



Polaris RZR XP1000/XP4 1000/900

## Seat Slider (P141S182)

### Installation Instructions



Please follow these instructions carefully. Do not proceed to install if there are any parts or hardware missing. Doing so may cause damage to your vehicle or injury.

**Approx. install time: 15-20 mins (1 person)**

**Recommended tools: 8mm & 10mm socket & ratchet or wrench, T27 & T30 Torx bits, 4mm Allen key, pliers, & Phillips head screw driver.**

**Optional: Loctite 242 (Blue)**

#### Parts:

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	P141S182-01	WELDMENT	1
2	P141S182HDW	HARDWARE KIT	1

#### Hardware:

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	HDWW0007	WASHER, M6, NARROW, BLACK ZINC	1

Note: If you have a Proarmor seat currently installed, then skip to step 4.



1. Remove stock seat from vehicle by reaching behind seat and pulling on the release handle [RED].

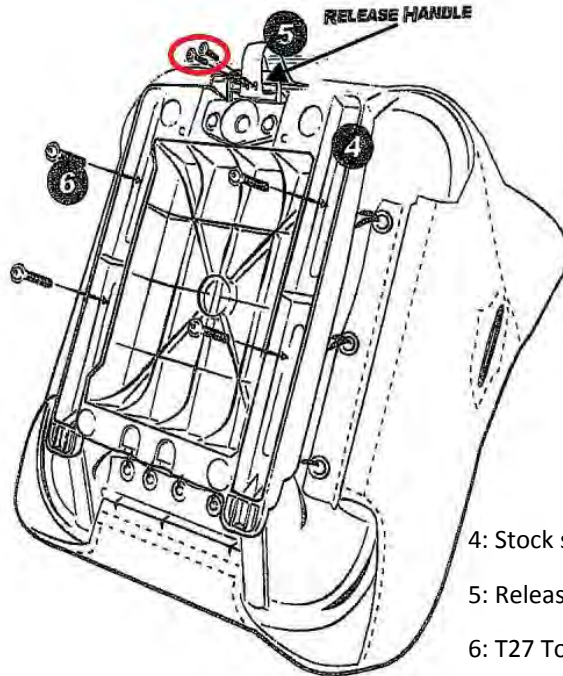
2. Remove the (4) T27 Torx bolts with spacers holding the plastic seat base to the seat [PURPLE]. Retain all hardware.

3. Remove the plastic seat base by pulling on the seat position adjustment handle, so that the adjustment pin clears the notches in the selection plate [ORANGE] integrated into the plastic seat base. Then, lift up and away from the bottom of the seat. Proceed to step 5.



4. Remove your Proarmor seat from your vehicle and un-bolt the (4) T27 Torx bolts holding the plastic seat base to the seat frame [PURPLE]. Remove the plastic seat base from the seat frame.

A. Proarmor Pro-Am and Sniper seats have an integrated release strap built into the rear of the seat. If you have a Pro-Am or Sniper seat, you will need to remove the release strap from the release handle on the stock seat base by removing the (2) Phillips head screws [RED].



