



Polaris XP1000 Stealth Doors (P141228R)

Installation Instructions

⚠ WARNING

If you have questions about your installation, are unable to complete installation, or your door is not working correctly contact Pro Armor Customer Service or have an authorized dealer or trained technicians inspect your installation. Pro Armor recommends you do not use your UTV if installation of the Door is incomplete.

Pro Armor Door Inserts are designed to work with the seat belt and other safety features provided by the manufacturer, along with proper preparation and responsible driving from the driver. Pro Armor recommends you follow all manufacturers' instructions when preparing to ride and during operation.

If you have any questions contact us at 1-888-312-7667 or WWW.PROARMOR.COM



NOTE: DRILL AND 1/4" DRILL BIT NEEDED FOR INSTALL!!!

Disclaimer

Please read: This product is sold without warranty expressed or implied. No warranty or representation is made as to the product's ability to protect the user / occupant from any injury or death in any manner of use. **The user assumes that risk.** The effectiveness of this equipment is directly related to the manner in which it is installed, used, and / or maintained. **Proper installation is solely the responsibility of the installer, and will not be assumed by Pro Armor.**

⚠ WARNING

Improper Use of Off-Highway Vehicles Can Cause Severe Injury or Death
Be Prepared

- Fasten seat belts.
- Wear an approved helmet and protective gear.

• Each rider must be able to sit with back against seat, feet flat on floor (and foot rests), and hands on steering wheel or handhold[s], where equipped. Stay completely inside the vehicle.

Be Sure Riders Pay Attention and Plan Ahead

- If you think or feel the vehicle may tip or roll, reduce your risk to injury:
- Keep a firm grip on the steering wheel or handholds and brace yourself.
 - Do not put any part of your body outside of the vehicle for any reason.

For further information on RZR Door Installations and Warnings please visit our website WWW.PROARMOR.COM or Contact customer service at 1-888-31-ARMOR

NOTICE

Due to the production variances and differing conditions of the frame, door adjustments may be necessary to avoid rubbing and proper fit. Ensure proper fit before tightening hardware and continuing with installation! If adjustment is necessary, confirm all mounting points are secured.

Installation Instructions:

1. Make sure the stock doors are tight and fitment is good. The door must open and close with no issues.
2. Place the supplied adhesive rubber pads to the areas shown on the figure to the bottom right. Place them on the outer most flat surface area to aid in a quiet and solid mounting area.
3. Remove the top 2 hinge bolts and the upper panel bolt like shown in the figure on the bottom left.
4. Set the door panel over the stock door like shown below and tighten the bolts back up, so they mount the Aluminum panel to the stock door.
5. Use a drill and 1/4" drill bit, then drill out your stock plastic door and use the supplied M6 Flange bolt and Cap nut to secure the panel to the bottom of the stock door.



6. Use a drill and 1/4" drill bit, then drill out your stock plastic door and use the supplied M6 Flange bolt and Cap nut to secure the panel to the bottom of the stock door.
7. Set the supplied rubber bumper in the bottom corner of the front lower door area, where it makes contact with your door when it is shut and on your stock plastics. Mark the center hole and drill it out to 1/2" using a drill bit or uni-bit. See below.
8. Repeat for both sides.

Mount rubber bumper here

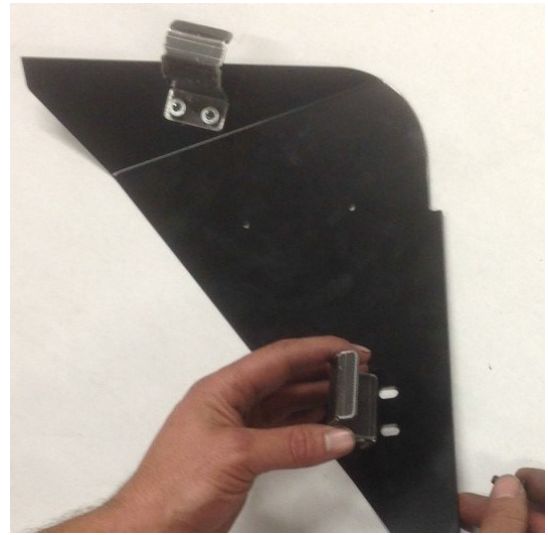


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TIP: LOOSELY TIGHTEN THE CLAMPS ON THE QUARTER PANEL ON SOFT FLOOR SO IT DOES NOT SCRATCH AND WILL MAKE THE INSTALL EASIER

9 Use two(2) clamp bracket assemblies for each quarter panel
Loosely install the clamps on the quarter panel like shown on the figure to the right



10 After loosely installing the clamps to the quarter panel, you can set it in place on the outside of the quarter panel tubes like shown on the figure to the left

11 The panel should fit with all edges running parallel to the tubes that they are being mounted to. Once the gaps are good you can fully tighten all the bolts

12 Repeat steps for opposite side

NOTICE: Check all hardware before each use to ensure they are tight. If there are any issues please contact Pro Armor customer service using the information at the bottom of each page



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