RTA to tunnel Brace Kit for 2027 600R Race Sled

The kit (#0818051) must be ordered directly from the Polaris Race Dept. Contact Scott Wilczek at Scott.Wilczek@polaris.com to order.

(Kit includes: 2 – Steel reinforcement plates, 6 - #7661637 STD Rivets, 14 - #7661130 Long Rivets, 2 – long grade 10.9 bolts)

The Long rivets get installed from the inside of the tunnel, facing outward (7 per side).

The STD rivets get installed from the outside of the tunnel going down into the fish bone (3 per side).

Use a bolt and nut to compress the brace plate tight to the tunnel before instaling rivets

