastens the snow flap to the bumper. Remove the bumper from the vehicle as shown in figure.



4. Install the receiver hitch (D) and plate (E) with reflective decal (F) to the vehicle. Install blue Loctite thread locker to the threads of the 8 mm bolts. Install 8 mm bolts through the plate, bumper and into chassis and torque to 17 ft. lbs. (23 Nm). Install the 10 mm nut onto the rear pivot bolt and torque to 35 ft. lbs. (47.5 Nm). See Figure.



5. Install new rivet (H) through snow flap (G) and into the receiver hitch as shown in figure.

