

**PRO ARMOR**  
*EVERY RIDE HAS A STORY*



Polaris RZR XP1000 Front Trail Bumper (P141032)

## Installation Instructions





- Remove the stock plastic grill by pulling down on the upper tabs and pulling out. Then, remove the lower plastic guard by unfastening the (2) stock M6 screws.



- If you are installing on a 2014 model vehicle, you will need to install the adapter plate [Item 4] using the supplied M8 bolts [Item 2] and M8 washers [Item 5]. Make sure the flanges on the plate face outward and the inner holes are offset towards the bottom when installed.



- Have another person hold the bumper in place while you work with the hardware.



- Fasten the lower portion of the bumper to the car using the supplied lower mounting bracket assembly [ITEM 1] and M8 bolts [ITEM 2]. The lower mounting bracket assembly will go behind the mounting bracket on the chassis. Do not fully tighten.



- Fasten the upper portion of the bumper to the car using the supplied M8 bolts [ITEM 2] and upper mount PEM nut plate assembly [ITEM 3]. The upper mount PEM nut plate assembly will go behind the mounting bracket on the chassis (or behind the adapter plate for 2014 model vehicle applications). Do not fully tighten.



- Adjust the alignment of the bumper so that it is level relative to the body of the car and the headlights are not obstructed. Once you are satisfied with the placement of the bumper, go ahead and fully tighten all hardware.
- Lastly, reinstall the stock plastic grill and lower plastic guard. Installation is now complete.

#### HARDWARE KIT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	P141032-15	LOWER MOUNTING BRACKET ASSEMBLY	1
2	HDWB0017	BOLT, M8 X 1.25 X 20MM FLANGED HEAD	6
3	P141032-18	UPPER MOUNT PEM NUT PLATE ASSEMBLY	1
4	P141032-21	2014 ADAPTER PLATE ASM	1
5	HDWW0009	WASHER, M8, FLAT ZINC, LARGE	2

#### DISCLAIMER

**Please read:** This product is sold without warranty expressed or implied. No warranty or representation is made as to the products ability to protect the user / occupant from any injury or death in any manner of use. *The user assumes that risk.* The effectiveness of this equipment is directly related to the manner in which it is installed, used, and / or maintained. **Proper installation is solely the responsibility of the installer, and will not be assumed by Pro Armor.**

For further information on installation instructions and warnings please visit our website [WWW.PROARMOR.COM](http://WWW.PROARMOR.COM) or contact customer service at 1-888-31-ARMOR