



HARDWARE KIT:

- 1- BOLT, M6 X 16MM, BUTTON HEAD FLANGE (4)
- 2- BOLT, M8 X 1.25 X 20MM FLANGED HEAD (2)
- 3- WASHER, M8 FLAT (2)
- 4- NUT, M8 X 1.25 NYLOC FLANGED HEX (2)
- 5- BOLT, M8 X 1.25 X 25MM FLANGED HEX HEAD (2)
- 6- LOWER MOUNTING BRACKET ASSEMBLY (1)

TOOLS REQUIRED:

- » 12MM RATCHET
- » 13MM RATCHET
- » 12MM SOCKET
- » 3/8 6" DRIVE EXT.

XP1000 Race Front Bumper Instructions (P141P360)

* Please read: This product is sold without warranty expressed or implied. No warranty or representation is made as to the products ability to protect the user /occupant from any injury or death in any manner of use. The user assumes that risk. The effectiveness of this equipment is directly related to the manner in which it is installed, used, and/or maintained. Proper oinstallation is solely the responsibility of the installer, and will not be assumed by Pro Armor. *** DO NOT TOW from the bumper.



1

Remove grill by pushing down on the 2 tabs located at the top side of the grill and pull out from the top side.



2

Hold the bumper in place and put the top 2 bolts in first (#5- M8 x 1.25 x 25mm Flanged Bolt) and then insert the 2 washers (#3- Washer, M8, Flat Zinc, Large) and 2 nuts (#4- M8 x 1.25 Nyloc Nuts) on the backside and only hand tighten.



3

Slide in the aluminum plate with the PEM nuts on the back, from the side of the front plastics (#6- Lower Mounting Bracket As-sembly).



4

Use the 2 bolts (#2- M8 x 1.25 x 20mm Flanged Head) and hand tighten the bolts in the bottom mounting hole locations of the bumper. Use your hands to straighten the bumper and keep it level with the car while you tighten the bolts down.

