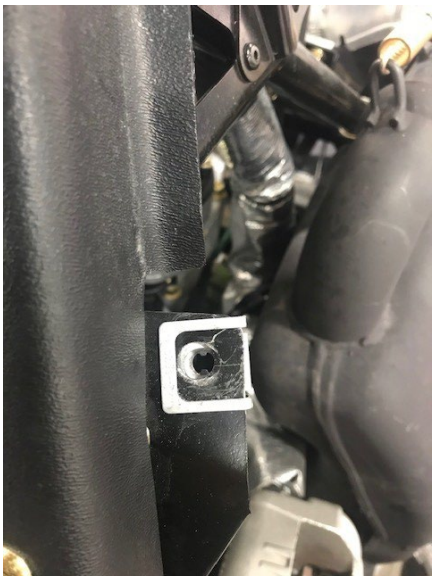
The 600R strap kit must be ordered from the Polaris Race Dept. ***(#0818004 – Strap kit)***

Remove stock body clip and install new one supplied in kit. It will be necessary to squeeze new clip with pliers after being installed to tighten lock effect.

Install washer on ¼ turn stud, insert thru stock hole in panel and then install push on lock washer on back side.









Left side panel in front of clutch. Locate straps and pegs relative to picture, making sure to have adequate tension on strap when installed. Make oblong hole that is 1/4" x 1" to insert strap thru, this is best done by using a step bit drilling 4- 1/4" holes and then blending in to create a 1” long oblong hole. Hole for stud/peg are ¼” diameter, install ¼”-20 x ¾” flange head screw from back side of panel, install washer then t-nut add small amount of Blue Loctite then tighten.



Install screw/t-nut assembly into stock body clip located on both left and right sides, tighten securely, locate strap relative to picture use same process to cut oblong hole as previous. Side panel hole must be increased to 5/8" diameter, this is best done using a step bit.



Lower rear both sides, install flange head screw with washer thru stock hole, install washer, Blue Loctite and t-nut then tighten securely. Locate strap relative to picture, drill 3/16" hole and rivet strap in place.



Right front lower, use stock screw hole for stud/peg mount, locate strap position relative to picture, use same process as previous to install.