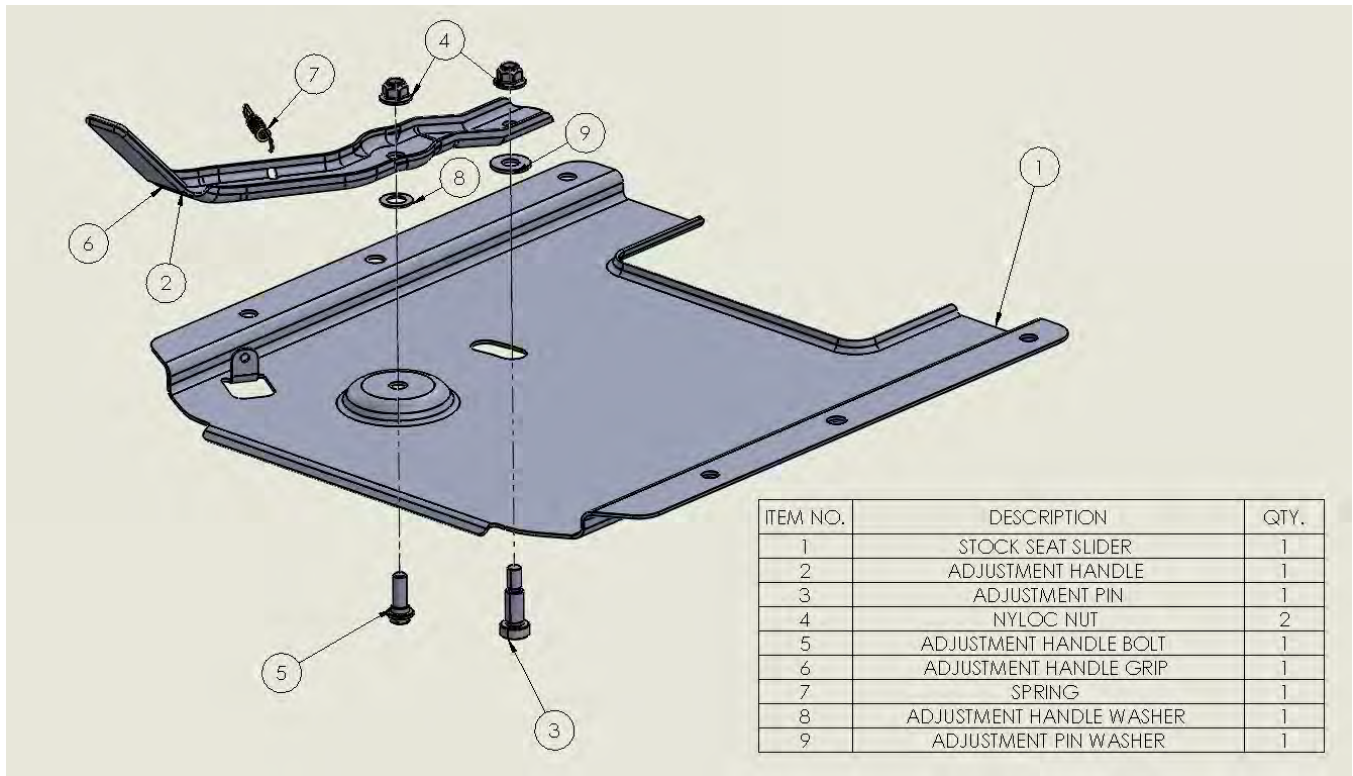
4: Stock seat base  
5: Release strap  
6: T27 Torx bolt (4)



B. You will also need to use the (4) spacers you set aside in the initial install of your Proarmor seat.



5. Remove the (4) T27 Torx bolts holding the seat cushion and stock seat slider to the seat frame [GREEN]. Set this hardware aside, as you will not use it for the remainder of this install. Refer to the following two diagrams on the next pages to disassemble the stock seat slider and assemble your new Proarmor seat slider.



