



## 2019 600 Indy XC Iron Dog Upgrade Parts

\*The below parts are recommended for Iron Dog racers to install

**Windshield:** 1- 2883078 - windshield, XTall, Clear, xtra thick

**Controls:** replace the stock kill switch with the push button below and install the below tether asm. There is an open port for the tether under the fuel tank cowling in front of the fuel cap

1-4010311 – push button kill switch      1-4010849 – tether      1-7556212 – tether washer

**Brakes:** Replace stock brake rotor and pads with XCR's. 1-2206235 – Brake Rotor XCR, 1-2206251 – brake pads (type81) XCR, 1-5452823 – Cooling scoop (open up side panel vent to match scoop)

Hayes aluminum angled brake lever (#0617001\*available from Race Dept.)

Optional Hayes Pro Float Rotor kit is also available from the Polaris Race Dept. (#718001)

**Bogie Wheels:** replace the two outside stock bogie wheels with the below solid bogie wheels.

2-1590457 – Solid bogie wheel asm

**Rear axle:** Replace the three stock rear axle wheels with the four solid wheels below. The below spacer and washer is required to install 4 rear axle wheels. Replace the stock rear axle with the below 7075 aluminum axle. Replace the two outside plastic axle spacers with the below billet aluminum spacers

4-1590388-070 – solid rear axle wheels, 1-5333283 – rear axle spacer, 1-7555918 – rear axle washer

1- 5142727 – 7075 aluminum rear axle, 2- 5139176 – billet axle spacer

**Front torque arm:** The below HD front torque arm is designed to work with different limiter straps, listed below. The below lower limiter strap bar will give you the ability to quick adjust limiter strap length.

1-1544212-329 – HD front torque arm,

2- 5417045 – limiter straps, 2-7519238 – limiter strap bolts, 1- 5142726 – adjustable limiter cross bar

**Stud Protectors:** When installing studs, a stud protection kit is required, 1-2883572 – stud protection kit



**Tunnel Bracing:** Install Tunnel Race brace kit (\*Available from Polaris Race Dept. #0818007).

**Rear Coupling Bracing:** Install rear coupling block reinforcement cross shaft (\*Available from Polaris Race Dept. #0818008). Install billet rear coupling blocks, 2-5142728 – billet coupling blocks

**Over structure:** Replace stock Carbon Fiber over structure with aluminum over structure, 1- 1024052 – aluminum over structure & 2-5633122 – spacers, tube

**Jackshaft:** Replace stock jackshaft with solid jackshaft, 1-1333605 – solid jackshaft

To order any of the Polaris Parts listed on this sheet contact Brad Seavers at the Polaris Race Dept. 715-355-3008 or [bradley.seavers@polaris.com](mailto:bradley.seavers@polaris.com) )