



Polaris RZR XP1000 Rear Trail Bumper (P141042)

Installation Instructions



Begin by making sure there are no obstructions that would interfere with the install of the bumper.



- Remove the 2 M6 bolts holding the muffler support bracket to the chassis, on each side of the vehicle.



- Make sure the lower mounting holes are unobstructed.



- The supplied M10 bolts [Item 1] and winged nuts [Item 2] will be used to fasten the lower mounting brackets of the bumper to the chassis. The winged nut will allow you to tighten the M10 bolts without having to hold the nut on the other side, since space is very limited between the chassis mounting area and rear differential.

- Place the bumper onto the car and line up the mounting brackets to the chassis. You may need to work the lower mounting brackets around the radius rod plate by angling the bumper as you put it place. Reinstall the 2 M6 bolts to secure the upper mounting tabs and use the supplied hardware to secure the lower mounting brackets. It would be helpful for a second person to hold the bumper in place while you work with the hardware. Keep all hardware loose.



- Adjust the bumper so that it is level and that the tail lights are not obstructed by the bumper tubing. Once you are satisfied with the placement of the bumper, fully tighten all of the hardware. Install is now complete. Make sure all hardware is properly secure before and after every use of vehicle.

Hardware Kit

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	P141042-18	LOWER MOUNTING PEM ASSEMBLY	2
2	HDWB0326	BOLT, M10 X 1.5 X 20MM HEX FLANGED HEAD	2

WARNING

Please read: This product is sold without warranty expressed or implied. No warranty or representation is made as to the products ability to protect the user / occupant from any injury or death in any manner of use. ***The user assumes that risk.*** The effectiveness of this equipment is directly related to the manner in which it is installed, used, and / or maintained. **Proper installation is solely the responsibility of the installer, and will not be assumed by Pro Armor.**

For further information on installation instructions and warnings please visit our website WWW.PROARMOR.COM or contact customer service at 1-888-31-ARMOR