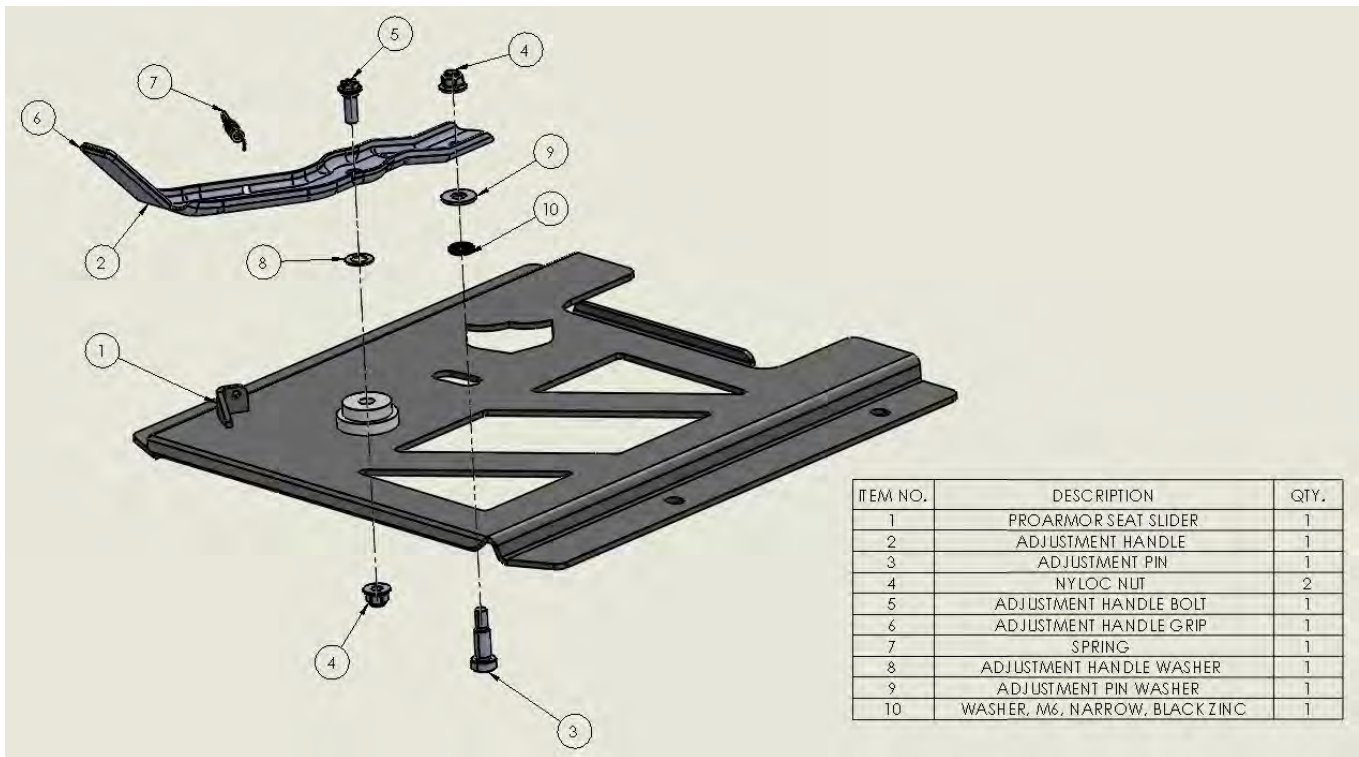
A. Remove spring from stock seat slider and adjustment handle using pliers.

B. Use a 10mm socket to remove the nyloc nut and a 4mm allen key to remove the adjustment pin.

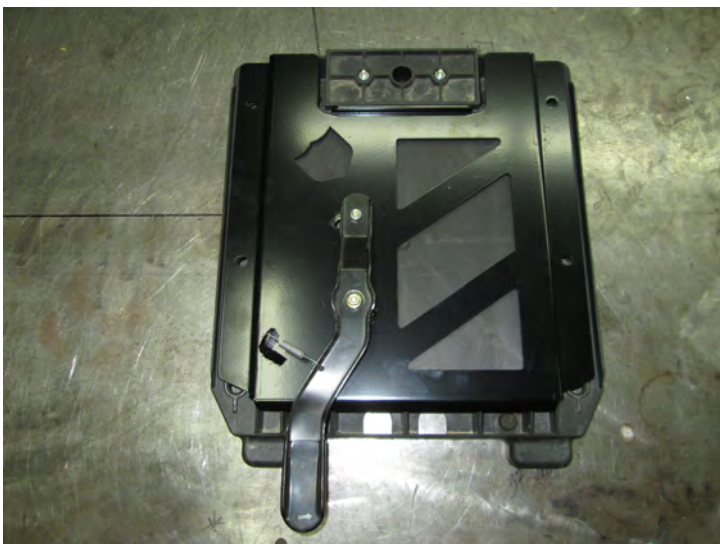
C. Use a 10mm socket to remove the nyloc nut and either an 8mm socket or T30 Torx bit to remove the adjustment handle bolt.



6. If you have a 2015 or older model year vehicle, then you will need to bend the adjustment handle until it is straight. (You may skip this step if you have a 2016 model year vehicle, since these handles will already be straight.)



