

POLARIS RACING

****Attention Polaris 2022 600R Racers***

The Belleville washer (#19 in below picture) on the primary clutch bolt may have been installed backwards at the factory. Remove the primary clutch bolt and verify correct orientation of the belleville washer. The domed side outwards towards the bolt head. Re-install and torque the primary clutch bolt to 55ft/lbs. Run the sled on a jack stand and then re-torque the bolt to 55ft/lbs.