- A. Use a 10mm socket to fasten the nyloc nut and either an 8mm socket or T30 Torx bit to fasten the adjustment handle bolt.
- B. Use a 10mm socket to fasten the nyloc nut and a 4mm allen key to fasten the adjustment pin. Do not forget the washer (ITEM NO. 10), which is included in the hardware kit.
- C. Finally, attach the spring to the Proarmor seat slider and adjustment handle using pliers.



7. Now, you will attach the assembled Proarmor seat slider to the plastic seat base. To do this, pull on the adjustment handle as you set the seat slider onto the plastic seat base. Make sure the seat slider is aligned properly on the seat base and that the adjustment pin can engage each notch on the selection plate. Improper alignment may prevent the slider from moving smoothly on the base.

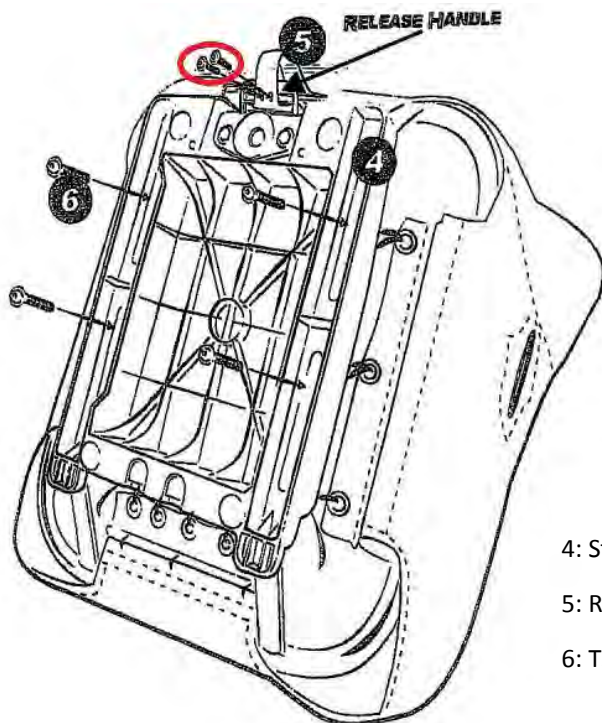


A. Gather the mounting hardware shown. You can put a small amount of blue Loctite 242 on the bolt threads. This will ensure that they will not loosen due to repeated seating position adjustment.



8. Set the base onto your Proarmor seat as shown. Make sure the release handle is towards the rear of the seat.

9. Replace the T27 Torx bolts with washers and spacers [PURPLE]. **Tighten to 5 ft/lbs.** Overtightening will cause the seat slider to bind against the plastic base, making it difficult to adjust seating position.



A. Proarmor Pro-Am and Sniper seats have an integrated release strap built into the rear of the seat. If you purchased a Pro-Am or Sniper seat, you will need to install the release strap to the release handle on the stock seat base using the (2) Phillips head screws you removed earlier [RED].

4: Stock seat base

5: Release strap

6: T27 Torx bolt (4)



10. Place the seat assembly back into the vehicle. Make sure the seat base “clicks” into place. Test the seat slider functionality and see that you can slide the seat forward and back smoothly and with ease. If there is any binding or it is difficult to slide the seat, double check to make sure the seat slider is mounted properly on the seat base and that you did not overtighten the mounting hardware. Once you are satisfied, installation is complete.

### **WARNING**

**Please read:** Proarmor seats are designed for comfort and do not guarantee you protection in the event of a roll-over, collision or sharp turn or maneuver. Seat, slider, base and hardware should be inspected frequently for any damage and to make sure all bolts are tightened properly. Motorsports and off-road driving can be hazardous. Always wear your seat belt, helmet, eye protection and other protective gear. Proarmor harnesses are recommend for use with our seats. Consult your vehicle manufacturer’s owner’s manual and follow all warnings and instructions. Visit [www.proarmor.com](http://www.proarmor.com) for important product and safety information.

[For further information, please contact customer service at 1-888-312-7667 or visit [www.proarmor.com](http://www.proarmor.com)]